# Chilltons OTOR AGE

OCT 18 1951 DETROIT



In This Issue:

Ring Job Note Book



• Hastings Steel-Vent is the ring that's engineered exclusively for replacement service and for *all* replacement service—in re-bore, re-ring and re-sleeve jobs.

This famous piston ring is the heart of all Hastings Motor Engineered Sets. It really controls oil. It can't clog. Oil flows freely through the spacer's wide vents.

Whatever the engine condition, whatever the operating condition, Hastings gives you the right combination built around the famous Steel-Vent Ring.

HASTINGS MANUFACTURING COMPANY • HASTINGS, MICHIGAN PISTON RINGS • SPARK PLUGS • OIL FILTERS • CASITE • DROUT

# HASTINGS

THE RIGHT COMBINATION FOR EVERY ENGINE CONDITION



Stoel-Vent Set—the famous Tough-but-ohso-Gentle steel oil control ring in a Motor Engineered Set.



Hastings 2C Set— With chrome on the two oil control rings, the Steel-Vent and the Hastings Chromlube (an auxiliary type oil-compression ring).



Hastings 3C SA complete ch set-up with Ch Chrome-Faced and Chrome-Ti compression in for extreme op

# KEEP COOLING SYSTEMS



PERMATEX COMPANY, INC., BROOKLYN 35, N. Y.

Chilton's MOTOR AGE, OCTOBER, 1951

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TOOLAGRAM



\*\* 3/8 \*\*



"1/2" Drive



BIG NEWS! PROTO has thin-wall hexagon (6-point) sockets, guaranteed for power or hand use. These sockets can be used wherever a 12-point type will fit, and they are stronger and longer-lived. Hexagon sockets safely turn stubborn, undersized, rusted, damaged or soft metal nuts.

Our smart Adjustabull is bellowing that men who really know tools demand PROTO every time. Experts know that PROTO gives them outstanding features—special alloy steels, proper forging, scientific heat treating, accurate manufacture, usertested designs. They also know that PROTO tools are leaders in the field, and that PROTO's extra-long life and sound guarantee protect their tool investment. Your PROTO dealer knows you want the best and has a great many types and sizes of professional tools to meet your needs. Buy them today! Send 104 for 68-page catalog to

PLOMB TOOL COMPANY
2226L Santa Fe Ave., Los Angeles 54, Calif.

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2

# Chilton's MOTOR



WITH WHICH IS COMBINED AUTOMOBILE TRADE JOURNAL
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### For THE AUTOMOTIVE SERVICE INDUSTRY

Vol. LXX, No. 11

October, 1951

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BER, 1951

# Racing or Selling-Service Wins



The men in the service pits may get no medals . . . but their work shows up at the finish!

Reading Time: 1 min., 42 sec.

"Our family farm was hardly big enough to offer a living for my two older brothers let alone provide a future for me," Marty Denton, successful automobile dealer, recalls today. "Because they did all the heavy work, I became the machinery repair man. Probably that's why I got a set of books on automobile mechanics one Christmas."



Marty all but learned his prized books by heart. When the chores were done and it was too dark to work on the machinery, the lamp burned late above the kitchen table as Marty absorbed the fascinating mysteries of internal combustion engines. And he soon was using the knowledge he gained. At eighteen he left the farm for a job as helper in a garage owned by a famous race driver. Under this expert guidance, Marty advanced rapidly in ability. His long hours of study were paying off. "In this world," his race-driver boss often told him, "you win the races in the pits. If your car is serviced right, anyone can do the steering."

"Perhaps that is putting it a little strong," Marty adds, "but I soon found that in the garage as in the race track pits, it does take good service to win. A satisfied customer comes back and brings more customers with him."

Ten years later, Marty started in for himself. His reputation for service had won so many friends, his garage was a success from the start. His opinion carried so much weight with these car owners that they were constantly asking his advice when they bought cars. These sales were important enough to win him a profit-sharing agreement as a service manager with one of the biggest dealers in the state.

Marty worked, watched, learned, and saved his money. And before many years had passed, a long-cherished dream came true. On a visit to Detroit, Chrysler factory officials, after careful investigation, accepted his application for a dealership, and in short order, the years of toil earned the great reward, the big sign was hoisted over "DENTON MOTOR SALES, CHRYSLER-PLYMOUTH DEALERS."



"In a business like this, which plays such an important part in the prosperity of America," Marty sums it up, "I figure you can't go wrong if you use sound principles. All business is a race against tough competition. My answer is get a fine car, then back it with the best in service. There's no better The

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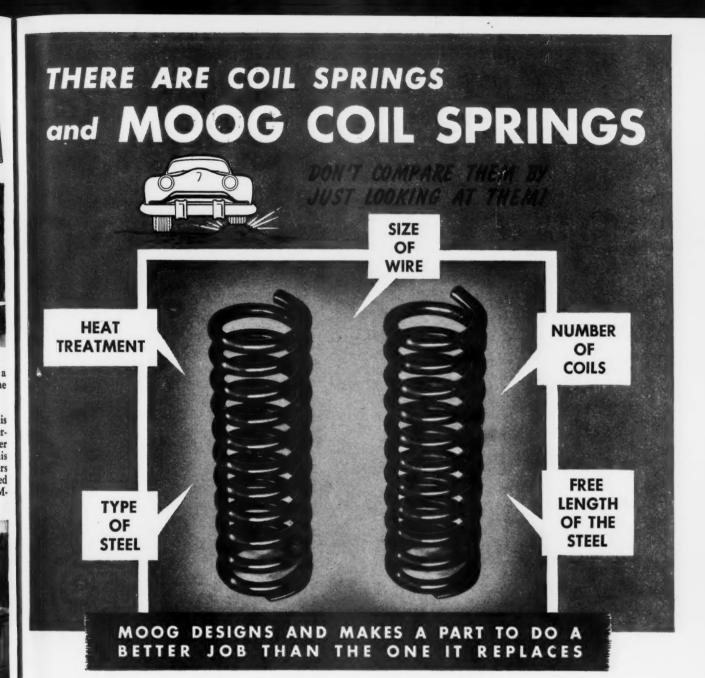
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Chrysler Corporation

PLYMOUTH • DODGE • DE SOTO • CHRYSLER • DODGE "Job-Rated" TRUCKS

Fine Cars of Great Value



The size of the wire, heat treatment, type of the steel, free length of the steel, and number of coils, are a few of the elements that can vary and must be considered in top quality coil springs.

Install Moog Springs for best results, because Moog Springs are designed to carry the car at the right height, give superior preformance and long life. Remember, choose coil springs on determined quality and workmanship, not just by looking at them.

Always use Moog Coil Springs in Matched Pairs. Extra Heavy Duty Coil Springs also available.

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MOOG PISTON RING COMPANY
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ON

1951

# The Finest Thing in Coil Springs

Rolling our trade mark "MOOG" into the steel is our positive identification of all Moog Coils.



# SELF-CONTROL STARTS HERE



AND TO RESTORE ENGINE PERFORMANCE

# OIL-CONTROL STARTS HERE

To stop oil-pumping, replace worn engine bearings

An oil-pumper, with dirty exhaust smoke, is a nuisance in the public eye, as well as a pain in the owner's pocketbook!

Tell your customers the facts about oilpumping, caused by worn main and connecting rod bearings. They let excess oil reach combustion chambers, where it burns to performance-stealing carbon on pistons, rings, valves and spark plugs. Performance goes up in smoke! Give new piston rings a chance to do their own job—always replace worn bearings, too. Federal-Mogul is the best-known brand of replacement engine bearings. They're engineered for the job of oil-control!

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(Division of Federal-Mogul Corporation)
DETROIT 13, MICHIGAN

control oil-pumping where it starts—REPLACE WITH

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# Sasy to Install DELCO-REMY DISTRIBUTOR RENEWAL PACKAGES





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Available Everywhere Through
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You can be sure of satisfactory performance and of satisfied customers when you service Delco-Remy distributors with these genuine Delco-Remy renewal breaker plates — now packaged for your convenience. They are easy to install without special tools and, because they are Delco-Remy built to original equipment specifications, they are bound to fit.

Delco-Remy packaged distributor renewal breaker plates fit scores of six- and eight-cylinder models, cars and trucks, both old and new. Order the popular assortment containing six packages — four breaker plates with contact points, condenser and molded bearings, assembled; two breaker plates with molded bearings only. Get your supply today — through your UNITED MOTORS DISTRIBUTORS.

Deco-Remy

Division, General motors corporation

ANDERSON, INDIANA

WHEREVER WHEELS TURN OR PROPELLERS SPIN

1951

# Conformability in Piston Rings

IMPORTANT IN <u>NEW</u> ENGINES



The effort to develop more power . . . without increasing engine weight, engine cost, or consumption of fuel and oil . . . has naturally led to higher compressions, and, in turn, to higher heats and increased tendency to block distortion.

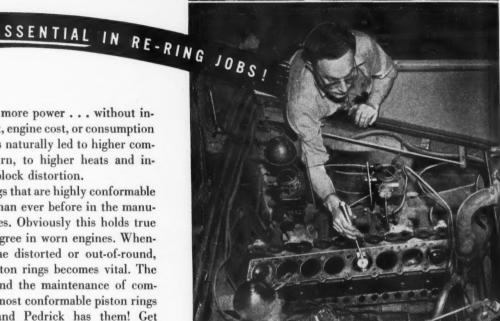
For this reason, rings that are highly conformable are more important than ever before in the manufacture of new engines. Obviously this holds true to an even greater degree in worn engines. Whenever cylinders become distorted or out-of-round, conformability in piston rings becomes vital. The control of blow-by and the maintenance of compression require the most conformable piston rings that can be had-and Pedrick has them! Get Pedrick rings in guaranteed Engineered Sets from your Pedrick jobber. WILKENING MANU-FACTURING Co., Philadelphia 42, Pa. In Canada: Wilkening Manufacturing Company (Canada) Ltd., Toronto.

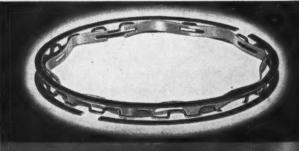


# PISTON RINGS

IN GUARANTEED ENGINEERED SETS

FOR 31 YEARS, SUPPLIER OF PISTON RINGS TO LEADING VEHICLE AND ENGINE MANUFACTURERS





# Here's the ABC OF EXTRA PROFITS for YOU...

SPECIAL DEAL ON WHIZ COOLING SYSTEM PRODUCTS!



Both a rust preventive and waterpump lubricant! A soluble oil-type product with extremely effective anti-rust properties. Excellent lubricant for sealed waterpump systems.



# Kleen-Flush Cleans

Powerful acid-type cleaner dissolves rust, scale, sludge and corrosion. No reverse flushing needed. Conditioner neutralizes acidic action.



# Instant Sealer Seals

Seeps into all places where leaks occur, and seals leaks solidly even after water is drained out. Will not clog or harm cooling system in any. way.

Your WHIZ jobber has the new special deal in stock—ask him for yours today! If he cannot supply WHIZ products, ask him to stock them

for you-or write direct.



# D for DEAL

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Featuring Sessions "Kitty-Belle" Electric Alarm Clock. Sleeps you more quietly, with not even a pu-r-r. Wakes you more cheerfully, with Tru-Bel Alarm—insistent, yet pleasant and gentle. A finer quality, quiet electric clock for use anywhere in the house. Beautifully finished in gleaming white, damage resistant plastic. 4" wide, 3\%" high with 3\%" dial.

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YOU BUY: 1 case (24 cans) Rustop		.\$14.40
1 case Kleen-Flush		
1 case Instant Sealer		. 9.36
OR: Equivalent dollar value of any WHIZ Cooling System produc	t.	Plus
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Regular Dealer Price ......\$37.71
Your Special Price Only.....\$32.76





, 1951

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make and model of vehicle. **PG Ray-BOND for bonding** 

PG drilled for riveting

Raybestos PG Sets, packaged with this certificate,







# Ever hear of a bank that gave money away?

Every day, a bank gives away tens of thousands of dollars in exchange for checks drawn on other banks.

These checks are worthless pieces of paper until they're cleared at a central clearing house. Until that time, the bank has literally given its money away!

It's vital for a bank to keep its books

balanced by clearing these checks in the shortest possible time.

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They make a wise investment! They ship their checks the fastest possible way — by Air Express!

Whether your business is banking or ball-bearings, here are the unique advantages you can enjoy with regular use of Air Express:

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IT'S MORE CONVENIENT—One call to Air Express Division of the Railway Express Agency arranges everything.

IT'S DEPENDABLE — Air Express provides one-carrier responsibility all the way and gets a receipt upon delivery.

IT'S PROFITABLE—Air Express expands profit-making opportunities in distribution and merchandising.

For more facts call Air Express Division of Railway Express Agency.



# GARAGE





A CARTOON FROM THE SATURDAY EVENING POST.

# "Soup it up"

The ladies, bless 'em, are important customers. While most prefer to let their husbands "take care of the car," they very often have to have the car serviced or order minor repairs or accessories when he's not around.

At those times, naturally, the ladies prefer the familiar brands, ones they know and have confidence in, the ones they know their husbands will approve—the nationally advertised, Post-advertised lines.

Another reason for you to stock and feature them—because the Post carries more automotive advertising to more people than any other magazine in the world—you make more sales.



-gets to the heart of America

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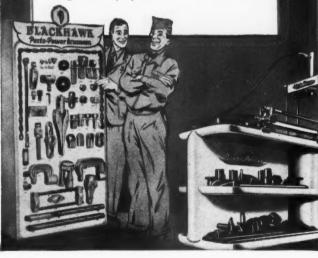
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# Here's why is first

### **PULL OR PUSH MORE WAYS!**

Only with "Porto-Power" do you get all the PULL and PUSH attachments and rams demanded by body experts. That's vitally im portant — it means you can select and apply the *right* set-up for each type of body damage and body style.



### FASTEST-WORKING BODY JACK EQUIPMENT!

Only "Porto-Power" — in addition to its larger equipment — offers a *complete* "bantam-weight" body jack line. "Bantam's" 2 tons of power licks 90% of all body work.



# The real money-makers insist on Porto-Power

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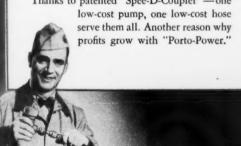


only BLACKHAWK makes

# Porto-Power shops!

### QUICK SWITCH OF RAMS!

Only with "Porto-Power" can you make a 30-second on-the-job switch to any one of these ESSENTIAL hydraulic rams and spreaders for quickest job performance! Thanks to patented "Spee-D-Coupler"—one



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# more true today than ever: there's no substitute for "Porto-Power"

Body shop business is *greater!* And replacement body sections and body experts are sure to be *scarce!* That's why you need the *best* body shop equipment...why the great "Porto-Power" superiority is so important to your income.

"Porto-Power" is the exclusive (trade mark registered) product of Blackhawk Mfg. Co.

# Porto-Power

BLACKHAWK MFG. CO.

Dept. P6101, Milwaukee 1, Wis.

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on the complete "Porto-Power" line, including all new attachments.

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Firm.....

Address

City.....State......

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THE MOST POWERFUL BATTERIES AND THE BIGGEST VALUES YOU CAN OFFER AT POPULAR PRICES TODAY!

WORE STARTING POWER AT ZERO!

NEW SEALING COMPOUND

—Stands more heat, Stands more cold!

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— STRENGTH

where strength
is needed most!

#### GROUP 1

100 Ampere Hour Capacity Fits the following cars—

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Olds ('49-'50 —6 cyl.) Plymouth Studebaker Willys

# THERE'S A SIZE FOR ALL



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115 Ampere Hour Capacity Fits the following cars—

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115 Ampere Hour Capacity Fits the following cars—

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WILLARD STORAGE BATTERY COMPANY

with

# POWER



# NEW PROOF

Heat saps the strength of batteries. But the Willard Heavy Duty DeLuxe is built to resist heat. To prove it, a Heavy Duty DeLuxe (Group 1 size) was placed in an oven and baked at 180° Fahrenheit. The battery in the oven was connected to a car. Ninety-five (95) witnesses gasped as the battery cranked through six three-

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# CARS AND MOST TRUCKS



city

rucks

PANY

1951

## GROUP 2E

110 Ampere Hour Capacity Fits the following cars— Bulck Olds (1938-48— 6 and 8 cyl.) Packard Pontiac

these batteries fit . . . consult your Distributor
Cleveland • Los Angeles • Dallas • Memphis • Portland • Toronto



### **GROUP 2F**

115 Ampere Hour Capacity Fits the following cars—

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# Owners Want This PROTECTION

Standard factory equipment on Buick—factory-installed accessory on Oldsmobile and Cadillac—factory-approved for field installation on Chevrolet—that's why a big-volume replacement market is bringing profits to dealers who sell AC *Aluvac* Oil Filter Elements.

There are AC Alwac Elements for nearly all filters. It's the fastest growing filter line.



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AC Air Cleaners used as equipment by 80% of car manufacturers.



#### AC SPEEDOMETER CABLE-CASING ASSEMBLIES

Also tailor-made cables, or bulk cable and casing, with parts.



# America's First and Finest Fuel Pumps

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AC SPARK PLUG DIVISION . GENERAL MOTORS CORPORATION

# CORALOX Sells More AC Spark Plugs

Owners want the spark plugs that make their engines run best. That means AC Spark Plugs, with patented CORALOX Insulator. CORALOX greatly resists fouling; oxide coating; failure due to heat shock; misfiring at any engine temperature. That's why almost as many new cars are equipped with AC Spark Plugs as with all other makes combined—and why more and more owners want AC's for replacement.



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#### AC FLEXIBLE GASOLINE AND OIL LINES

Also Make-up Kit, complete with 12 feet of hose and variety of fittings.





#### AC GASOLINE STRAINERS

Packed in Counter Merchandiser for display and easier sales.

# Want customers singing your praises?

If you want customers to sing out about your high quality service, make sure they know you use the best replacement parts. When you replace a tapered roller bearing, for instance, be sure to point out the trade-mark "Timken". It's the bestknown, most respected name in bearings.



# Just tell 'em it's "TIMKEN"



NLY Timken bearings give you all these advantages: 1) advanced design, 2) special analysis Timken steels, 3) precision manufacture, 4) rigid quality control.

That's why leading automotive manufacturers rate Timken tapered roller bearings their number one choice for original equipment. And that's why it will pay you to use Timken bearings for replacement. NEW, FREE BOOK-"TIMKEN TAPERED ROLLER BEARINGS, THEIR CARE AND MAINTENANCE". Write Dept. AM-10, The Timken Roller Bearing Company, Canton 6, Ohio. Cable address: "TIMROSCO".

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NOT JUST A BALL O NOT JUST A ROLLER THE TIMKEN TAPERED ROLLER BEARING TAKES RADIAL D AND THRUST - 0- LOADS OR ANY COMBINATION - 1-





# CARBURETO Model AA-1 Part No. R-351A List No. 120-3 Part No. R-351A List No. 120-3 S Cyl. 1934-1948 Ford Mercury S Cyl. 1934-1948 Ford Mercury S Cyl. 1934-1951OA (CO., DETROIT, MICE.) THE ROLLIET CARRUNETOR CO., DETROIT, MICE.

Of New Genuine Original Equipment Carburetors

A Complete, Packaged Line of Fuel and Ignition Equipment

Easier to steek. ... attractive to display this socied can guarantees that the concurstor you sell is genuine original equipment. One 10,000,000 can on the road are standard equipped with Holley fuel and ignition parts. Stay on the safe side—the original equipment side—make the big profit. Stock and soil Holley original equipment carbureters and other fuel and ignition parts.

to you are not already an authorized Halley dealer contact your Holley distributor to by Romember—authorized Halley service deniers receive a 40% discount on the entire Halley

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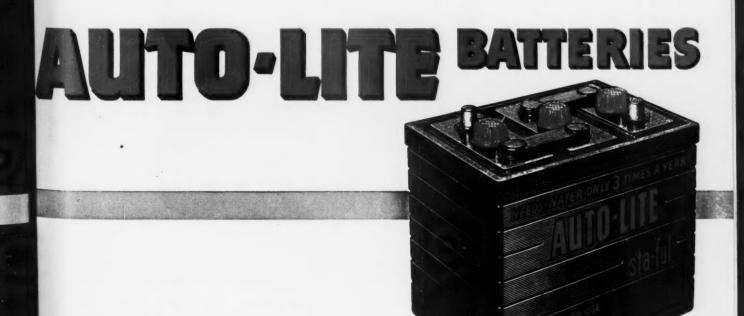
FOR MORE THAN HALF A CENTURY—ONGINAL EQUIPMENT



Earl Hylon VICE PRESIDENT

ANDREW JOHNSON COMPANY CHICAGO 22, ILLINOIS "One way we decide whether or not to take on a different line of products is to compare it point-by-point with those we have," says Earl Hylen of Andrew Johnson Company, Chicago, Illinois.

"That's what we did when we took on the Auto-Lite Battery line years ago. We found by comparison that Auto-Lite had by far the strongest, most consistent sales and advertising campaigns. "Only the Auto-Lite 'Sta-ful' Battery is promoted on network television and radio, plus national magazines, farm magazines and newspaper advertising. "In addition, Auto-Lite Batteries are original equipment on millions of America's finest cars and trucks. All this adds up to the best sales opportunity ever offered in the business."



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THE PEOPLE'S

CHAMPION

# CHOICE BE YOUR CHOICE

# STOCK and SELL

CHAMPION

# First in Replacement Sales For Over 25 Straight Years!

# BE A CHAMPION DEALER IT PAYS!

CHAMPION SPARK PLUG COMPANY, TOLEDO 1, OHIO

Listen to the CHAMPION ROLL CALL . . . Harry Wismer's fast sportscast every Friday night, over ABC network

Chilton's MOTOR AGE, OCTOBER, 1951

2

# Here's Why-The new outlasts other

NOW EXIDE GIVES YOU AN OPPORTUNITY TO BOOST YOUR BATTERY BUSINESS:

A SENSATIONAL NEW BATTERY WITH REVOLUTIONARY NEW FEATURES THAT GIVE IT AMAZINGLY LONGER LIFE!

So startling are the results of continuing tests that we hesitate to predict just how long this remarkable new battery will last. But barring

accident or downright neglect, the owner of an ULTRA START will not have to buy another battery for a long, long time!



WHEN IT'S AN EXIDE YOU START

# EXIDE ULTRA START automobile batte

# THESE EXCLUSIVE FEATURES MAKE ULTRA START THE BATTERY THAT EVERY THINKING MOTORIST WILL WANT IN HIS CAR!

### SILVIUM THE CORROSION-RESISTANT GRID ALLOY!



ner of nothe

SILVIUM is Exide's newly developed alloy of silver, lead, and other components. SILVIUM defeats a battery's most destructive enemy-grid corrosion caused by overcharging, which accounts for 60% of all battery fail-

ures. Corroding tests of SILVIUM grids show a life span more than double that of ordinary grids!

### ACTIVE MATERIAL NEW FORMULA!



The power capacity of a battery depends largely upon the active material in the plates. The ACTIVE MATERIAL in the ULTRA START is an entirely new formula, developed by Exide after exhaustive electrochemical research. So effective is the new active mate-

rial of the ULTRA START that it is possible to take full advantage of the benefits of an acid solution of lower specific gravity (1.260 full charge).

## PORMAX PRACTICALLY INDESTRUCTIBLE SEPARATORS!



PORMAX is a plastic separator... extremely resistant to heat and acid ... flexible and tough. It has many times the life of separators used in ordinary batteries. In fact, under comprehensive testing, one set of

42 PORMAX separators gave results equivalent to approximately eight years of service in an automobile! And, because Pormax is extremely porous and has low internal resistance, it increases cold-weather starting ability!

# **PLUS** THESE OTHER OUTSTANDING ULTRA START FEATURES:

VITREX RETAINERS - a glass-plastic composition • ELEMENT PROTECTOR—guards each element from physical damage • Plastic Connector Shields—eliminate danger of shorting battery by metal objects laid on top • PLASTIC VENT CAPS—a new type which prevents loss of electrolyte • Improved Sealing Compound—seals battery elements firmly in place; stays tight in high or low temperatures • SHOCK RESISTANT CONTAINERruggedly built, strongly reinforced; has great mechanical strength.

### NATIONAL ADVERTISING SUPPORTS YOUR SALES OF ULTRA START!

ULTRA START is the biggest news in storage battery history! The story is being told to car owners in your own neighborhood by hard-hitting advertising in such sales-making magazines as THE SATURDAY EVENING POST, LIFE, COLLIER'S, TIME, COUNTRY GENTLEMAN, and FARM JOURNAL. These publications have a combined circulation of more than 61,437,000 readers!

Your customers will want the ULTRA START-the battery that's built to last longer. Be ready to supply them.

THE ELECTRIC STORAGE BATTERY COMPANY, Philadelphia 2 Exide Batteries of Canada, Limited, Toronto

"EXIDE", "PORMAX" and "VITREX" Reg. Trade-marks U.S. Pat. Off. "ULTRA START"-T.M. Reg. applied for.

Order ULTRA START batteries from your Exide Distributor today.



Mr. Salesman: Here's a feature of this car that adds to its comfort and value. The fellow who designed it used genuine leather in upholstering the front seat and all points of wear. See how the smart color of the leather fits the whole scheme . . . gives it a custom finish.

Mrs. Customer: That is smart. And now I'll be able to get in and out of the driver's seat easily—without my coat clinging to the upholstery.

Mr. Customer: Yes, my dear, you're usually in the "driver's seat," but I'll appreciate the longer life it will give the car.

Mr. Salesman: You're right, sir; and when you trade it in, I'll be able to get more for the car.



For distinction, durability and sales appeal nothing takes the place of GENUINE LEATHER

#### THE UPHOLSTERY LEATHER GROUP

TANNERS' COUNCIL OF AMERICA . 100 GOLD STREET . NEW YORK 38, NEW YORK

American Leather Manufacturing Company, Newark, N. J. • The Ashtabula Hide & Leather Company, Ashtabula, Ohio
Blanchard Bro. & Lane, Newark, N. J. • Eagle-Ottawa Leather Company, Grand Haven, Michigan • Garden State Tanning Inc., Pine Grove, Pa.

The Lackawanna Leather Company, Hackettstown, N. J.

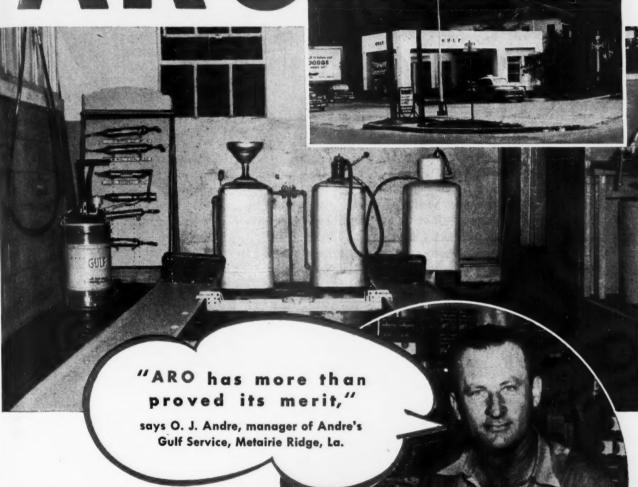
Radel Leather Manufacturing Company, Newark, N. J.

\*\*Chilton's MOTOR AGE, October, 1951\*\*

# 15 Year User

STRONGLY RECOMMENDS

The Leader



"The ARO Duplex Lubricator shown here has been in continual use since 1936," says Mr.
Andre, whose station pumps better than 30,000
gallons of gas per month. "With such service from
Aro Equipment, I strongly recommend Aro to anyone interested in good greasing equipment."
For biggest or smallest requirements...see
your Aro Jobber.

The Aro Equipment Corporation, Bryan, Ohio Aro Equipment of Canada, Ltd., Toronto, Ont.



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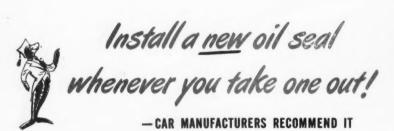
Also . . . GREASE FITTINGS . . . AIR TOOLS . . . HYDRAULIC **EQUIPMENT...AIRCRAFT PRODUCTS** 



# was my face red

...when Bill Jones just beat the train to the crossing!

"Bill is a cautious driver—isn't in the habit of trying to beat the train to the crossing. But this day he had to! Just after I re-lined his brakes, too! You see, when he saw the wigwag, he slammed on his brakes and nothing happened. Oil on the brake lining! So he gave her the gun and just made it! Naturally that taught me a lesson. From now on it's new oil seals on every re-lining job, just like the brake lining people recommend. My customers realize it's cheap insurance against brake failure."





### NATIONAL MOTOR BEARING CO., INC.

General Offices: Redwood City, Calif.
Plants: Redwood City, Calif.; Van Wert, Ohio



For lube stations



# Handy cabinet at no cost with fast-selling assortment

Experience shows that it is very difficult to remove an oil seal without damaging it beyond further safe use. Keep an assortment of National Oil Seals handy so you can put in a new seal every time you take one out. National has two assortments available; one contains front wheel seals only and the other both front and rear wheel seals for the most popular cars. Every seal is a fast-selling number. You get the cabinet at no cost when you buy the initial assortment. See your jobber about it now.



# of new car customers returning to you for service?



swer: Steel City Oldsmobile Co. DID!

This Birmingham, Alabama Oldsmobile dealer saw its percentage of new car customers returning for service jump from 40 to 80%! The reason? Adoption and use of Alemite's 30,000 Mile Guarantee—an exclusive Alemite "Magnet Plan" feature. So successful has been this plan in attracting more prospects more often, that service work and unit lubrication sales have also showed substantial increases since its adoption.



# THE ALEMITE "MAGNET PLAN" will show you how!

Alemite "Magnet-Plan" Services
Only Alemite Gives You All 11—
Fully Tested, Fully Proved!

 Counsel and concrete assistance from one of the 300 Alemite Service Promotion Specialists.

 Powerful Alemite National Advertising—year after year—pre-selling lubrication prospects for you.

- "Business Expander" follow-up systems.
- 4. "Prescribed Lubrication" program.
- 5. Sales-building seasonal campaigns.
- 6. "Gusher Plan"... to build motor oil sales at the service bay.
- "Sales and Service Security Plan" including the 30,000-mile guarantee for new and used cars and trucks up to 1 ton.
- 8. Monthly Analysis Sheets, to prove increased service sales.

Alemite Equipment for—

- 9. Specialized Lubrication Service.
- 10. Electronic Wheel Balancing Service.

11. Underbody Coating Service.

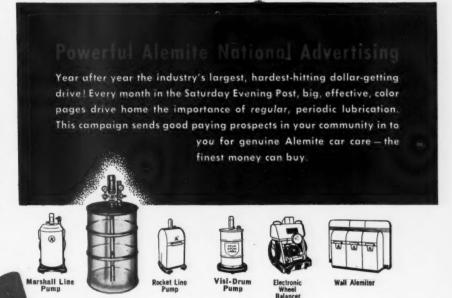
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t in two only nost get ent.

2290 R, 1951 • No secret formula, the Alemite "Magnet Plan" employs the good common sales-sense of not stopping with the sale of a \$1.50 grease job...but going far beyond it to the sale of profitable parts and service business in every department. Your grease rack is the customer-attracting "Magnet." To give it maximum "pulling power"

Alemite provides you with the ideas and services that will help you build more regular business and produce more repeat business year after year. Find out how well these exclusive Alemite "Magnet Plan" features fit your needs, your operation. Call your Alemite Distributor or write Alemite, 1826 Diversey Pkwy., Chicago 14, Ill.





LEMITE

Oldest, Most Reliable Name in Lubrication

# Everybody looks up to Sealed Power Piston Rings

# Sealed Power

MD-50 STEEL OIL RING

the only ring with the Full-Flow Spring
BEST FOR OIL CONTROL EVEN IN

BADLY TAPERED

OUT-OF-ROUND BORES

# Sealed Power

CHROME-FACED RING

the best compression ring for

TRIPLE MILEAGE

because its chrome surface

**FIGHTS** 

HEAT, FRICTION, CORROSION, ABRASION

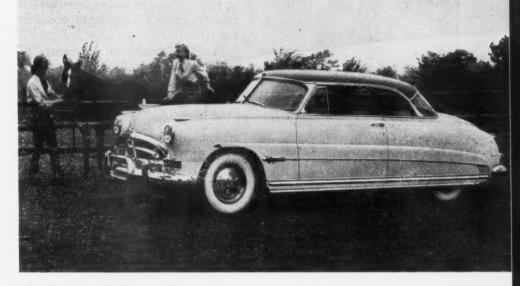


SEALED POWER CORPORATION, MUSKEGON, MICHIGAN

Sealed Power Piston Rings

REST IN NEW CARSI REST IN OLD CARSI

# MOTOR AGE October • 1951



Hudson's Hollywood . . .

# newscene.

# Hudson Announces Production Of the "Hollywood" Hard-Top

The newest model in the Hudson series follows the popular hard-top body design. Hollywood styling is offered in the Hudson Hornet, Commodore custom and Super Six, custom series. A new two-toned color option is offered on this model and it is also available in a variety of standard and optional colors. All equipment and accessories offered in other Hudson models are available in this model too, including Hydramatic transmission.

#### Car Factories Get Price Increase from OPS

The new factory wholesale price ceilings which were announced for Chrysler and Ford by the Office of Price Stabilization, are now in effect. The new ceilings were requested under provisions of the Ceiling Price Regulation and reflect increased production costs. OPS officials have pointed

out that their approval was for the factory wholesale increase and that retail prices must be computed for them on the basis of the amendment to CPR-5. New dealer prices can only be applied to automobiles received by dealers after September 15th.

GCPR, SR-5, Amendment 6 is the reference which tells dealers how they can legally adjust their ceiling prices to manufacturer's increases.

# NPA Limits Production of Automatic Transmissions

Production of passenger automobiles equipped with automatic transmissions was recently limited by the National Production Authority. The Automobile Industry Advisory Committee unanimously supported the new order as a conservation matter and as a method of adjusting competitive inbalances. This order restricts production to a maximum of 35

percent automatic transmissions in cars with a factory delivered price of \$1,800 or less; 65 percent in cars costing between \$1,800 and \$2,500; and 100 percent in cars more than \$2,500.

### British Show in Boston Draws Large Crowds Daily

Thirty new models of British automobiles, representing 16 different makes, were on display at a special British Automobile Show held at Jordan Marsh's department store in Boston, on September 10-16, as part of the British Exposition. Lowest priced car in the show was the "Anglia" by Ford of Dagenham, a four passenger sedan selling in Boston for \$1,065, and the most expensive car on the floor was the Rolls-Royce "Silver Dawn" model priced at \$9,950. Approximately 20,000 people per day visited the exhibit. The new Jaguar Fixed Head Coupe attracted much attention.



At Plymouth's fifth International Model Contest held recently in Detroit, hundreds of midget aircraft buzzed through the skies as the outstanding model plane fliers of the United States and Canada competed. Shown above with his plane poised for flight is Richard E. Moore, 17, of Lemoyne, Pa., and a group of friends also from Pennsylvania. Undisputed champion of them all on basis of total points won was 15-year old Dick A. Modler of Dayton Ohio. One of his entries flew around the circular course at 143.83 MPH.

# How to Handle Your Own Social Security Payments

If you work for yourself and are planning to include your own name on the quarterly social security tax return that you file for your employees—don't.

The Social Security Administration says that many self-employed businessmen who were brought under social security as self-employed people by the 1950 amendments are under the impression that they should report their own income in the same way they report the wages paid to their employees. That isn't correct. Self-employed people report their own

net earnings for social security purposes only once a year, with the return due before March 15, at the end of the year when they make their own individual income tax returns.

Your self-employment earnings are covered by the law and must be reported if they are \$400 or more in a year. A form for making the annual report and figuring the tax, which is 2½%, will be included with your individual income tax forms. The special form, which self-employed people must file for the first time with their income tax returns early in 1952, will be used to give them social security credit for the first \$3,600 of their self-employment income for 1951.

### NADA Convention Will Emphasize Service Problems

At the annual convention of the National Automobile Dealers Association to be held January 27-30 in New York City, the importance of passenger cars and commercial vehicles to defense transportation needs will be emphasized in novel clinic discussion groups and by the convention theme: "Automobiles — Essential to America."

William Frame, of Mineola, N. Y., dealer and chairman of the convention committee, explained that the convention will allow U. S. dealers three days together in New York to exchange information on service program.

#### Chrysler Promotions . . .

Chrysler Corporation recently announced three important appointments. Ed C. Quinn (left), formerly General Sales Manager of Dodge Division, is now Vice-President and General Manager of the Chrysler Division. W. C. Newberg (center), former Vice-President of Dodge Division, has become President of Dodge, and Ernest C. Dock (right) has been appointed General Sales Manager of the Dodge Division.

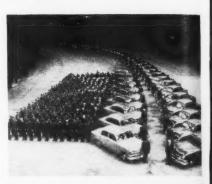






### Battle for Most HP Seems Likely Next Year

Next year may see the automobile industry involved in a horse-power battle. Chrysler touched off the race this year with its 180 hp. V-8. It is understood that one of its principal competitors is kicking up the power of its engine to surpass Chrysler. With at least three and possibly four new engines scheduled to appear next year, all of them with more horse-power than their predecessors, the ad writers probably will have a field day.



This is the special transportation unit, composed of 400 enlisted men of the Army, Navy and Air Force who served as chauffeurs for delegates to the signing of the Pacific Pact Treaty in San Francisco. The unit is shown with part of the fleet of 150 sedans that were used by the delegates.

# Detroit Report on Model Changes and Plans—All Makes

It is too early to make any positive comments about 1952 models, but plans are pretty well jelled and should go through, barring a national crisis. Chrysler will have very little in the way of body changes and all four lines will be announced by year-end according to present plans. DeSoto will have a new V-8, overhead valve engine, but it is doubtful whether it will be ready by the time of new model announcement. Dodge has an engine of the same type coming along, but tooling difficulties will delay it until sometime next year. General Motors will have very little change in styling and no new engines, although some of the current ones will be stepped up in power. GM's new models will start to appear in December and run over into January. Ford has a completely new body for Ford, Lincoln, and Mercury, with two new engines-an overhead valve 6 for Ford, and a large V-8 overhead valve job for Lincoln. Model change time will be January or February. Nash also has a new body line which is scheduled to appear in late February or March. Other independents are planning no great changes and will introduce 1952 models either late this year or very early in 1952. A possible new entry is Willys, which has a new passenger car engineered and practically ready for production. It is possible that it may be announced yet this year. All new model plans, of course, are subject to some change, particularly as to date of introduc-

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ER, 1951



Gerry E. Lyons, formerly general manager of Willys-Overland Distributors, Inc., New York City, has been named general sales manager for Willys-Overland Motors, Inc., Howard P. Grove, vice-president in charge of sales announced recently.

#### Chicago Sets Feb. 16-24 As 1952 Auto Show Dates

The 44th annual Chicago Automobile Show will be held during the nine-day period of Feb. 16 to 24, inclusive, next year under sponsorship of the Chicago Automobile Trade Association at International Amphitheater. The decision to hold the show followed a meeting between the CATA directors and heads of dealer line associations in the Chicago area.

Previously, a show committee headed by Frank H. Yarnall, immediate past president of the association, was appointed by James F. Goodwin, president, to



#### Sailor's Dream . . .

Ex-sailor Dean Meltzer gets all steamed up for a race with the aid of plenty of feminine pulchritude at Culver City, California. After five years of racing midgets, Meltzer still loves the game and as yet he hasn't complained about posing for publicity shots like this one.

study the advisability of holding a 1952 show. The survey, stated Yarnall, was encouraging. The board approved the recommendation to hold a show, and the final verdict was based upon sentiment in the dealer line associations.

#### Second Mexican Road Race Scheduled for November

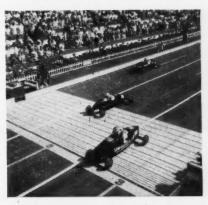
The second Mexican Pan-American Race will be held November 20-25. The course this year will be from Tuxtla Gutierrez to Juarez, just across the river from El Paso, Texas. Following the pattern established last year, the race will be run in eight legs and will be for modified stock cars. Last year's race was won by Hershel McGriff and Ray Elliott in a 1950 Oldsmobile. They averaged 78.21 m.p.h.

#### Western Dealers Report Imminence of Sellers Market

New car sales in the West will have still another hurdle if, as expected, OPS allows a mark-up on freight this month. Price increases had a marked effect on killing off prospective buyers who had failed to get under the wire of the threatened increases. If the freight mark-up is allowed, it will

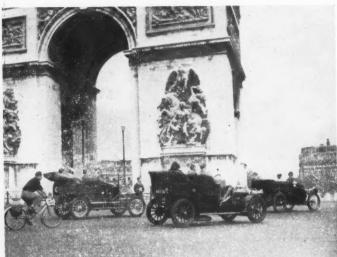
probably price still more prospects out of the field. Westerners are already only too conscious of the freight they pay "west of the Rockies."

Western dealers expect to have to get out and sell their car quotas and generally fail to see any stampede of buyers even in the face of well-publicized reductions in auto production.

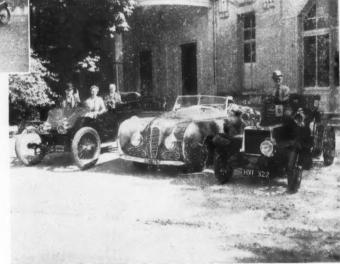


Sixty thousand spectators cheered the three finalists across the finish line in the fourteenth running of the All-American Soap Box Derby, held recently at Toledo, Ohio. Darwin Cooper, 15, of Danville, Pa., winner, was crowned All-American champion. A short distance behind him was Raymond L. Marconi, Gary, Indiana and in third place was Paul Albright, Jefferson City, Missouri. Cooper won a \$5,000 scholarship and Marconi a Chevrolet sedan.

#### newscene.







When the Veteran Car Club of England recently held a parade and Concours D'Elegance in Paris, twenty cars from their French counterpart, the "Teuf-Teuf" Club went along for the ride. "Teuf-teuf" is how a bulb horn speaks in French.) After filing past the Arc de Triomphe the cavalcade proceeded to a gymkhana at the Jardin d'Acclimatation. Shown in the parking space are a 1904 Lanchester, a 1951 Delahaye and a 1904 Darracq. Visibility was fine in the surrey with the fringe on top but H. Stradling in his 1913 Unic had all-weather protection plus lace curtains on his windows







Chilton's MOTOR AGE, OCTOBER, 1951

## ... Report to Our Readers



#### **A Serious Charge**

A SPOKESMAN for the United States Department of Labor took a dim view on the workmanship of the automotive repair shops and service departments when he charged that a lack of automobile mechanical training programs is responsible for the bad mechanical shape of millions of cars; and further that poor workmanship is causing many motorists to lose their lives.

These are serious charges and should be seriously considered.

Apprentice training has always been a great undertaking in this field. We have trade and vocational schools, but more important, car factories and automotive parts and equipment manufacturers have extensive programs to develop expert mechanics.

Therefore, we disagree with Mr. W. F. Patterson, director of the U. S. Department of Labor's Bureau of Apprenticeship.

"Apprenticeship in auto repair services is in a serious condition," Mr. Patterson says. "Two out of every three apprentices who begin training as auto repairmen fail to complete their training."

We do not know where Mr. Patterson got his figures, but undoubtedly they are sound and accurate. If he means that two out of three apprentices quit to enter another field—that is one thing. But we submit that three out of three remaining apprentices get a pretty thorough training under working conditions.

We do not agree with Mr. Pat-

terson but it is far more important that every repair man and service manager realize that spokesmen for our own Government are now charging that (to quote Mr. Patterson) lack of apprentice training is "a major reason that millions of cars on our highways are not mechanically safe and mechanical failure is one reason that we have killed more persons on our highways than have died in all the wars in which the United States has engaged."

Last year, 23,000 of the na-

tion's 35,000 traffic deaths were caused by four types of violations—speeding, drinking and driving, driving on the wrong side of the road, and failure to give right of way at intersections to pedestrians or other vehicles.

Authorities tell us that less than 12 per cent of fatal accidents are traceable to mechanical failure of the vehicles involved. It's down around 4 per cent in Pennsylvania where Safety Inspection laws are intelligently and effectively enforced. Blame apprentice mechanics? 'Taint so, Mr. Patterson.

#### Let's get in the scrap-with both fists

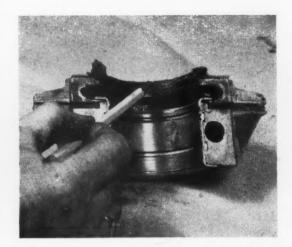
THE scrap you collect today may provide the parts you'll need next year. The dilapidated junker... the broken down, obsolete equipment... the heap of scrap metal and junked parts are urgently needed in the National Production Authority's drive to supply scrap for the fiery jaws of the nation's expanding steel production program. General Motors collected 19,000,000 pounds of non-production metal in a 10 weeks continuing search of its plants. Car dealers, service dealers and auto wreckers could easily match that, for 10,000 jalopies would yield an equivalent amount of the "precious" metal. (And, we can spare 'em.) Scrap mobilization committees in more than 100 cities are already organized as part of the NPA program. Scrap needs are 6.5 million tons greater than last year. Let's get in the scrap with a two-fisted answer to Communist double-talkers.

Frank Dighe.

1951



Cone of the most frequent causer of blowby is worn top ring grooves. Framine the ring groove width and if excersive, install a larger ring or add a spacer.



Always replace the rear frain bearing oil seals to prevent leaks at this point

by John K. Montgomery
Technical Editor

## My Ring Job Notebook

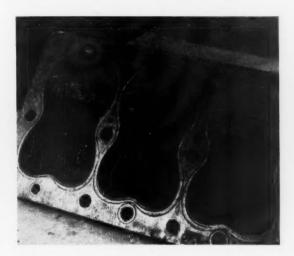
The following checks should be a must on every ring job. Remember that rings alone

HEN a customer drives into your shop and says his car is using an excessive amount of oil, you immediately think he needs a ring job, and in most cases he does. But every so often the car still uses oil after the ring job.

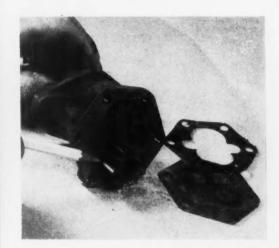
It would be well to remember then, that the

rings alone are not a cure for all oil eaters. The following checks should be a must on every ring job.

Check for oil leaks before disassembling the engine. Check the vacuum pump for sucking oil if the engine is so equipped. Then after the engine is disassembled, check the pistons for



Check all cylinder heads for wear at gasket seat. A head in the above condition I will cause gasket failure.



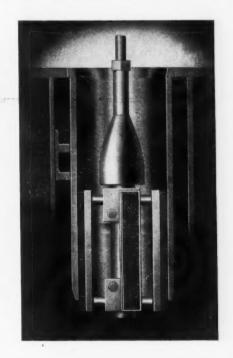
Oil pump gears should ? be examined for wear, also the oil pump cover? If wear is noticeable, low oil pressure will result:

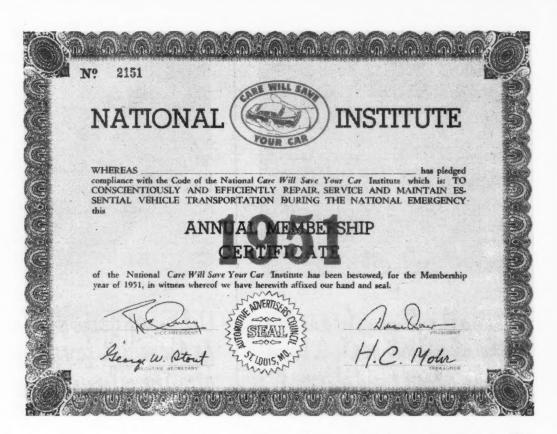
are not a lasting cure for all oil eaters.

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size and expand if necessary. Check the cylinder bore taper, the ring grooves for wear, the connecting rod bearing and main bearing clearance, the breather system for being clogged, and the rear main bearing and the timing case and also the valve cover seals for leaks.

(Continued on page 74)





This certificate, suitable for hanging on your wall, is given to you with your \$1 membership in the National Care Will Save Your Car Institute.

by Frank P. Tighe

## There's Punch Behind It!

Wide spread consumer magazine publicity on a well-planned car maintenance campaign

HIS month marks the beginning of the second year of the serviceman's sales promotion campaign—Care Will Save Your Car. The rookie year was a successful one and those of the service trade who used it to the fullest benefited by it extensively.

Not enough, in our opinion, took advantage of the values that the program had to offer—especially taking part in the national "Care Will Save Your Car" Institute whose code is: "To conscientiously and efficiently repair, maintain and service the nation's vehicles during the national emergency."

Perhaps there are some things you haven't heard about this campaign. Here's what we mean:

Did you know that the program is just as new and vibrant and essential today as it was a year ad



Here are some of the big circulation consumer magazines who are helping you to promote the "Care Will Save Your Car" Program. Their readers are your customers.



adds new incentive for service dealers

ago? Perhaps even more so?

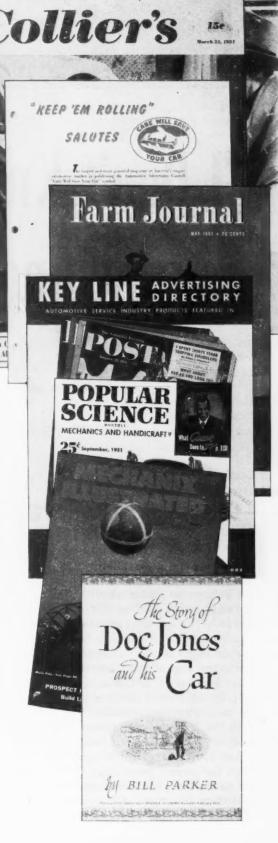
Did you know that the Care Will Save Your Car story is being told to car owners by the millions? And at no cost to you?

#### Costs a Dollar

'n

Did you know that you can enroll in the "Care Will Save Your Car" Institute for only a dollar?

(Continued on page 110)



THERICATION



## "I Don't Know Anything About Selling Automobiles"

A lesson in selecting and training men,

from an old master, God rest his soul

This is a digest of an address by Knute Rockne to the Studebaker Sales Organization at the Detroit-Leland Hotel on January 20, 1931. Reprints are available.

DON'T know anything about selling automobiles, I never sold one in my life, but perhaps a few remarks on the psychology that is necessary for success in a football organization might not be out of place, because it seems to me that the same psychology that makes for success in a football organization will make for success in any organization, particularly in a selling organization.

Now, in the fall when we make our first call for the team, for the lads to come out, about 350 of them assemble, and it is my idea to talk to them on the correct psychology before I take them out on the field. I talk to them on ambition and I tell them that most of that which I read about ambition is bunk. There is not plenty of

room at the top. There is very little room at the top. There is room at the top only for the few who have the ability and the imagination and the daring and the personality and the energy that makes them stand out from among their fellow-men. But there is success for any man in his own job if he does as well as it can be done. As far as I am able to observe, the greatest satisfaction I can get on this earth is to do the particular job I am doing as well as it can be done, and I think that holds good for anyone. There may be other things that are easier, but they generally leave a headache or a heartache the day after.

I tell the lads there are five types that I do not want. And I say the first type I have in mind



Knute Rockne

is the swelled head. The man who was a success a year ago and who is content to rest on his laurels, who wants to play on his reputation. Dry rot sets in and he ceases to make an effort.

The second type is the chronic complainer. They crab at everyone but themselves. And I say no organization can afford to have that type of man among them because it is infectious. And I say he is in for quite a shock, too, because as soon as I find out who they are, why, some evening when they come out for practice there will be no suit in his locker.

And third is the quitter. The quitter is the fellow who wishes he could play, but who is not willing to pay the price, and I tell the boys if any of that type is here he might just as well

quit now and not wear out the equipment.

I don't want boys to dissipate physically or emotionally. I tell them that I have no grief against playing pool long hours in the afternoon, dancing half the night, or learning to drive an automobile with one hand, but I tell them that we have no time for it. If we are going to compete with organizations who do not do that sort of thing and who are saving all their energy for the contest, I say, do not dissipate any energy emotionally; and by that I mean that they should not give way to emotions such as jealousy, hatred or anything of that sort. I say that this sort of thing destroys any organization, and then I tell them that we should look upon one another in a friendly way. Look for the good in one another and be inspired by the fine qualities in those around us and forget about their faults.

There is another type of man who suffers from an inferiority complex. He generally comes from a small community and he says to himself, "What chances have I got to get on the first string of 33 men here when there are 350 boys trying out for it. I don't believe I've got a chance and I don't believe I

can make it." If there are any among you who feel that way, forget about it and get a superiority complex. I say to them, "You are just as good as any man out here. And by getting a superiority complex you can show the coach you belong at the top of the 33 men where you think you would like to be."

In two weeks I call them together again and I tell them that there are certain among them that have great potentialities, but that they have not shown any improvement. There are certain among them that I do not want unless they change.

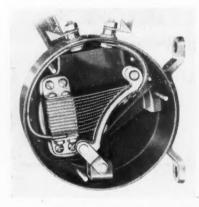
The first is the chap who alibis, one who justifies his own failure, and I tell them that a (Continued on page 130)

## Servicing Warner Electric Brakes

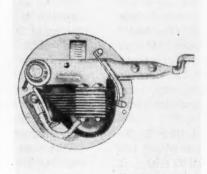
The current widespread popularity of house trailers makes the information in this article especially valuable to repair shops . . . by Jack Montgomery, Technical Editor

HE Warner Electrical Brake consists fundamentally of a backing plate, magnet, armature, brake band, cams and brake drum. The magnet is mounted on the backing plate; the armature is bolted to the brake drum which revolves with the wheel; the controllers (Figs. 1 and 3) permit the driver to apply any degree of braking power. As the lever is moved, the electric current flows through the magnet, the current energizes the magnet and causes it to cling to the armature.

On the larger brakes, a lug is attached to the magnet. When the magnet moves, the lug on the magnet presses the cam lever against the band end. On 12 inch and 14 inch brakes the magnet lug presses directly against the band end, thus forcing the band end into the revolving drum. After the band end has been forced against the revolving drum, the brake band is again free to float on its supports and will follow the drum (Continued on page 92)



- 1. Controller used for applying current to the brake shoes.
- 3. Another type of controller used for applying brake power.





- 2. Internal view showing the brake shoes and the magnet.
- 4. Checking the current at the controller unit.

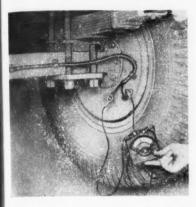


#### AMPERAGE CHART

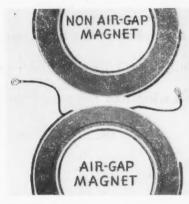
The amperage readings listed are 90 per cent of maximum and should be adhered to as given because of ICC rules.

BRAKE SIZE	EACH	BRAKE	AT CONTROLLER 2 BRAKES	
12 x 13/4 14 x 2 16 x 21/2 171/4 x 3 171/4 x 4	MIN. 2.7 3.5 3.5 3.1 3.1	MAX. 4.0 3.8 3.8 3.4 3.4	MIN. 5.4 7.0 7.0 6.2 6.2	MAX. 8.0 7.6 7.6 6.8 6.8

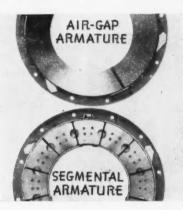
EACH	BRAKE	AT CONTROLLER 2 BRAKES	
MIN. 3.8	MAX. 4.2	MIN. 7.6	MAX. 8.4
3.5	3.8	7.0	7.6
3.5 3.5	3.8	7.0	7.6 7.6
	MIN. 3.8 3.5 3.5	3.8 4.2 3.5 3.8 3.5 3.8	MIN. MAX. MIN. 3.8 4.2 7.6 3.5 3.8 7.0 3.5 3.8 7.0



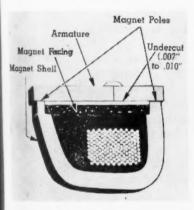
5. Using an ammeter to check the current at the wheels.



6. The magnets should be used in pairs as shown.



7. The air-gap armature and segmental armature in pairs.

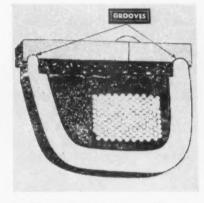


8. View of the magnet when new. Note the armature condition.

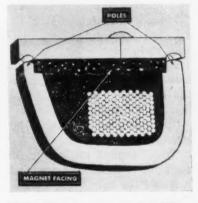
ll. Using a special gage to check the armature condition.

rake

con-



9. Notice the grooves in the armature after long service.

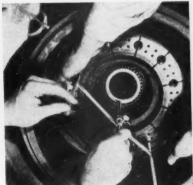


10. Badly worn magnet poles. These will not make a circuit.



ACI

12. Install a tool as shown to check armature depth.



13. Using a "Go and No-Go" gage to check the armature depression.



## Pop Loses a Bet



Pop O'Neill

There was five bucks in it for Tommy if he could find the trouble with this Cadillac, and literally before he knew what had happened the money was his

by Charles M. Kenyon, Managing Editor

POP O'Neill paused for a moment before opening the door to his repair shop. The crisp morning air of late October had splashed the maple trees on Glenrock's streets with vivid color.

But before Pop had time to admire the scene, a 1950 Cadillac convertible pulled up in front of the door. Pop smiled and walked over to the driver's window.

"Hello Doctor Kronfeld," he said. "Quite a stranger."

"Yes," replied the doctor, shaking hands. "I don't get to Glenrock very much these days, and it seems the only thing that brings me here is trouble."

"Not too serious, I hope," said Pop, glancing at the well kept car.

"It seems to be," said Doctor Kronfeld. "I have already had the car to two garages but neither one seemed to be able to fix it."

"We'll do our best," said Pop. "And I rather think," he added with a twinkle in his friendly eyes, "that we will fix it."

"I think so too," said Doctor Kronfeld, "that's why I stopped in. I must spend the day over at Memorial Hospital. Could you drop me off over there, then keep the car for today? I can pick it up sometime late this afternoon."

"Sure," said Pop, "Be glad to." He put the key back in his pocket and climbed in beside the doctor. "It'll give me a chance to see how the car performs on the road at the same time." The doctor started the engine and immediately Pop frowned. "That engine vibration is pretty bad, isn't it?" he said.

"Yes," said Doctor Kronfeld, "but we can't seem to find out what causes it."

The rest of the drive was spent in a haze of reminiscences, harking back to the days when the now famous surgeon had been an interne in the local hospital. When Pop returned to the repair shop he found Tommy Winters had already unlocked the shop and was setting the displays outside. Pop waved, then lifted the hood on the Cadillac.

Almost immediately he straightened up, a smile of satisfaction on his round full face. He looked at young Tommy Winters then chuckled to himself.

"Say, Tommy," he called, "come over here a minute." And the apprentice trotted over.

"Morning Pop," he grinned, "can I help you out there?"

"Sure," said Pop, "I think you can. Might take a little time, but I believe you can get it. This car has stumped two good garages in the city, and Doctor Kronfeld has left it with us to straighten out . . . a case of engine vibration



"You bet," said Larry sticking out his chest. "You don't never see Pop offering me a fin to do an easy job like that. I'm a real mechanic.

but no one really seems to know the cause."
"Engine vibration can't be too tough," said
Tommy very seriously. "Why I think I could
find that, too."

"Well, boy," said Pop, "don't forget that two mechanics before you thought they could find it, too. Just to make it interesting I'll offer a small bonus of five dollars to you if you can fix it before noon."

"Put the five in a special pocket," said Tommy. "It's mine already."

He finished the early morning chores then came over to the Cadillac. He hopped in and (Continued on page 116)

by Arthur H. Nellen, Jr. Service Editor

## How to Inventory

Looking over a customer's car to see what it needs for winter is the best way

HERE is no sure-fire formula for selling parts, accessories and service to a car owner. But one rule which can be followed to save time and to make more sales is: determine what the customer needs for his car, and concentrate on selling those needs.

By concentrating on these points the salesman will save wear and tear on his customer and on himself. The customer, of course, is more receptive to a sales approach on things which he knows he needs, and will seldom be receptive to something which is "on special" if he has no use for it.

Taking inventory of the customer's car is especially important when the man comes in for his winter servicing. While the anti-freeze is being checked the oil, rear, and transmission lubricant changed, the salesman has a chance to look for what other items the car should have before cold weather driving. Naturally, tires are an easy sale when slippery driving weather approaches. However, just because the shop is running a sale on a particular tire, not every customer can be approached on it. There are various tires to suit different motorists' needs. For instance, if his present tires are in good condition, he may be interested in a new set of snow tires for use each winter. A shop can render a service whereby the regular tires are stored throughout the winter season and then replaced on the rear wheels in the spring, at which time the snow tires are stored. This may appeal to a driver who does not like to bother with chains. If a car has two or more bald tires, the owner may be more interested in a dual purpose tire which has a snow tread built on top of the convential tire tread. FINISH PROTECTION

TAIL PIPE

SNOW TIR

The products and services shown at the right are especially important sales items at this time of the year.

Through the cold weather months the tires have the snow tread but as spring approaches, the knobs wear down to the standard tread which is full depth. Thus he now has the equivalent to a new set of tires and also has had the use of these snow treads through the winter. Other customers may prefer to use re-cap

### Winter Needs

determine what can most easily be sold

ay I

#### These winter accessories go handin-hand with winter service

Skid chains ......\$8.00 to \$12.00

Snow tires ......\$20.00 to \$35.00

Snow recaps .....\$8.00 to \$20.00

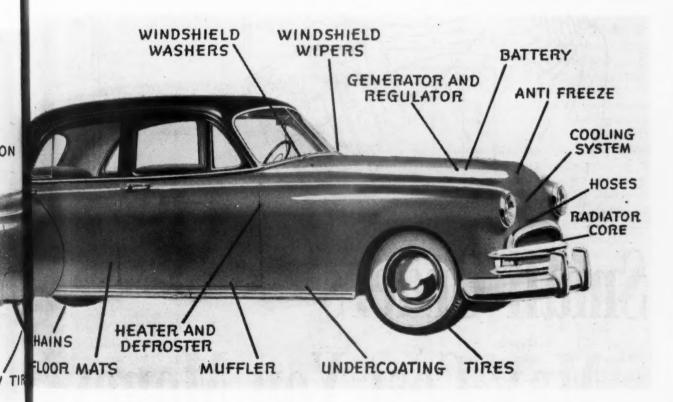
"Throw" floor mats...\$.75 to \$2.00

Heater & defroster..\$20.00 to \$40.00

Windshield washers ...\$6.50 to \$8.00

Undercoating ....\$35.00 to \$40.00

Finish protection ...\$5.00 to \$15.00



snow treads for the winter and then to purchase a new set of regular tires for the spring.

The important point is to analyze the customer's needs before trying to sell a product. For the man who prefers chains there are several new developments in this field and his serviceman should advise him of these. Skid

chains are made to last longer and grip better than ever. Special pieces are welded to the cross links on some makes to contact the pavement. These dig in to provide better traction on ice and snow. Another make has rollers which permit the cross links to revolve, wear-(Continued on page 86)



## Small Orders May Cost You Money

The case studies detailed here offer dependable yardsticks to guide the reader

SMALL orders have long been an obvious cause of high distribution costs and unprofitable sales in all fields where goods are channeled from the manufacturer to the jobber to the retailer. Businessmen (including those in the automotive service industry) have been troubled with the small order problem for years, but they have done little about it on the assumption that it is a factor in distribution over which they have no control, something akin to a loss on inventory value when the market drops, just one of those things that can't be helped.

Make a functional costing table like this, but list all your own operations, to aid you in determining the cost of the function. Then divide by the number of units handled to get your unit cost.

Punctions Pu	notion cost	Number of units	Unit cost
Order taking			
Personal calls Phone solicitation Handling mail-orders			
Order handling			
Entering orders Selecting stock Assembling stock			
Storage Boxing and packing			
Delivery			
Loading on carriers Routing orders Traffic routine Freight Express Truck			
Bookkeeping			
Extending Gredit Invoicing Posting charges Monthly statements Calculating payroll Eales analysis Collection expense Bad dobts			
Financing (a) Carrying account (b) Bad debt losses			
General Overhead			

in making similar investigations of his own

One reason for this complacency among manufacturers and distributors is that they lacked the facts. It takes a lot of costing routine to find the dividing line between the profit and unprofitable order. It requires the breakdown of order-handling procedures into functions, the costing of each function, then the totaling of all functions involved in order-handling to get the cost of handling per order. If selling expense is involved, this must also be computed per order.

In the past year or two, certain distributors have been grappling with the problem and they

have compiled some startling figures on the cost of small orders. The main factor that motivated these studies was the increased cost of paperwork and selling expense connected with the distribution of goods. Like factory workers, the compensation paid bookkeepers, stock clerks, truck drivers and salesmen had gone up tremendously in the past decade. hence, the cost of handling or selling the individual order had increased tremendously. The results of these surveys astounded the researchers and, after correctives were applied, costs decreased, profits increased. Whether the items distributed are spark plugs, hammers or grinding wheels, the distribution problem and its solution follow an identical pattern.

In one case study, most of the orders received from 57.5 per cent of the customers, comprising 2.7 per cent of the dollar sales, were unprofitable. The unprofitable business was dropped and sales effort concentrated on the remaining profitable volume. Salesmen were relieved of 50 per cent of calls formerly made, enabling them to increase volume on profitable orders, earn more money and reduce traveling expense. This research disclosed that 97.3 per cent of dollar sales was drawn from 42.6 per cent of customers, the 2.7 per cent dollar sales received from 57.5 per cent of cus-

(Continued on page 102)

ader



Sales-manager Bob Oliver (seated at the right) with his assistant, Fred Froster (standing) witness the signing of a "Farmer's Plan" contract.

Below. Showroom of Esquire Motors in Los Angeles, Calif.

## The Farmer's Twist

An unusual type of time-payment has been developed by a dealer for the customer who has seasonal fluctuations in his earnings

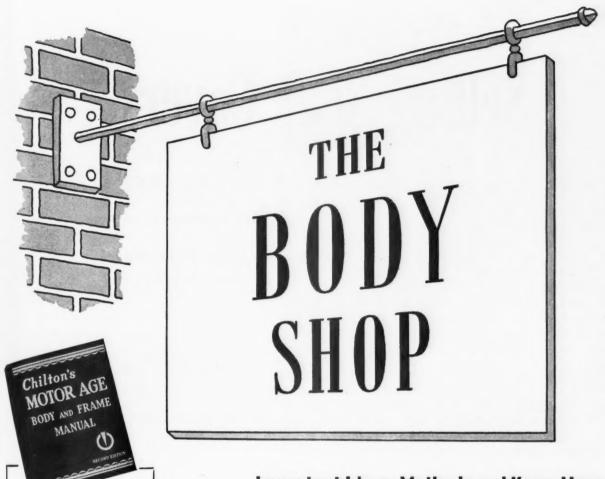
OS ANGELES' metropolitan new car prospects whose incomes may experience highs and lows during the year are those most favored by Esquire Motors' "Farmer's Payment Plan."

The character of the credit plan is in line with the agricultural worker's habit of paying off his debts when his crops come in. Within the regulated credit framework, it pushes for a trade-in of the prospect's old car, or a one-third down payment, then advances to a first collection of accumulated monthly amounts at a high income period in the buyer's earnings.

The customer can choose to make his first additional payment at the end of 3 months, 6 months, 9 months, or a year. A continuation of the plan to distribute or divide the balance is a possible arrangement between the Chrysler-Plymouth dealer and the customer.

"Undue risks to us," Bob Oliver, sales manager, says, "are eliminated in the qualifications of each prospect. In order to qualify in the program, the buyer must have been engaged in the same job or profession for the last five years; or he must own his own home or be in the process of buying one; or, he must have preferred credit.

"We have spent \$30 to advertise on our window glass. Our hope is to get everyone talking. We are reaching prospects with direct-mail penny postcards. These are businessmen, executives, doctors, commission salesmen, and so forth, who are potentially in line for lump sums of cash during the year."



Other helpful information of this type is available in Chilton's Motor Age Body and Frame Manual Important Ideas, Methods and Know How to Help Modernize Your Body Business



Simple Tool Speeds Door Cap Alignment

Most G.M. cars from '42 through '48 have a front fender extension (or door cap). In adjusting these caps to fit the fender line we have found the following method to be successful.

Take a four inch by  $\frac{1}{2}$  inch by  $\frac{3}{32}$  or  $\frac{1}{8}$  inch piece of strap iron and bend as shown. Open the door to be adjusted and insert one hook over the door cap and the other over the back edge of the fender. Pull the door farther open gently and then release. Change the position of the tool up or down, depending on where it needs adjustment. The curved ends of the tool should be wrapped with tape or cloth to prevent scratching the finish. Don Simpson, 115 East 16th Street, Grand Island, Nebraska.

Motor Age will pay \$10.00 for the best Body Shop Kink each month. Others will be bought at the regular rates.

## Selling Seat Covers

FFICIENT plant layout and facilities, planned work and procedure, mass buying of materials, and hard-hitting advertising combine to make a successful, growing operation for Auto Seat Cover Co., Erie, Pa.

It was begun about four years ago, has experienced steady growth, and today functions in a new plant of nearly 8500 square feet, with a storage lot of equal size.

"Tailoring auto seat covers to an individual's automobile is our big business," stated Joe Fainstein, owner. "This kind of business is founded on the fact that people today are more conscious of car appearance than ever before."

Fainstein itemized several factors that management of this kind of business must take into consideration: a working knowledge of factory changes in cars, and in different models, to keep pace with seat cover requirements.

Manufacturing skill and knowledge of dif-

In Erie, Pa. a shop makes money

by making and installing custom

fit auto seat covers in quantity

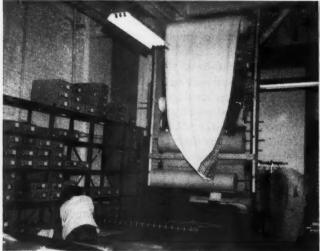
ferent types of materials—plastics, pseudo leather, cloth—that can be made into seat covers, their potentialities, wearing abilities and so forth.

Beyond these factors, there must be experience in upholstering itself and, of course, in the seat covering business.

There are three fundamental divisions to the work at this plant: measurement or layout; cutting of materials and sewing together; finally, fitting onto the auto seats and backs.

"When a new model of any car, Buick or

Large cutting tables permit laying out of wide expanses of material for cutting from patterns. Notice the rolls of various fabrics. A seat cover is only as strong as its seams, and the product is made to last in this shop. Experienced operators work on commercial machines.





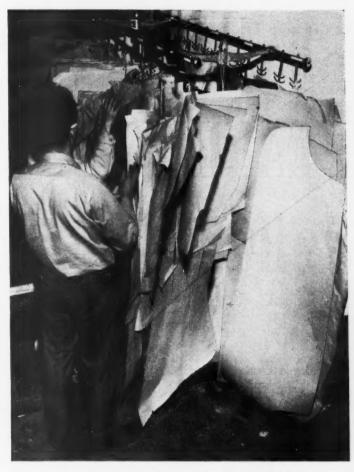
#### by Walter Rudolph

Ford let's say, is first brought into our plant, we use it to take a pattern from that will be used on all other cars of that make and model from then on," explained Fainstein. "Future customers for that particular make and model can order covers made up, which we call 'custom tailored' seat covers, or they can leave the car for an exact tailoring."

The latter work takes into consideration usage the car will undergo (convertibles should have longer-wearing materials; salesmen, slipping in and out, require durable driver's seat covering: children in the family-material that cleans easily) and even fits for the heavier person who might depress springs and upholstering more than the average-weight person.

(Continued on page 84)

Fitting is important. The covers are custom made to fit each car, and the employees are specialists in this work, so a tight fit should result.



Patterns for each make and model of car are "filed" on racks like the one shown above. As a new car comes out, its pattern is made.

A profitable side line is the installation of convertible tops. This work is done in a special department at Auto Scat Cover Co.

BODY SHOP

continued on

Page 72





# READERS CLEARING HOUSE

## Trouble Shooting Problems Solved



by Jack Montgomery, Technical Editor

#### This Packard Lacks Power And Has Low Vacuum

We have a 1951, Series 200 Packard, on which we have been unable to get more than 12 inches of vacuum reading at idling speed. The car is very sluggish and has top speed by speedometer of 85 mph. with no power or pick-up.

#### What We Did:

The valves have been ground. It has compression of 120 lbs. average. The distributor has been overhauled, its manual and vacuum advance curve are within proper limits. Its dwell and point openings are as specified. We have checked the valve timing by marks, as well as piston travel. Two different carburetors have been placed on this car, and one was overhauled. The intake manifold has been thoroughly checked for air holes as well as proper fit to the block. This car has 11,000 miles on it and has had this condition existing since date of sale. Submitted by: Roy Coverston Coverston Buick Company, Fallon, Nevada.

#### We Suggest:

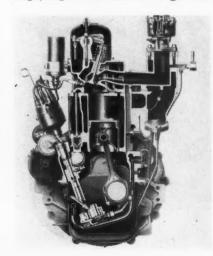
From what you have checked and done there is very little I can add except that I would suggest checking the muffler and making sure that it isn't obstructed. Also check the heat damper valve on the exhaust, and make sure that it is working properly. You might have a leak in the vacuum advance on the distributor causing the low vacuum.

#### Chevrolet Has a Knock After Engine Overhaul

We have a 1941 Chevrolet that has a knock which sounds like a piston slap. It knocks on acceleration from low speed up to 50 miles per hour.

#### What We Did:

We installed a set of pistons and rings, tightened the bearings and



ground the valves. Since then we have installed a new timing gear, re-checked the piston clearance, re-checked the mains and rods, adjusted the rocker arms and checked for bent push rods. Still the knock remains. Submitted by: Peter Rus, Rus Auto Service, 411 Franklin St., Pella, Iowa.

#### We Suggest:

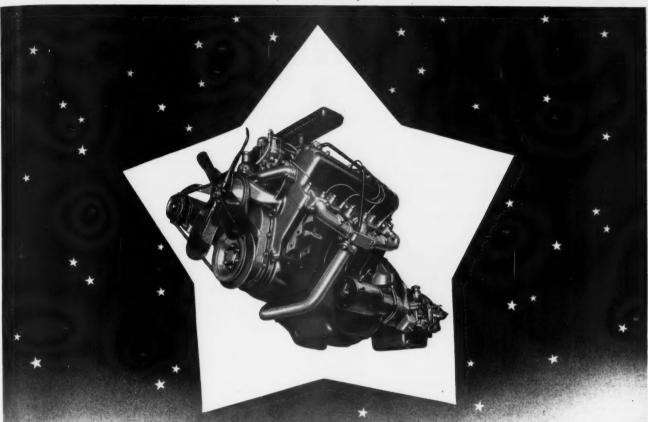
Try shorting this knock that is putting a load on the engine and short one spark plug at a time to see if the noise disappears. If it does, make a note of the cylinder and it either is due to a loose wrist pin, or a loose piston or probably a bent rod. It might be a loose piston pin. Sometimes on these Chevrolets the metallic knock is heard but the cause is vibration of the accelerator push rod. This noise, however, is a high pitched clicking noise, more or less of the ringing type.

#### Cadillac Overheats for No Apparent Reason

Our problem is with a 1941 Cadillac which does not loose any water, but it overheats.

#### What We Did:

We took the radiator apart and (Continued on page 148)



BRIGHTEST GAS ECONOMY STAR
OF ANY HIGH-POWERED CAR

## New Studebaker Commander V-8

Its overhead valve "wonder engine" delivers a zooming 120 horsepower

Led all eights\* that competed
in '51 Mobilgas Run in actual gas mileage—
also led all sixes\* in the standard classifications
except Studebaker Champion

\*Like many of the contending cars, the Studebaker entries were equipped with overdrive, optional at extra cost.

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## Shop Kinks





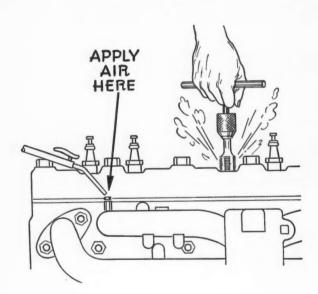
FOR THE BEST KINK
PUBLISHED
EACH MONTH



FOR ALL KINKS
PUBLISHED
EACH MONTH

If you've come upon an original idea for making a job easier, a special tool, short cut on a job or any trick of value to other readers, write it down and, if necessary, make a rough sketch. Just make it clear. Send it to Motor Age. If we can use your Kink it may bring seven-fifty, possibly 25 dollars.

#### Best Kink of the Month



#### Safe Method of Tapping Plug Hole

The other day a '46 Plymouth came in with the threads stripped in number 4 spark plug hole. I had to tap it out to take an 18 mm plug. To keep the cuttings from going down into the cylinder, I turned the engine until the number 4 inake valve was open. Then I turned the throttle stop screw until the throttle valve was closed, took the wiper hose off of the connection on the intake manifold, and connected my air hose to the same. While I was drilling and tapping the spark plug hole, I turned on the air about 90 pounds and the air pressure came up through the spark plug hole to blow out the cuttings. A little care in starting the tap and this completed the job without taking off the head. John S. Wyatt, 6645 Home City Avenue, Cincinnati, Ohio.

#### Clutch Removal on Late Model Nashes

58

I save time when doing clutch work on late model Nashes by using the following method. After removing the transmission in the usual manner, disconnect the rear motor mounts and place a block of wood and a jack under the engine oil pan. Jack the motor up as far as it will go. This gives the clear-

ance that you need between the bell housing and the motor support cross member to allow your clutch pressure and clutch disc to come out. C. L. Rawleigh, Magee, Nash, Mt. Morris, N. Y.

#### Slit Washers Hold Valves for Camshaft Removal

Within the last six months we replaced two camshafts. Seeking

a suitable way to hold up the valves to remove the shaft, we figured out a way to do the job. We took a large set of flat washers, 2 in. outside diameter with a ½ in. hole in the center. Then we slit the inside hole to the outside the same size as the center hole. We then lifted the valve lifter and slipped the slit washer under the valve,

(Continued on page 60)

Speedway winners PROVE
Superior performance
of NURLIZING!



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51

#### Perfect Circle's Exclusive Method of Resurfacing Pistons for Closer Fit and Better Lubrication

At Indianapolis, a new speed record—First second, third and fourth-place cars were equipped with Nurlized pistons and P.C. rings!

At Milwaukee, a new dirt-track record— And the first nine cars to finish had Nurlized pistons and P.C. rings.

In 1950's AAA Races—Nine out of the eleven championship races were won by cars which were similarly equipped!

NURLIZING, an exclusive Perfect Circle process, assures dependable peak performance even under the most severe operating conditions! Whether pistons are new or worn, Nurlizing restores power and prevents piston slap—without danger of scuffing or scoring. For better engine overhauls—added thousands of satisfactory miles—real customer enthusiasm—get the Nurlizing story today! Perfect Circle Corporation, Hagerstown 3, Ind.

#### ONLY PERFECT CIRCLE NURLIZING GIVES YOU THESE SIX ADVANTAGES:

- 1. Increases piston diameter to exact predetermined size quickly, accurately, permanently.
- 2. Permits closer fit without danger of scuffing or scoring.
- 3. Eliminates piston slap, stabilizes pistons and increases ring life.
- Interrupted surface assures adequate lubrication—longer piston life.
- Is equally effective on new or used—cast iron or aluminum pistons.
- 6. Enables dealers and Doctors of Motors to do a better overhaul at a lower price.

Perfect Circle

NURLIZING

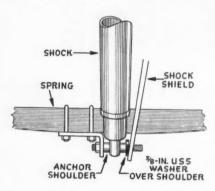
NEW LIFE FOR OLD PISTONS . . . LONGER LIFE FOR NEW PISTONS

#### Shop Kinks . . . . . Continued from Page 58

and let the valve down and held up the tappets with a clothespin. It really does the job with no possible damage to the valves. Wm. E. Ruge, Kuhlman & Nagel, Inc., 918 Walter Avenue, Des Plaines, Ill.

#### Remove Thump Caused By Loose Shock Mounting

On some cars with angular mounted rear shocks, the rubber grommets will let the shock absorber move back and forth, caus-



ing a thumping noise when hitting a bump. This can be eliminated by installing a  $\frac{5}{8}$  inch USS washer between the grommet and the shock shield over the shoulder and drawing the nut up tight. Mel Blodgett. H & M Sales & Services, Inc., 1707 Jackson Rd., Albion, Michigan.

#### Ammeter in Fuse Circuit Helps to Find Shorts

I have a suggestion which I believe might be helpful to other servicemen. Sometimes a short circuit can be very hard to locate especially if the car doesn't blow fuses when checked. First remove the fuse. Then connect an ammeter in series in place of the fuse. Turn on the accessory giving trouble. Naturally if the fuse is too small or the circuit is overloaded, the trouble will be immediately evident. However, if the accessory works O.K. and the current drain is normal, have a helper watch the ammeter while you shake the wiring loom and move every wire on the unit that might be causing the short. When the short is located it is very evident to the man watching the meter and he can immediately disconnect the ammeter or turn off the switch. The short will be evident to the man who is moving the wires also. I have cured many running shorts in this manner and it has greatly shortened the length of time spent on such troublesome jobs. Chuck Kennell, 449 Buchanan St., Fort Wayne, Ind.

#### Hydraulic Ram Helps in Removing V-8 Oil Pans

After years of taking V-8 oil pans off I came upon this idea. To remove the pans on '35 to '41 V-8, unbolt the two motor support bolts in the front in the usual way. Remove the starter, cross pipe, pan bolts and the radius rod cup. Use a hydraulic ram or jack in between the front cross member and the nut on the rear motor stabilizer. When the power is applied on the jack, the motor will rise about one inch and then will go back one-half inch. Put the number one rods down. Then the pan can be removed easily, without letting the water out or breaking the hose. H. B. Jack, 408 East 13the Street, Tempe, Arizona.

#### Motor Turning Tool Made From Crankshaft Pulley

To make a tool that turns motors while in the process of rebuilding. take an old crankshaft pulley, which usually has to be replaced and turn off the pulley part down to the hub. Weld a 6 in. extension on to the hub and a 18-in. cross bar on the extension. The hub has a keyway which when put on the crankshaft keeps it from slipping. I have made one for several different jobs on motors and find them to be most satisfactory. One advantage is with the extension welded to the hub you can complete a motor rebuilding including water pump without removing the turn bar. H. M. Gardner, 1011 W. 4th St., Greenville, N. C.

#### Drill Removes Broken Spider Gear Shaft Lock Screw

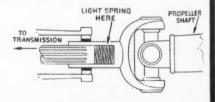
When the spider gear shaft lock screw in the differential is broken, the portion left in the case can be removed by drilling a 3/16 in. hole just below the pin. It must be high enough so the bit will fit the pin by a small margin and, if you're careful, the pin will be worked out by the turning action of the drill. This method has been successful in every instance. A. H. Zentner, Janesville, Wisconsin.

#### Tool Saves Time in Replacing Studebaker Spring

This tool really saves time and work. When installing the front spring U-bolts in all '47-'49 model Studebakers, remove the saddle plate. Ordinarily, the spring slips up into the cross member so that you have to drop the one side of the spring to replace the bolt. With this tool you simply remove the saddle plate, slip the tool over the good bolt with the flat washers and nuts. This draws the nuts up tight and will pull the spring down, giving sufficient clearance to remove the broken bolt and install the new one. I used 5/16 inch stock to make this tool. The slot on one side makes it adaptable to either Champion or Commander models. Donald Murphy, 108 Connecticut Ave. New London, Conn.

#### Removing the "Clunk" From a Driveshaft

We have developed a method of eliminating the annoying clunk sound when accelerating or decelerating which is heard on many cars. There may be just enough end play in the transmission drive shaft to make a clunking sound as the spline moves back and forth on the shaft. This occurs when pressing on the



gas pedal or taking the foot off it, or when going over a bump. So, by placing a light spring such as a fuel pump diaphragm spring inside the universal joint spline as shown, we then take care of the end play and the clunk sound. David T. Roberts, Village Garage, 834 North Western Avenue, Lake Forrest, Ill.

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Out of the laboratories of America's leading producer of rust preventive products comes a brand-new idea in auto undercoating. NEW FENDIX with NR 508...the miracle rust preventive that gives the NEW FENDIX unmatched power to stop rust. No other undercoating can match the new FENDIX. Order a trial drum and you'll agree "It's the finest auto undercoating made."

#### Just Look at These Exclusive Features

- CONTAINS NR 508...miracle rust preventive that stops rust before it can start.
- SAVES LABOR TIME...NEW FENDIX is easier to apply.
- SAVES MATERIAL COSTS...use just half as much of the NEW FENDIX (1/16") for maximum rust prevention.
- BETTER PROTECTION...NEW FENDIX offers better adhesion and cohesion. Won't flake off, slump or flow. Has greater resiliency and flexibility... expands and contracts without cracking or separating.
- BETTER PROMOTION...complete sales tools to help you sell undercoating on every car that leaves your shop.

#### JOIN THOUSANDS WHO ARE WINNING VALUABLE, WORTH-WHILE GIFTS

You can earn top-flight gifts just for using FENDIX. Yes, a valuable bonus check is given with every drum of FENDIX you purchase. These checks can be used to get your choice of gifts. Get full details today from your nearby FENDIX jobber. Get FENDIX...the undercoating with the extra bonus in every drum.



CONTACT YOUR NEARBY FENDIX JOBBER FOR A TRIAL DRUM

FOR THE NAME OF YOUR NEAREST JOBBER, WRITE OR WIRE



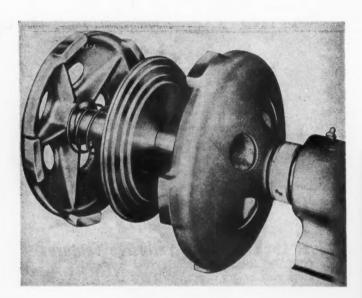
#### NOX RUST CHEMICAL CORPORATION

2433 S. HALSTED STREET, CHICAGO 8, ILL.

Eastern Division, 201 Davison Chemical Building, Baltimore 1, Maryland Western Division, 725 Second Street, San Francisco 7, California

# PRODUCTS

FOR FURTHER INFORMATION USE





#### **◀ 397. Drum Lathe Attachment**

Barrett Equipment Company announces a new floating drum attachment for servicing truck drums which are detachable from the hubs. The complete set consists of three step cones, two  $6\frac{1}{2}$  inch face plates and two 9 inch face plates and one compression spring. It is sized to fit arbors of all popular drum lathes.



#### ▲ 398. Welder's Mask Window

Argyle Mfg. Co. is producing the "Quick-Lift Window," a device which fits on a welder's hood. It contains a smoked glass which is raised to permit vision, by blowing into a mouthpiece, or lowered by drawing on it.

#### ◀ 399. Deep Socket Set

Bonney Forge & Tool Works announces the addition of a series of 1/4 inch drive, 2-inch deep, thin walled sockets, designed to eliminate

## SHOW

#### POSTCARD FACING NEXT PAGE



the need for a short extension in hard-to-get-at adjustments. They are especially designed for ignition, carburetor, radio, dash board and interior work on cars. This series of sockets is available either singly or in a set from 3/16 through 7/16 in.

#### ¥ 400. Paint Drying Unit

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R, 1951

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The Fostoria Pressed Steel Corporation announces a new "big brother" in their line of Durabake port-

able units. This model 86-848 features the goldplated Evenray radiant wall. It is designed for drying of enameis, lacquers, and undercoats on either passenger cars or commercial vehicles.

#### ▲ 401. Small Parts Cleaner

Graymills Corporation has developed a new bench type parts cleaner known as the Brush-Flush, which has a fountain brush action. It features a hollow tube to produce a steady flow of solvent at the end of the bristles.

#### **▼** 402. Heater Motor Display

The Leece-Neville Company announces Fall promotion of Leece-Neville heater and air conditioner motors mounted on a new "match up" board. The correct replacement is made by matching the old motor with the right new one.

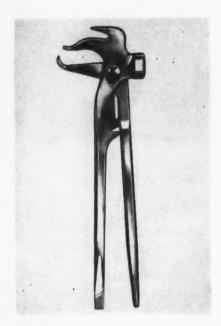
(Continued on page 64)



Chilton's MOTOR AGE, OCTOBER, 1951

#### 403. Wheel Weight Tool

Turner Manufacturing Company announces its new D & T Wheel Weight Tool which embodies features for applying and removing



weights and opening or closing clips. It has a tapered handle for removing hub caps and shears for cutting weights to smaller sizes where required. The manufacturer states that the tool is made of high grade chrome vanadium, drop forged, heat treated steel.

#### 404. Lock Anti-Freeze

Elektrik Seal Laboratories announce Key-Hole Anti-Freeze, a compound which, with one application, is said to protect any automobile lock against freezing for the life of the car. Key-Hole Anti-Freeze comes in the form of a transparent liquid and is supplied in tubes. The cap of the tube is unscrewed and the spout pressed against the lock keyholeopening. The tube is squeezed until one-fourth of the contents has entered the keyhole. Then the key is inserted and the lock operated several times so as to work the substance into the mechanism.

#### 405. Wiper Motors

Signal Mfg. Co. is introducing a new dual electric windshield

wiper motor to replace practically all vacuum motors operating 2 wipers. The new Signal Dual Electric Windshield Wiper Motor is said to be easy to install and to cover more than 90 per cent of today's vacuum replacement market. Signal also manufactures a motor that operates only one blade as well as a line of motors for heaters and defrosting and ventilating fans.

#### 406. Valve Chart

Rinck-McIlwaine, Inc. announce publication of a new valve spring tension chart, a comprehensive compilation of valve spring tensions for passenger cars, trucks, tractors and engines. It covers models from 1940 to 1951 inclusive for approximately 95 percent of the American vehicles.

#### 407. Shock Preventive

Electro Chemical Products Corp. is producing "Stop-Shok," a color-less, stainless compound packaged in a push button spray container which is used to spray on seat covers to eliminate static electricity shocks. Applied in a fine mist, the carrying agent evaporates, leaving a conductive coating which bleeds off all static just as a coating of metal.

#### 408. Anti-Freeze Tester

The Imperial Brass Mfg. Co. is marketing a new line of Kimble Anti-Freeze testers and battery hydrometers. Featured in this line is the new model 556-TA Universal Anti-Freeze tester, said to be



easy to use in testing alcohol, methanol and ethylene glycol. This tester is direct-reading and has a slide calculator which is designed to indicate the protection point of the solution. The thermometer and chart are hermatically sealed under glass and the float is protected in a rubber well.

#### 409. Plastie Spray Kit

Krylon, Inc., announces a new Automotive Krylon kit which includes three 12-ounce containers



of the Acrylic spray, a wall poster, explanatory leaflet and 12 ignition tags. The introductory package is now being distributed nationally in time for the winter tune-up period. Automotive Krylon, a transparent plastic which hardens almost immediately, provides a weather-tight coating over the entire ignition system designed to prevent corrosion, battery leakage, shorting at terminals, engine failure.

#### 410. Mailing Material

INDARP (Independent Auto Repair Promotions) has developed a new type of direct mail advertising campaign, designed expressly for repair shops and service stations. The direct mail piece offered by this firm gives exact prices on fully described specials, such as winter change-overs, lubrications, and motor tune-ups, so that motorists can see exactly what they get and how they pay for it. The service is offered on a cost sharing feature which allows shops to order from 250 to 300 mail folders, imprinted with their names and addresses and prices arranged on a down sliding scale. The folders can be mailed for as little as a penny a piece.

(Continued on page 66)

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## Free Information

Here is a recap of the New Products described in this issue, along with their code numbers. On each of the postage-paid postcards below you can request further data on items described in this New Products section. Fill out one of the sections completely for each item in which you are interested.

397. Lathe Attachment
398. Mask Window
399. Socket Set
400. Drying Unit
401. Parts Cleaner
402. Heater Motors
403. Wheel Weight Tool
404. Lock Anti-Freeze
405. Wiper Motors
406. Valve Chart
407. Shock Preventive
408. Anti-Freeze Tester
409. Plastic Spray Kit
410. Mailing Material
411. Protective Cont
412. Electric Tools
413. Brake Manual
414. Windshield Washer
415. New Container
416. Ignition Parts
417. Castor Shims
418. Stabilizer
419. Chrome Protector
420. Antenna
421. Toy Jeep
422. Steam Cleaner
423. Chrome Cleaner

124. Trailer Hitch

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Chilton's MOTOR AGE, Phila. 39

#### New Products . . . . Continued from page 64

#### 411. Protective Coat

Roscoe Turner Aeronautical Corporation has announced a new protective coating for automobiles known as Syn-Cote, a plastic based compound made to protect metal, wood, and fabric surfaces. The product is said to be non-inflammable and can be sprayed on surfaces to form a pliable, non-porous

sheet which seals against oxidation and corrosive effects of weather, and water proofs fabric tops.

It is further stated that this product will not crack, check or peel but can be removed easily when damaged surfaces must be repaired. According to the manufacturer, Syn-Cote will not soften

in oil, and resists gasoline, acids, salt water and alkalies. Two quarts cover the average car including chrome. It is claimed to keep color from fading and chrome from rusting. It is claimed that one coat will protect the car finish for about two years.

#### 412. Electric Tools

Portable Electric Tools, Inc., announces their line of PET superduty portable electric drills. These drills are built in different power and speed models to cover the speed and torque requirements in production, construction and maintenance use of ¼ - inch, 3%-inch, and ½-inch capacity portable electric drills.

Features include a body of aluminum die castings for combined strength and light weight; dynamically balanced armature; heattreated alloy steel gears, and forced ventilation.

#### 413. Brake Manual

Grey-Rock Division of Raybestos-Manhattan, Inc., has announced the 9th edition of the Grey-Rock Brake Service Manual, containing 52 pages and cover, covering adjustment and relining procedure for brakes on passenger cars, trucks, buses and trailers. Several new types of brakes are included in this edition. Diagrams are shown of popular power brake system hook-ups, including air and vacuum systems for buses, trucks and tractor-trailer units. A feature of the Grey-Rock Manual is an expanded section devoted to "trouble shooting" on all types of brakes.

#### 414. Windshield Washer

Denton Hassell Mfg. & Distributing Co. is marketing a windshield washer known as "Squeeze Me," which operates by squeezing a plastic bettle. It is said to fit all cars, trucks and buses and can be installed in a short time without drilling holes. No tools are necessary except a screwdriver in case the window trim molding fits too tightly. This washer is said to wash both right and left hand windshields at the same time. (Continued on page 140)

FIRST CLASS PERMIT No. 18 Sec. 34.9, P. L. & R. Philadelphia 39, Pa.

#### BUSINESS REPLY CARD

No postage stamp necessary if mailed in the United States

POSTAGE WILL BE PAID BY

Chilton's MOTOR AGE
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Philadelphia 39, Pa.

Attention: Frank P. Tighe, Editor

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# Chilton's MOTOR AGE

## Flat Rate and Service Manual

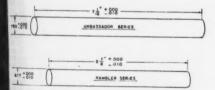
### Service Suggestions

The information presented here has been compiled from the Factory Service Bulletins, as an additional service of Chilton's Motor Age Flat Rate and Service Manual Department.

Selected by William H. Lutton
Assistant Editor
Chilton's Motor Age Flat Rate and
Service Manual

### Nash Transmission Countershaft Replacement

Many requests have been submitted for the factory recommended dummy countershaft used for removal and replacement of the countershaft, countershaft gear, and needle bearings on both the Am-



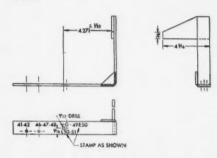
bassador and the Rambler series transmissions. Because these shafts can very easily be fabricated locally, the required dimensions and uses of the shafts are given and illustrated.

### Cadillac Hydra-Matic Throttle Lever Angularity Changed

Beginning with the 1950 Cadillac cars, engine No. 62654, the anguarity of the throttle lever has been changed to provide smoother shifting action of the Hydra Matic transmissions. This change in angularity has been continued into 1951 cars. The throttle lever gage should be modified to be prepared for proper

use in servicing recently produced HydraMatic transmissions.

To modify your throttle lever gage, follow the procedure as given below and as shown in the illustration.



- Drill a 9/22 inch hole for adjustment of throttle linkage on late 1950 and 1951 cars, as shown.
- Cut off the edge of the throttle lever gage to provide clearance for the tool to fit against the machined surface of the rear end of the transmission case.
- 3. Stamp or etch on surface of throttle lever gage the letter combination 'L50-51" to designate the hole used in conjunction with transmissions on late 1950 and 1951 Cadillacs. Then etch or stamp the letter combination "49E50" to designate the hole used in conjunction with transmission on late 1949 and early 1950 Cadillacs.

### Steel Asbestos Cylinder Head Gaskets

On Plymouth cars it became effective this last April, and has been used in subsequent production since, to install a new steel asbestos cylinder head gasket. This change

was necessitated by the current shortage of materials, which prevents the use of copper cylinder head gaskets.

Failure to properly torque cylinder head cap screws may easily result in leakage of coolant and also may cause an etched condition of the cylinder head. If this etching is allowed to progress, it may make sealing difficult without first resurfacing the cylinder head. Do not over-tighten cylinder head bolts.

### Water Tight Hand Brake To Dash Seal for Hudsons

For Hudson cars which have leakage at the dash where the hand brake mounts, there is a new improved rubber hand brake to dash seal, Part #306166, which will remedy any leaks at this point. It is assembled between the mounting

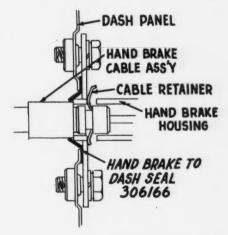


plate of the hand brake assembly and the dash, or body front end panel. This will prevent any water from entering the passenger compartment at this point.

### 1951 New Passenger Car Registrations by Makes by States\*

The Content	STATE		Buick	Cad- illac	Chev- rolet	Chrys- ler	Cros-	De Soto	Dodge	Ford	Henry	Hud- son	Kai- ser- Frazer	Lin- coln	Mer- cury	Nash	Olds- mobile	Pack- ard	Ply- mouth		Stude- baker	Willys	All Others	Total
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New Mangahin   7 Mos.   3037   600   7505   190   36   510   150   6929   159   726   345   152   1765   698   1644   470   4122   2802   2242   180   13   35.	7	Mos.	1131	249	3435	500	6	272	794	2658	124	525	152	71	660	279	886	231	1448	934	639	192		15,18
Hew Hampshire July 7 Mos. 298 112 774 193 5 80 20 580 21 88 26 30 222 55 206 131 412 190 216 38 3 3 3 4	7	Mos.	3037	600	7505	1190		510	1560	6929	159	726	345	152	1765	698	1644	470	4122	2502	1242	180	13	35,3
New Mexico.  7 Mos.  882 299 21270 3893 111 2465 6097 1728 2099 277 59 57 525 289 6498 1994 11768 6274 1410 829 563 113.  New Mexico.  7 Mos.  882 299 21270 3893 111 2465 6097 1728 2094 267 57 179 5555 289 6498 1994 11768 6274 1410 829 563 113.  New Mexico.  7 Mos.  882 299 21270 3893 111 2465 6097 1728 2094 2675 1790 57 5555 289 6498 1994 11768 6274 1410 829 563 113.  New York.  7 Mos.  883 299 21270 3893 111 2465 6097 1728 2094 2675 1790 57 5555 289 6498 1994 11768 6274 1410 829 563 113.  New York.  7 Mos.  884 299 21270 3893 111 2465 6097 1728 2094 2675 1790 57 5555 289 6498 1994 11768 6274 1410 829 563 113.  New York.  885 299 21270 3893 111 2465 6097 1728 2094 2675 1790 57 5555 289 6498 1994 11768 6274 1410 829 563 113.  New York.  885 299 21270 3893 111 2465 6097 1728 2094 241 241 1176 67 90 249 4 71 718 209 241 241 141 241 241 241 241 241 241 241	7	Mos.	299	112	724	193	5	80	206	580	21	88	26	30	222	55	206	131	412	190	216	36	3	
New Mexico   July   96   23   247   49   1   15   65   66   11   30   8   10   829   839   11   829   853   134   134   873   1876   843   843   76   17   19   18   18   18   18   18   18   18	17	Mos.	779	150	2526	269		147	611	1680	164	277	165	47	439	370	561	148	1095	771	422	125	51	10,8
New York   July   252   796   597   108   227   151   513   1607   90   264   94   71   593   232   595   433   963   750   510   109   9   107   7   Mos.   152   796   5979   1098   227   227   731   7   Mos.   152   7   Mos.   152   152   153   153   152   152   153   153   153   153   153   153   153   157   153   157   153   157   153   153   153   153   153   153   153   153   157   153   153   157   153	. \7	Mos.	8852	2390	21270	3951			8097		2049		207 1780	571	5535	2661		221 1904	11766	8276	4101	829		13,7
New York: July 2882 796 8978 1008 22 1152 2833 4082 334 531 382 141 1348 973 1876 494 3700 2172 1008 227 277 31.  North Carolina. July 622 1585 1855 185 185 186 186 211 1339 416 1358 147 112 66 23 378 160 415 96 983 890 234 28 27 77 77 1008 77 1008 100 128 113 139 108 108 108 100 108 1	\7		998	174	2254	338	27				90	264		71	593	30 232					50 510	109		10,5
North Carlolina. July			22985				22					531 5389	352 3663					484						31,7 272,4
North Dakota , July 142   25   538   101							11	139	416		147	112	66	23	378	160	415	96	983	590	294	28	27	7,7
Dhio July 1939 482 5550 688 34 516 1727 4114 253 486 311 98 1075 686 1362 326 291 1877 900 171 223 25.  Klahoma July 458 82 1459 119 3 117 270 1094 34 49 25 15 243 105 242 34 601 332 172 9 8 5 175 207 1099 1099 1099 1099 1099 1099 1099 10	North Dakota]J	uly	142	25	538	101		50	109	389	11	33	19	. 13	98-	56	117	30	301	131	94	6		2,2
Display   488   82   1459   119   3   117   270   1094   34   49   25   15   243   105   242   34   601   332   172   9   8   5   7   9   9   9   1   1   1   1   1   1   1	Ohio	uly	1939	482	5550	698	34	516	1727	4114	253	466	311	98	1075	666	1362	326	2915	1877	900	171		25,
Dregon. July 311 72 870 150 3 108 196 727 38 79 87 94 16 18 252 162 252 85 412 270 193 79 44 84 84 7 7 196 193 194 194 194 194 194 194 194 194 194 194	Oklahoma	uly	458	82	1459	119	3	117	270	1094	34	49	25	15	243	105	242	34	601	332	172	9	8	5,4
Rhode Island   1/1032   3430   05301   7647   226   5803   14798   36281   3174   4749   2785   989   9068   5871   12454   3405   30071   14161   7791   1812   309   229.   179   305   233   37   21   4   76   86   132   26   221   125   43   10   7   1   1   1   1   1   1   1   1   1	Dregon	uly	311	72	870	150	3	108	196	727	38	79	45	18	252	162	252	85	412	270	193	79	44	4,3
#Mode Island	Pennsylvania∫J	uly	2221	488	5906	1071	39	856	2299	4753	449	607	418	135	1226	994	1629	470	4804	2066	1092	291	41	31,
South Dakota. July 146 63 814 59 5 52 203 661 54 44 23 9 167 87 190 39 415 219 180 16 18 18 39 243 4 506 8236 589 39 533 1705 6086 481 390 223 143 1342 684 1539 340 3213 1808 985 104 111 31 31, 314 180 180 180 3183 437 1 280 741 2498 151 385 230 70 674 317 711 272 1597 895 549 84 1 11 14, 150 180 180 180 180 180 180 180 180 180 18	Rhode Island [ ]	uly	132	49	342	65	1	36	119	305	23	37	21	4	76	86	132	26	221	125	43	10	7	1.8
South Dakota July 146 24 396 55 34 89 290 11 38 13 9 82 44 95 27 247 107 64 12 1, 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	South Carolina	uly	246	63	814	59	5	362 52	203	661		44	172	78				39		960 219	150	16	16	3,
The compose	South Dakota	uly		506 24			39					38	223	143				340			985 64	104	111	1,
Table	17	Mos.	1163	180	3183	437	1 7	280	741	2498	151	365	230	70	674	317	711	272	1597	895	549	84	1 15	14,
Total		Mos.	3519	596	11081	963		790	2310	8713	328	748	339		1545	863	1915	483	5175	3021	1715	211	124	44,0
Vermont. July 70 12 185 19 1 13 45 93 25 112 4 1 1 26 35 54 16 96 53 32 177 2 1 7 7 Mos. 551 97 1632 173 25 112 389 1017 135 147 145 29 277 293 426 130 775 550 229 148 20 7 161 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(1	Mos.	15944	3368	42375	5083	163	2851	9206	34037		2161	1137	1017	10004	2854	10134	1756	17975	12173	6687	698	184	180.9
Virginia July 547 131 1774 214 10 145 445 1618 114 140 82 37 317 168 455 115 1203 824 308 37 33 8, 7 168 455 115 1203 824 308 37 33 8, 7 168 455 115 1203 824 308 37 33 8, 7 168 455 115 1203 824 308 37 33 8, 8 164 105 1090 1235 8 147 332 953 40 115 97 24 241 284 280 97 652 383 338 41 46 5, 7 168 165 165 165 165 165 165 165 165 165 165	17	Mos.	1233	249	2865	432	10	321	651	2467		579			696	359	757	176	1128	1038	768	92	28	14,
Washington   7 Mos.   488   920   15479   1708   79   1026   3190   12920   991   1321   666   292   2671   1096   3164   869   7760   4149   2405   267   311   65.   Washington   July   486   105   1090   235   8   147   332   953   40   115   97   24   241   224   228   97   682   333   338   41   46   5.   West Virginia   July   296   52   775   119   9   52   306   617   69   54   45   16   150   128   171   68   478   255   143   55   143   Wisconsin   July   1004   154   2202   335   4   226   695   1705   65   221   126   22   417   594   626   155   1237   746   481   41   10   11.   Wyoming   July   96   27   185   43   16   65   176   2   29   9   10   73   44   62   17   137   65   42   32   1   1.   Wyoming   July   96   27   185   43   16   65   176   2   29   9   10   73   44   62   17   137   65   42   32   1   1.   Total   July   1950   4884   9301   128897   18134   754   14173   37182   99694     15918   14793   3306   28773   20251   33153   7046   16194   39279   24828   4522   1919   600.   Total   7 Mos.   1851   251786   58978   691572   99000   3459   67785   182291   553882   34695   64492   34937   15420   146627   78771   175180   41706   352233   212066   121240   16554   12235   3244   32454   32454   3452   1319   34454   3454		Mos.	551	97	1632	173	25	112	369	1017	135	147		29	277	293	426	130	775	550	229	148	20	7,3
West Virginia July 296 52 775 119 9 52 306 617 69 54 45 16 150 128 171 68 473 2856 2336 270 440 45.  West Virginia July 296 52 775 119 9 52 306 617 69 54 45 16 150 128 171 68 473 255 143 55 1 1 3.  Wisconsin July 1004 154 2202 335 4 226 695 1705 65 221 126 22 417 594 626 155 123 746 481 41 10 11.  Total 184 52 708 64 127 89 1890 1011 256 315 128 434 3302 1742 961 278 22 26.  Wyoming July 95 27 185 43 16 65 176 2 29 9 10 73 44 62 17 137 65 42 32 1 1.  Total 194 51 30735 7622 85970 11921 383 9007 24313 66896 3877 6880 3898 1710 18253 11710 22167 5109 48884 9301 126897 18134 754 14173 37182 99694	1	Mos.	4388	920	15479	1708	79	1026	3190	12920	991	1321	666	292	2671	1096	3164	869	7760	4149	2405	267	311	65.
Total   July   195   27   185   43   420   1879   4588   85   1705   85   221   126   22   417   594   626   155   1237   746   481   41   10   11.	1		3601	659	9363	1639	78	1117	2461	7433	370	954	792	168	1834	1621	2683	687	4704	2656	2336	270		45,1
Wyoming         7 Mos.         6709         1116         15884         2454         42         1653         4512         11370         489         1890         1011         256         3118         3887         4806         1047         8310         5084         3268         229         65         77.           July         95         27         185         43         116         65         176         29         9         10         73         44         62         17         137         65         42         32         1		Mos.	1910	329	6008	888		420	1879	4558	350	420	259	96	1025	635	1218	434	3302	1742	961	278	22	26,
Wyoming. July 95 27 185 43 16 65 176 2 29 9 10 73 44 62 17 137 65 42 32 1 1 7 140 405 796 164 1717 285 1 140 421 1354 39 221 74 47 360 191 441 129 839 640 272 145 3 8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(	Mos.	6709	1116	15894	2454	4	1653	4512		489	1890		22 256			626	155	1237	746		229	10 65	11,
Total July, 1951 30735 7622 85970 11921 383 9007 24313 66696 3877 6880 3998 1710 18253 11710 22167 5109 48884 9301 226897 18134 754 14173 37182 99694 15918 14793 3306 28773 20251 33153 7046 61419 39279 24528 4522 1919 609.  Total 7 Mos., 1951 251796 58978 691572 99000 3459 67785 182291 553882 34895 64492 34937 15420 146627 78771 175180 41706 352233 212068 121240 16554 12235 3.214	Wyoming	luly	95	27	185	43		16	65	176	2	29	9	10	73	44	62	17	137	65	42	32	1	1,
Total 7 Mos., 1951 281796 58978 691572 99000 3459 67785 182291 553882 34895 64492 34937 15420 146627 78771 175180 41706 352233 212066 121240 16554 12235 3.214		, 1951	30735	7622	85970	11921	383	9007	24313	66696		6880	3989	1710	18253	11710	22167	5109	48838	27266	15614	2535	1740	406.3
Tetal 7 Mos., 1950   299497   47848   795020   65579   5958   48370   131362   674565   88601   47412   19496   185467   109850   209422   44979   219879   248830   171206   19386   8136   3.438	TotalJuly	, 1950	40004	8301	14000	10194	1 / 04	14115	31106			AI EGI .	14/93	1 3300	140//3	20231	33153	/uqn	101013	128511	1Z4DZR	4322	1 1919	DUE,

<sup>\*</sup> Data from R. L. Polk & Co.



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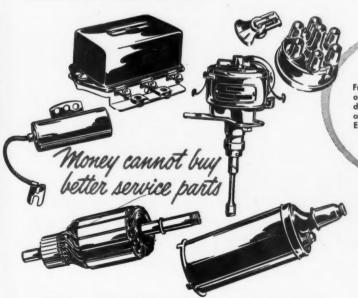
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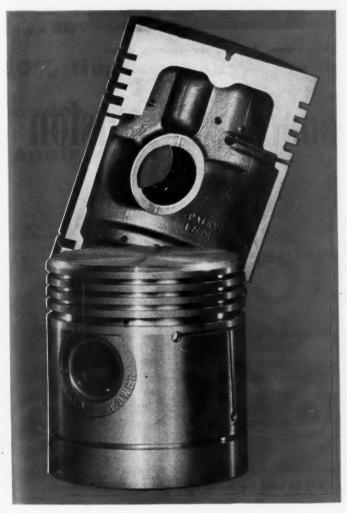
AUTO-LITE

SERVICE PARTS

# Current Engine and Tune-up Specifications

		(*8	King Pin Inclination (De	<del>222</del>	50.00	4=30	5 to 61/2 5 to 61/2	6½ 5 to 6½ 5 to 6½	55.4 7.7.7.4 10 65.4.4	4.4 %%	38.86 38.38 38.38 38.38	4% to 6% 5	22	4°29'47"	0,000 0 0,000 0,000 0,000 0,000 0,000 0,000 0,00 0 0 0 0 0 0 0 0 0 0 0 0	5 to 6 % 434 to 5 % 4 to 5 %	22	10.10	Co. Ily—Flywheel Idjustment ming Gears
5			(.nl) nl- <del>0</del> 0T	444 222 222	3. 10 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4. 15 4.	0 to 1/8	4242	1 to 1 to 0 to 1 to 0 to 1 to 1 to 1 to	**************************************	*** \$\$ %%	0000 2222 4444	0 to 4 to	**** 222 -2-2-2	444 222 222	0-4-0	000 000 000 000 000 000 000 000 000 00	さなる よなが 8%	44 60 7%	Spark Plug ( t Pulley or Housing Fl Automatic Ac TG—Tim
STEERING			Camber (Deg.)	201 01 01 02 20 01 20 01		12/2 14 12/2 12/2	-3% to +3%(v) -3% to +3%(v)	2 0 to +3%(v) -3% to +3%	000 000 1++%	77% to to to to	747474 5555 747474	00 to	**** **** ****	7,2,4 01,4,4 01,4,4 01,4,4,4 01,4,4,4,4,4,4,4,4,4,4,4,4,4,4,4,4,4,4,4	000 000 000 000 000 000 000 000 000 00	$-\frac{3}{2}$ to $+\frac{3}{2}$ (v) + $\frac{1}{2}$ to $-\frac{1}{2}$ + $\frac{1}{2}$ to $-\frac{1}{2}$	0 to +1 0 to +1		Champion Crankshaf Distribute Hydraulie Top Cente
			Caster (Deg.)	+++ 5 5 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	-1/2 to +1/2	12 12 12 12 12 12 12 12 12 12 12 12 12 1	-1 to -3 -1 to -3	7½ -1 to -3 -1 to +1	+1/2 to -1 +1/2 to -1 0 to ±1	-1 to +1	2222 2222 2222 2222 2222 2222 2222 2222 2222	0 to +1% 0 to -1% 0 to 1%	+% to +1% 0 to +½ 0 to +½	000000000000000000000000000000000000000	111	-1 to +1	-1 to -21/2 -1 to -21/2		ld rockets
		Capacity	Cooling System (Qts.)	222	20	10 10	25	484	17.3 22 13	10.8	<b>8888</b>	5 2 2 2 2 2 2 2 2 3	247	222	222	282	577	= 0	nt ite Co
			Crankcase Caps Refill (Qts.)	100	1010	10 10	10 10	01010	440	410	~~~	1000	600	101010	~~~	660	ınφ	410	from above djustment ug Div Auto-Lite ( Auto-Lite ( Center C-
		From	Rods Removed	444	44	<<	44	944	444	<<	<<<<	444	444	444	444	444	44	44	Plug Plug Cen Cen
		Timing	Timing Marks Located	FEF	99	FIY	99	£99	295	Ę.	5555	998	999	999		955	99	<u>F</u> 2	Rods removed from above  Automatic Adjustment  AC Spark Plug Div  The Electric Auto-Lite Corp.  After Top Center Corp.  Bencie Top Center Corp.
	NOI		Spark Occurs	48T 68T	5BT 5BT	58T	2BT TC	128 28T 28T	7C 2BT 4BT	55	5555	48T 48T 28T	555	212BT 212BT 212BT	68T 68T 68T	28T 68T 68T	2BT 8BT	55	BAT
	IGNITION		Spark Plug Gat	025	035	.035	035	025	888	030	88588	888	888	888	028	025	.025	030	
	-	(*8	Cam Angle (De	• • •	##	22	**************************************	84.48	828	38	2333	272	888	ននន	22.22	28.82	38	39	9.
		deg	Breaker Point	0000	500	021	020	888	020	020	52825	070	020	5000	5000	019	020	020	mpion
		2	Timing Marks Located	None None None	None	FIV	99	90	252	90	5555	955	None None None	None None None		988	99	ŠQ.	Middle Ring 1/8 : AC46-6; Champion J-8. 2 = 123/*. = 118%*.
TA		Timing	Deg. Inlet Opens Before or After TC	13BT 13BT 14BT	24BT 24BT	18T 16BT	12BT 15BT	5BT 12BT 8BT	11BT 5BT 10BT	9BT 5BT	7°18′BT 7°18′BT 7°18′BT 10°40′BT	108T 58T 58T	68T 6BT 8½BT	13 28 BT 13 28 BT 13 28 BT	158T 158T 48T	12BT 5BT 5BT	158T	9BT 5BT	500 a
TUNE-UP DATA		earance gr	Inlet Tappet Cl for Valve Timir	Z Z Z	500	HAH	014 HA	005 014C 014	444	020	1111	000	019	444	NA AA	012	020	020	Ring 13. Local Little A. Local Little A. Local Little Litt
	VALVES		1	Z Z Z	¥¥.	013H .0	HAH	0000 010H	018C 014C	910	HHHH	014C 018C	015H	AAA	AA AA	H210	.016C	.012C	
	>	Operating Tappet Clearance	Jejuj	444	44	HAH HA	HAH HA	008H 008H	0146	910	HHHH 88888	014C	015H 015H	444	AA AA	008H 012H 012H	016C	018C	9850533
			Stem Diameter Inlet	372 1	343	341	341 .00 372 F	340.00	341.0	341 .0	25.25	341 .0	341 .0 341 .0	342	341 .00	340 0.0	343 .0	373 .0	Ring 7.1bra-
			Exhaust Stem Diemeter	2 4 4 10 10 10	44 6.6.	85 th	10 10 10 10	மன்ன	ம்மன்	55	2444 2000	84.45 65.65 65.65	25.00 6.00	200	25.55	2. 4. 4. 6. 6. 6.	2. E.	£ 55 £ 55	r IEL model; 125 in. for olitan model in Lower Ring 16 in. Lower Ring 1933; bottom ring 123.
		Seat	19 Inlet	244	44	30 4	455 4	244	30 25 2	24	445 4444	30 45 45 45	444	444	3000	3000	45	44	model; model in L ottom ri
				000	44		44				EEEE		155	444		all all and and	187		IL model n model in in bottom
	Rings	No. and Width		200	TT	1186	12	2155 2-32 2-32	2186 2186 2154	1186	2000	2154 1186 2186	200	Lin	1186 1186 1186	2		44	Ring of a
	Œ		2020	2-4	2124 2-(d)	2 64	22-23	2093 2093 2093	2093	2078 2078 2078 2093	2093 2033 2093	2093 2093 2093	444	2093 2093 2093	2000	2-(g) 2078	2-33	(b)—121 in. f Cosmol (c)—Upper I. 1865 in. (d)—Top ring (e)—D41 Fan	
		•	Make and Type Spark Plug	AC-46X AC-46X AC-46X	AC-48-5 AC-48-5	AC-46-5 AC-46-5	AL-AR-8 AL4S165	CH-J8 AL-AR-8 AL-AR-8	CH-H10 CH-H10 AL-A5	AL-AN7	#### #### ####	AL-A5 CH-H10 CH-H10	AL-A5 AL-A5 AL-A5	AC-46-5 AC-46-5 AC-46-5	333	AC-45 AC-45 AC-45	CH-17	CH-J7 CH-J7	
	(	esente esq (Fps:	Compression Po at Cranking Spo	118	120	110	135	125 135 135	110	::	119	120 110 115	120 120 130	140 140 140		135 127 127	130	135	a dwe t openin mission a lel = 127*
		olit	Compression Ra	120-3600 6.6 124-3600 6.9 152-3600 7.2	7.7	6.6	7.5	7.0	7.88	7.0	6.7	7.3	7.3	77.7	7.00	6.5	7.0	7.4	using point trans
ENGINE		Maximum Brake Hp. at Specified R.P.M. (with Bare Engine)			160-3500	92-3400 105-3600	116-3600	25.5-5400* 116-3600 103-3600	95-3300 100-3600 115-3650	68-4000 80-3800	112-4000 123-4000 145-3800 128-4200	115-3650 154-3600 112-3600	82-3800 85 3800 115-3100	135-3600 135-3600 135-3600	135-3600 150-3600 155-3600	97-3600 96-3400 116-3600	85-4000 120-4000	72-4000	◆—Depression in Camshaft Gear •—Do not recommend using a dwell meter for checking point opening
		Piston Displacement (Cu. In.)			331.0	235.5	331.1	44.0.2 250.6 230.2	225.9 239.4 226.2	134.2	232.0 262.0 308.0 254.0	226.2 336.7 255.4	172.6 184.0 234.8	353.7	288.0 327.0 327.0	217.8 239.2 268.2	169.8	134.2	ession not re- not re- with F with F tra cos Model
			Taxable Hp.	32.5 263.3 32.5 263.3 37.8 320.2	46.5	30.4	28.3	10.0 28.3 25.3	26.1	15.6	230.44	39.2	23.4	45.0 45.0 45.0	39.2	30.4 2	36.4	23.4	Depr Do 1
		No. of Cylinders, Bore and Stroke			8-313×35 g	6-31/2×334 2	6-316x41/2 8-318x368	4-21/2x214 6-31/2x41/2 6-31/4x45/8	6-3.3x4.4 8-31-x334 6-31-x486	4-31/8×43/8 6-31/8×31/2	6-316 x 378 6-316 x 4378 6-316 x 438 3 x 412 3	6-316x496 8-312x436 8-318x4	6-31/8×33/4 6-31/8×4 6-38/8×48/8	8-334x37 8-334x37 8-334x37 8-334x37	8-31/2×33/4 8-31/2×41/4 8-31/2×41/4	6-314x438 6-316x4 8-356x334	6-3x4 8-33/8x31/4		. 4 6 4 33
	Wheelbase (In.)			121 121 126 2.2 8 8 8	(a) 146%	115	:=	80, 85 125½ (s)	114 6	001	123778 123778 123778 123778 18000	118 % 811	122	120 120 120 120 120 120 120 120 120 120	122 ### 8	€88	115 (u)	104	\$ 5
MODEL MODEL				Super, 50 Roadmaster, 70	61, 62, 60	Six, JJ, JK	C-51-8	Crosley Four, CD, VC 80 De Soto Six, S-15 11 Dodge Six, D 41, D-42	Six, 1HA Eight, 1BA Six, 516, 516	513	Pacemaker 4A Custom 5A-6A Hornet 7A Comm. 8-8A	Six, 511, 512 IEL-IEH y ICM	Statesman, 5140 11	Super 88	200-2401 250 & 300 400-2406	Six, P22, P23 Six, 25 Eight, 27	Six, 10G	8ix, 673	ABBREVIATIONSWith Standard Accessories
				Bulck Bulck Bulck	Cadillac	Chevrolet	Chrysler	Crosse De So Dodge	Ford	Henry	Hudson Hudson Hudson	Kaiser Lincoln Mercury	Nash Nash Nash	Oldsmobile. Oldsmobile. Oldsmobile.	Packard. Packard.	Plymouth Pontiac	Studebaker. Studebaker.	Willys	######################################

# Sealed Power HEAVY DUTY PISTONS



# **Built to outwear** all other Pistons!

- Genuine Lo-Ex\*Aluminum Alloy for longest service.
- V T-Slot for uniform heat transfer.
- √ Cam-ground for greater bearing area.
- ✓ Rugged internal construction with extra metal where needed.
- Heat-treated for maximum resistance to extreme pressure and high temperatures.
- ✓ Available with Ebonited surface, Gl-60 groove insert and pin fitted.

\*Registered trade mark of Aluminum Co. of America

For best results, re-power with Sealed Power Pistons!

Write for name of nearest distributor

SEALED POWER CORPORATION
MUSKEGON, MICHIGAN

### Always use Sealed Power parts for best results



HEAVY DUTY PISTONS—Aluminum or cast iron as indicated; exclusive T-slot design, cam ground, ruggedly designed, heat treated. Equal to or better than original equipment.

WET OR DRY SLEEVES—Machined from closely controlled castings, with exceptionally fine grain and dense molecular structure for long wear.

VALVES—Sealed Power Valves and valve parts are made from the correct grade of chrome nickel alloy steel for each engine, for finest performance and maximum service.







WATER PUMPS—Manufactured from finest quality materials to highest standards. Our line is complete.

KING BOLTS & BUSHINGS—Manufactured from highest quality forgings, and heat treated to meet your exact requirements.

TIE RODS & SHACKLES — Sealed Power Tie Rods, Spring Shackles, and Front Wheel Suspension Parts meet specifications of original equipment.



View of the body shop from the wide parking area. Note the abundance of doors.

# **Body Shop Has Room for Expansion**



While not too large for present needs, this shop can

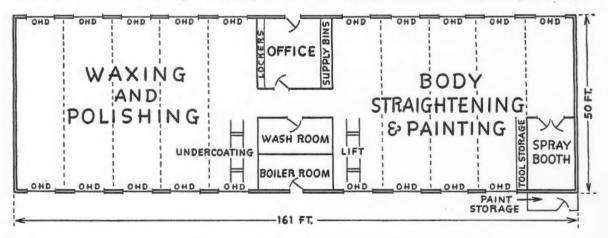
be readily expanded to handle increased shop volume

The present time Warrington Oldsmobile, Phila., Pa., is not going after outside body work. However, they average 15 jobs daily, mostly from their own dealership's customers. So when they built their new body shop they planned it in two ways: first, to handle their regular customers as efficiently as possible, and second to be readily expandable into a larger

operation when volume increases sufficiently.

Besides W. Patton, Jr., Body Shop Service Manager, nine men are employed in the body shop. These include a shop foreman, two metal workers, two painters, one general mechanic (who specializes in removing rattles and performs other miscellaneous mechanical jobs which (Continued on page 126)

Floor plan of the new building. The left side also will be used for metal work and painting eventually.



# HEIN-WERNER PUSH and R HYDRAULIC JACK

..saves up to 50% time on body, fender and frame repair jobs

The No. 4SUA set illustrated includes model H-800 remote control 4 ton PUSH and PULL Jack, No. 7-A assortment of 30 essential attachments, and B-4 steel storage and carrying case.





- ★ Push and pull with one ram—just turn release valve to right or left
- ★ Easier to set up—pulls direct with fewer attachments
- ★ Pump operates at any angle and in any position
- \* Protected by safety valves—cannot be overloaded
- ★ Cannot become airbound at any angle or in any position
- \* Hose guards add years to life of hose
- \* Available in 4, 10, and 20 tons capacity, with a wide variety of attachments . . . for body, fender and frame repairing





**ALIGNING Radiator** and Grille

Ask your jobber

or write us for complete information

HEIN-WERNER CORPORATION · Waukesha, Wis.

Hein-Werner also manufactures Bumper-Lift Hydraulic Jacks for passenger cars... Under-Axle jacks for trucks and buses... Cyl-inder Sleeve Pullers... Swift-Lift and Service Jacks for shop use.



### Ring Job Notebook . . Continued from Page 39

Notes on Buick Engines

The oil pump cover plate should be removed and checked for wear and for being warped. Also the pump gears should be examined and replaced if necessary. Also clean and check the oil pump relief valve. Soldering the drilled hole in the valve will assure good oil pressure when the engine is

On 1936-42 engines quite a little oil finds its way down the valve stems, which causes excessive oil consumption. A satisfactory remedy is to plug up the spurt holes in the rocker arms with lead pellets. On the later models a deflector was added on top of the rocker arm to deflect the oil from the valve stems. When doing a valve and carbon job, it is advisable to install valve packing as an added insurance to control the oil.

Whenever working on a 1941 model, the breather system should be changed over to the new type. Buick Motor Company has available a conversion kit which can be easily installed. Many comebacks could be eliminated on ring jobs if the following procedure was used on every job that was to be re-ringed.

### Cylinder Ridges

Remove the ridge from the top of the cylinders before taking out the rods and piston assemblies. This in most cases will prevent breaking the piston ring band.

### Checking Cylinders

Before installing the new rings mike the cylinder bores at the bottom below the ring travel to determine the exact size of the cylinder bores at the least worn portion. This can be done by taking one of the new rings and pushing it down with the piston below the ring travel and then check the gap at that point and then again in the ring travel. Comparing the two will give you a good idea of the cylinder condition.

Next take a dial indicator or a similar device to determine the amount of out-of-round and taper. Usually the taper should not exceed three thousandths inch per inch of cylinder diameter. And

(Continued on page 76)



### JOHNSON BEARINGS for EVERY automotive need

TERE is a complete line of Sleeve Bearings and Bushings-for all leading makes of cars, trucks and buses. Johnson Bearings are top quality, accurate and multiple-checked for all dimensions. They are made to the same precise specifications as those furnished manufacturers for original equipment. Know this famous line-write today for Catalog.

> Johnson Engine Bearings are packed in complete sets. Sell in complete sets—saves your customers money - protects your reputation.







"Say Mister-what make is it?"

# FIRST WITH CAR OWNERS



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### Why Sell Anything Less?

Around the world, more car owners protect their car engines with Mobiloil than any other brand of motor oil. Good reason . . .

Mobiloil is backed by the greatest research and refining experience in the oil industry . . . by the prestige and selling power of the Flying Red Horse!

# Increased Customer Contacts through Proved Training Program . . .

Here's another big plus you get selling Mobiloil . . . the finest lubrication and sales training program of its kind!

Socony-Vacuum maintains a nationwide staff of retail training experts. They will train your men in every phase of correct lubrication. And that's not all! They will also show your men how to feed more business to your other service departments—and so help these departments absorb more operating overhead.

Sell Mobiloil—and watch service business grow!



SOCONY-VACUUM OIL COMPANY INC., and Affiliates: MAGNOLIA PETROLEUM COMPANY, GENERAL PETROLEUM CORPORATION

### Ring Job Notebook . . Continued from Page 74

the out-of-roundness should not exceed two thousandths inch per inch of cylinder diameter. If outof-roundness and taper exceed the above limits, the cylinder should be reconditioned to the next oversize and new pistons installed. Many ring manufacturers recommend that this cylinder wall glaze be broken with a hone or similar

device on all types of cylinders. Others say to break the glaze or hardened surface on hard steel or hard cast iron cylinder liners.

### Preparing and Checking Pistons

Before mounting the rings on the pistons the grooves and the oil drain holes should be thoroughly cleaned and the ring grooves checked for bell-mouth; if they are bell-mouthed they must be machined and a suitable shim added to the ring or an extra wide ring used to take up the added width.

If top rings are loose or bellmouthed, blowby is usually the result from that condition. On all ring jobs the ring groove depth should be checked as some use shallow and others use a deeper groove. All ring land clearances should be checked. This can best be done by laying a steel scale along the skirt, that is, using the skirt as a straight edge.



**POWER-TWIN** in minutes instead of hours.

"POWER-TWIN PAYS FOR ITSELF IN ONE DAY'S OPERATION."

These are the actual words of a shop owner the first time. the Power-Twin Hydraulic Sleeve Set was used in his shop. You too will be amazed at the ease and speed with which this new OTC tool removes and installs wet or dry cylinder sleeves. What used to be a "Tough Job" now becomes simple with the sensational OTC Hydraulic Sleeve Set.

- Converts all OTC Sleeve Pullers to hydraulic power by the addition of only a few parts.
- Removes and installs either wet or dry 3" to 6" sleeves faster, easier.
- . Operates on over 200 makes and models of trucks, tractors, busses and power units.
- Fully adjustable to provide clearance regardless of position of cylinder head studs . . .
  - Centers accurately over bore.



is simple with the new OTC Hydraulic Puller. Above is typical sleeve pulling job.



Dry cylinder sleeves replaced quickly and easily without damage or distortion with the new OTC Sleeve In-

OWATONNA TOOL COMPANY 321 CEDAR STREET . OWATONNA, MINNESOTA



"I'm broadminded enough to admit there's one chance in a thou-sand I may be wrong."

On aluminum pistons the ring land clearance should be from twenty to thirty thousandths inch, And on cast iron pistons, ten to twenty thousandths inch.

### Checking Crankshaft and Bearings

It is important to test the main and rod bearings clearance as these are probably the most common cause of ring failure. When the crankshaft journal is round and the bearing properly fitted, very small quantities of oil escape past the bearings to be thrown up on the cylinder walls where it lubricates the pistons, rings and pins.

TC

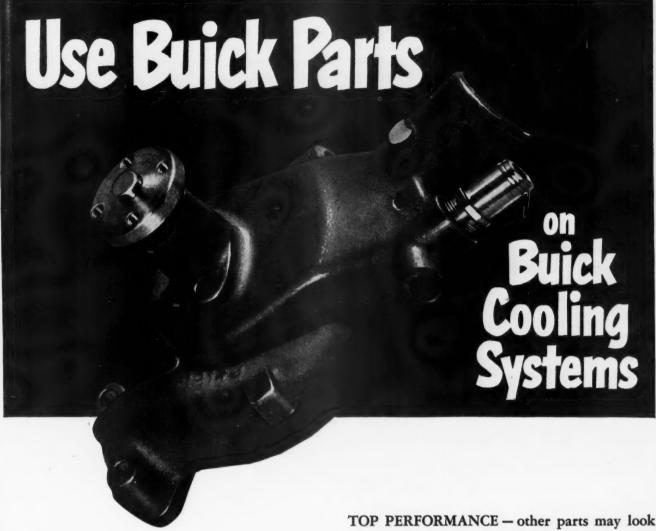
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When this clearance is excessive, oil is splashed onto the cylinder walls too great for these to take care of. In general crankshaft main bearing journal outof-roundness should not exceed three thousandths inch. Connect-

(Continued on page 78)



# Remember-when you buy Buick cooling system parts you get-

TOP DISCOUNTS from your Buick dealer -with all parts guaranteed.

TOP STANDARDS—built to exact Buick specifications, with rigid final inspections to protect you and the owner against failures.

TOP PERFORMANCE — other parts may look like Buick—but look for the Buick name on the box as your guarantee of highest quality.

TOP QUALITY HOSES – Radiator and heater hoses fit right—are priced right—and engineered to do the job right in the quickest time.

TOPS in TIMESAVERS-Buick repair kits for



cooling systems will save you trouble and money. Ask the Parts Man at your Buick dealer's.

Better work with Buick parts

see your Buick dealer

### Ring Job Notebook . . Continued from Page 76

ing rod journal should be within two thousandths inch.

Some car manufacturers recommend regrinding or replacing crankshafts when out-of-roundness on any journal exceeds .0015 If the bearing journals are slightly roughened but not out-ofround it is practical to polish them with a lapping stick.

A good test for the smoothness of a journal is to scrape a copper penny back and forth across the journal. If traces of copper are left on the journal, it should be polished.

### Checking Valve Guides

The valve guides should be checked on every ring job, as too much clearance between the valve stem and its guide is a very common cause of excessive oil consumption. Particularly when the engine seems to run well, the oil is drawn up between the valve stem and the guide which enters the valve in its guide. But this oil is then drawn into the combustion chamber and burned out with the regular fuel. A quick test of the valve giudes may be made by running the engine just above idle with the valve cover removed and by squirting oil from a pressure type oil can at the lower end of the valve guide through the valve spring. Then observe if the exhaust smoke increases, indicating the oil was drawn up the valve stem into the combustion chamber. On each rering job it is desirable to install valve packings when available, and if they are installed properly they will limit the amount of oil passing the top of the valve guide.

### **Breather System Checks**

The breather system should be thoroughly cleaned on all jobs and checked for proper operation, as



a clogged or restricted breather pipe may cause very serious damage on the working parts of an engine as well as causing high oil consumption.

### Fuel and Vacuum Pump Checks

If engine is equipped with a fuel and vacuum pump, the vacuum side of the pump should be checked for proper operation. If (Continued on page 80)



GENERATOR REGULATORS Every popular make car that comes to you for electrical service can be handled with the American Bosch "3 for ALL"

Generator Regulator Kit! It comes to you complete with replacement data and installation instructions in an ingenious shipping container that converts to an attractive counter display . . . here's everything you need, right at your fingertips, to keep Regulator inventory down and replacement Sales UP!

AMERICAN BOSCH

precision units used as original equipment. They offer many exclusive features, including voltage regulating contacts of one platinum and one tungsten point, assuringlonglifeandstability. Here's the best Regulator money can buy-priced right for replacement volume. Ask your Jobber about the "3 for ALL" KIT.

The outstanding performance of Ameri-

can Bosch Generator Regulators has been

demonstrated in the millions of these

MAGNETOS • GENERATORS • VOLTAGE REGULATORS • IGNITION COILS

ELECTRIC WINDSHIELD WIPERS . DIESEL FUEL INJECTION EQUIPMENT

AMERICAN BOSCH CORPORATION . SPRINGFIELD 7 . MASS.



### Ring Job Notebook . . Continued from Page 78

it is defective, oil will be drawn up out of the crankcase, into the inlet manifold where it combines with the fuel. And if two spark plugs and the cylinders nearest to the booster pump manifold connection tend to fire it is usually a sign that the booster diaphragm is either torn or porous and should be replaced.

### Oil Leaks

If oil leaks around the pan and other parts they are a very frequent cause for high oil consumption. Usually they leak when the car is in motion so that there is not always a large oil stain on the ground where the car is parked. The underneath of the engine should be examined thoroughly and the flywheel housing checked for being wet with oil. Or if oil is observed at the front of the oil pan or at the front along side of the block, it is well to assume that they leak even if no oil drips from the car. Actually, one drop of oil leaking out every city block of driving means less than 200 miles on a quart. The oil pressure should be set to factory specifications, Pressure higher than necessary is waste of power and causes excessive amounts of oil to escape past the rod and main bearings and to be thrown on the rings.

### SOUTH BEND

14" Drill Press for Better Drilling



QUILL READING

Shoe-type take-

up provides feath-

er-touch tension

and secure locking. Quill bearing is NOT split.

ADJUSTMENT

### BELT TENSION BELEASE

Flip of lever removes tension from belt for easy speed changes. Proper belt tension maintained.

Controls feed

depth, length of return stroke, or

locks spindle in any position.

16th graduations.



FREE-FLOATING

Design prevents misalignment, side thrust and whip. Precision splines in spindle and sleeve.



Retracts quill instantly upon release of feed lever. Tension of spring adjustable.





BUILT-IN LIGHT' Provides shielded, shadowless illumination on work area. Inde pendent on-off witch is built-in.



new DRILL PRESS MANUAL



25€ post paid FOUR PRECISION BALL BEARINGS Two on spindle, two on drive sleeve. Pre-lubricated and sealed precision type, no oiling required.

TABLE LOCK

Double-plug binder securely locks table to column. Eliminates misalignment. Column bearing is NOT split.



CAPACITY 1/2" drill in iron or steel. Drills to cen-ter of 14-1/4" circle.

Capacity -0 to 1/2"

SPINDLE Drill chuck type supplied. 4" travel. CHUCK TO BASE DISTANCE Bench Model—17" Floor Model—46-1/2" SPINDLE SPEEDS - 710 to 4470

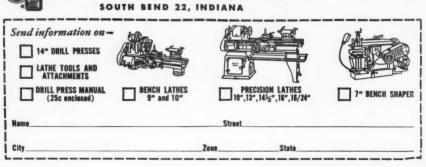
TABLE SIZE 10" x 10". Tilts to any angle.

r. p. m.



CODY

**Building Better Tools Since 1906** SOUTH BEND LATHE



### Notes on Chevrolet Engines

On Chevrolet engines when reringing them, the car should be checked for having valve stem covers, that is, they have what they call an umbrella to deflect the oil from the valve guide and they are installed on both the intake and the exhaust valves. If these covers are not replaced, oil will run down the valve stems and high oil consumption will result. Starting in 1948 these covers have been replaced by a rubber grommet in the split locks. When these grommets are removed at the time of a valve job, they must be replaced with new ones or valve stem covers will have to be installed.

### Notes on Hudson Engines

When re-ringing Hudson cars, a much better job can be had if the (Continued on page 82)



"Since this is my first day as a salesman, would you mind giving me the push-overs?"

CI







BOWER

### TWO DEPENDABLE NAMES...

When you install roller bearings, give yourself the confidence of this powerful backing—Bower Manufacturing Quality and Federal-Mogul Service.

Bower—and only Bower—produces famous Spher-O-Honed tapered roller bearings, plus straight roller bearings in metric and journal assemblies.

Widest possible application coverage. Quick availability through the facilities of the biggest service organization in the bearing business. Get Bower roller bearings from your Federal-Mogul Jobber!

FEDERAL-MOGUL SERVICE

(Division of Federal-Mogul Corporation)

**DETROIT 13, MICHIGAN** 

FEDERAL Mogul

It's a Federal-Mogul Service!

### Ring Job Notebook . . Continued from Page 80

cylinder walls are honed lightly to remove the ridge which is caused by the rings being pinned in a straight line. If a hone is used, blowby usually results due to the ridge. If a camshaft noise develops on Hudsons, it is usually caused by a worn fiber washer between the camshaft gear hub and the cylinder block. A spring plunger is mounted in the timing gear cover to keep the cam pushed toward the rear of the motor. Whenever this fiber thrust washer is worn or missing, the cam strikes the valve lifter guides, causing a

If an oil leak at the crankcase is persistent on a 1948 or '49 model it is probably due to the

crankcase pressure building up and is usually caused by the breather pipe being too long. On some engines the breather pipe, being too long, extends past the valve cover and touches the block, thus stopping the flow of the air out of the crankcase. To remedy this condition cut about a half inch or so off the breather tube. This will permit an unrestricted flow of air out of the crankcase.

### Notes on V12 Lincoln Engines

Whenever doing a valve job on a 12-cylinder Lincoln or Zephyr, it is important that the intake and exhaust valve guides not be mixed when disassembled, because the valve guides must be installed in a definite direction. Intake valve guides have a V-shaped opening at the parting line of the halves. This V-shaped opening should be installed next to the cylinders in order to drain oil from valve stems back to the crankcase. Therefore attention should be paid to the position of the valve guides before removing them so that they can be installed in the same position; that is provided they haven't been removed and installed improperly. If these are installed improperly, an extreme oil pumper will result because of oil passing by the intake valve guides.

After engine is rebuilt it should not be left idling. An engine that is idling with new parts will not receive enough lubrication to the cylinder walls. Therefore, it is a good policy to have the throttle part way open and the car left standing where it can get plenty of air.

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temperature settings for Chevrolet, **Buick** and Oldsmobile



203A Starts opening at 140°



**3A** Starts opening at 155°



303A Starts opening at 170°



103A Starts opening at 180°

Thomson's new and broader line of 1951 thermostats is chock full of new numbers-necessary numbers. For example, electrofused Thomson stats are available now in four, factory-approved temperature settings for Chevrolet, Buick, Oldsmobile and other cars. New settings are included for many other makes, including the BIG trucks. Ask your NAPA Jobber for details. New Thomson Catalog No. 3151 lists the entire line . . . clearly!

STANDARD-THOMSON CORPORATION **DAYTON 2. OHIO** 

Used as original equipment by the major car manufacturers





A cinch: Whenever the dealer checks oil, he has a chance to check an oil filter—a wide-open opportunity to clear as much as \$1.50 extra profit on the sale of a new Purolator\* Micronic Refill.

How come? Here's the answer: Today, nearly 8 out of 10 cars and trucks on the road are filter-equipped, need new refills at regular intervals. Today, according to a recent, nation-wide survey, 9 out of 10 drivers buy refills when shown that they need replacements. What's more, thanks to quality construction, wide national advertising, the Puro-

lator Micronic\* is the refill generally preferred by dealers and motorists alike.

Easy to get this business? Sure! Just use Purolator tie-in material . . . and stock Purolator refills to sell all the cars that call.

Remember! The Purolator Micronic Oil Filter is the filter with the refill that has 10 times greater filtering area, traps up to 3 times as much dirt as ordinary filters, including abrasives as small as microns (.000039") . . . the refill that leaves the additives in—won't warp, distort, or disintegrate in water or crank-case condensate. The only refill with Dirt-Check Windows that tell and sell at a glance!

\*Reg. U. S. Pat. Off.



PUROLATOR PRODUCTS, INC.
Rahway, New Jersey • Toronto, Ontario, Canada



### **Selling Seat Covers** . .

Continued from Page 55

Patterns are made of heavy paper, laid over physical outlines of the seat, then cut to size. They are marked or "indexed," given a metal eyelet, and individual sheets of a pattern are hung on a rack in one corner of the shop, with even the rack hooks labeled.

Materials are kept on giant rolls, in a vertical rack, near one end of a work table. The worker just unrolls some material, places the pattern on the flat piece, marks with chalk and cuts. Pieces are marked so the sewer will know their proper disposition.

Several commercial sewing machines are used for the sewing, which requires skill of the highest type.

With a cover sewed, it remains to be installed. This might require some dismantling of a seat to get the tightest, most durable fit, but this firm has trained men who know the simplest way.

"We sell a service, a good job for a fair price, and we guarantee all the work," said Fainstein. "We're after that repeat sale, not just the sale of the moment."

This guarantee reads: "Our covers are sold to you with an unconditional guarantee for six months against tears, breaks, cigarette burns or any part wearing out. There are absolutely no charges for repairs of any kind."

Prices range from \$14.95 to \$34.50, roughly, on all auto seat cover jobs. The Erie firm employs a dozen persons, and can turn out about 40 complete seat covering jobs daily. There are three large, sturdily constructed, hard-surfaced work tables and five smaller individual tables with bins for tacks, decorative nails and tools along one side of the shop. Along with the sewing machines and other tools, facilities for making covers represent an investment of several thousand dollars.

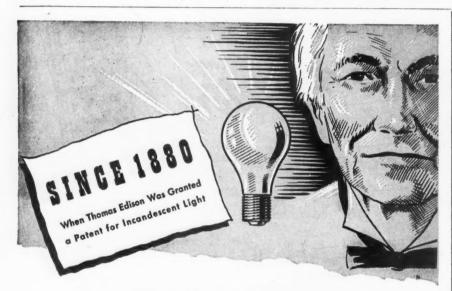
There are three substantial "asides" to the main seat covering business: convertible tops, upholstery, and truck cushion work.

Convertible tops are made from wood framing or metal, right down to fasteners for window insertions (plastic and hardware are bought and stocked), for an average of about \$50. Upholstering of soiled or burned material in a car may run from \$17.50 for a partial cover of a front seat to around \$100 for a complete car ceiling, door panels and rear seat upholstering following a fire.

"In case of a fire in a car, we even take the burn odor out of the car," stated Fainstein. "We set a deodorant diffuser on the floor of the car and close it up for a few minutes.

While the bulk of Erie Auto Seat Cover Co.'s business is retail, some wholesaling is done to new and used car dealers. The plant is attractively fronted on a main thorofare, and has a sizable, inviting showroom.

Advertising is done in the three main media: newspapers, radio and TV. The latter is a "live" show with local people in a "Quizdown" that has a large following among area viewers.



### TUTHILL

has specialized in the manufacture of top quality

### SPRINGS

There's more than steel and 70 years of EXPERIENCE in Tuthill Springs, where's more than QUALITY... the finest alloy steel obtainable, heat treated for greater strength and longer life. There's also PROFIT in fast turnover for a product that is constantly in demand because it's dependable and priced right. And now there's even more... MOLYBDENUM DISULPHIDE (MoS<sub>2</sub>), the newest Tuthill extra that keeps springs from squeaking and galling. What's more, Tuthill Springs are "Moly Disul" treated at no extra cost!



Chil



month after month businessgetting ads in LIFE, LOOK and other national magazines

### WORK FOR YOU

when you display this sign!

GENUINA

There's a Ford service salesman in the homes of your best customers right now! It's the big, 2-color advertisement shown at left and it packs plenty of "sell" for you as an independent service man if you're handling profitable Genuine Ford Parts.

### Here's Why:

When you display the familiar blue and white Genuine Ford Parts sign, you can look forward to extra profit from more Ford service business. Naturally, Ford owners are interested in keeping their Fords all Ford with the parts that are made right to fit

right to last longer in Fords— Genuine Ford Parts.

Get into this profit picture now! Don't let your Ford business go around the corner.

It will pay you to order Genuine Ford Parts today! Ask your Ford Dealer how you can get the blue and white Genuine Ford Parts sign.

FORD Division of FORD MOTOR COMPANY

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"He put me back

ing evenly all the way around. Once again, the car owner will apprecite the salesman who puts his needs foremost in his mind rather than just any product which the shop happens to be "pushing" at that time.

Some motorists can use the strap type chain to best advantage, while others use nothing more than a shovel and bucket of sand. Every driver has his own ideas about traction in the snow, but he should not be allowed to drive away still unprepared for the first slippery weather. That's doing him a disservice and possibly depriving the shop of a sale that might go to someone else on the first snowy day.

Test the battery and connections. Most car owners realize that cold weather is tough on batteries and they would rather be told in time that their's may let them down. If necessary recharge the battery. However, it is poor plicy to recommend replacing the battery until it is definitely deermined that the unit is no longer suitable for service. Be sure that the generator and regulator are operating properly or the recharged or new battery will soon be dead.

The cooling system could be flushed before installing antifreeze. If the shop is equipped with one of the modern flushing machines, the job almost sells itself. These units are designed to clean water passages in the radiator and block of rust, scale and scum in a short time, thus reducing the labor costs. At the same time they serve as merchandisers. Their attractive cabinets help to create customer curiosity which simplifies the selling problem.

Chemical type cleaners are also self merchandisers. Their manufacturers supply excellent promotional material which can be displayed and distributed to the customers.

Before installing the antifreeze, check the radiator and heater hoses; an anti-freeze leak is expensive. Check the core carefully as seepage as more likely after heavy deposits of rust and scale have been removed.

Sleet and ice necessitate salting of roads and salt corrodes (Continued on page 88)



"I don't come around to your office and tell you how to push a pencil, do I?"

# BRUNNER AIR helps you serve better

Here's a coupon big enough to write in ... and sincerely, we suggest you use it!

**PLEASE SEND ME** the 1951 Brunner Catalog which not only illustrates Brunner Air Compressors from ½ hp to 15 hp, but also contains considerable information on how to select capacity and provide an efficient, economical air supply to the various air powered tools and equipment so essential to building profits from automotive service.

Name

Company

Address

City and State

Now mail it to

BRUNNER MANUFACTURING COMPANY
UTICA 1, NEW YORK, U. S. A.



How many income producing services would you have to abandon if you had no compressed air? Brunner Air Compressors are noted for their dependability and long service life.

Chil



Where Dependability Counts...

DEPENDABILITY is what is wanted in battery cables—the assurance that a touch of the starter means quick, positive starting every time—in any climate, and in any kind of weather.

That sort of dependability—day after day, year after year—has made Packard Battery Cables the standard of the industry . . . the standard by which all other cables are judged. And Packard Battery Cables are used as original equipment on more cars, trucks and buses than any other make.

Packard Battery Cables are full-size, full-weight ... deliver a full measure of value. They offer a choice of LeadAlloy terminals or leaded brass terminals—and both deliver top performance.

So, where dependability counts, use Packard Battery Cables—use the cable with proved performance, proved quality, proved superiority.





Packard Electric Division, General Motors Corporation Warren, Ohio

FOREMOST BUILDER OF AUTOMOTIVE AND AVIATION WIRING

### PACKARD PETE SAYS-

You're never in doubt with Packard Automotive Cables—for, when you use Packard, you use the finest. Packard Low Tension Cable with amazing "249 compound" insulation—Packard High Tension Cable in spools or packaged in sets—Packard Battery Cables with Lead-Alloy terminals or leaded brass terminals. All are nationally known, widely distributed. Standardize with Packard.

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A NEW KIND OF DRIVING EASE

# No more unintentional rolling

.. on hills . . . in traffic . . . at lights . . . in parking



It's easier to drive any car when it's equipped with an AUTOSTOP. You stop the car with the brake, touch with your thumb the Magic Switch on the gearshift lever, and your car slays where it is until you step on the gas!

No more need for that tiny touch on the accelerator—or "slipping" the clutch—to keep the car from rolling back. No more s-t-r-e-t-c-h-i-n-g out for minutes at a time to hold the car from rolling either backward or forward. Let the AUTOSTOP take the strain!

### A wonderfully simple accessory

The AUTOSTOP has four major parts: a cylinder added to the brake system, a relay usually mounted on the fire wall, an "on" switch on the gearshift lever that holds the car where you braked it to a stop, and an "off" switch on the throttle rod that automatically releases the brakes. It's easy to install and it's foolproof. Your customers will thank you for suggesting this new accessory at only \$24.95 plus your installation time.

### Send for your free kit of AUTOSTOP selling helps. Here's what you get:

FREE SALES HELPS

- 1. Brilliant banner for showrooms and service floor.
- 3-color illustrated folders for mailing or as counter give-away piece.
- 3. Mailing cards with a return card setting up a time to install an AUTOSTOP.

- 4. AUTOSTOP newspaper advertisements.
- 5. Price-discount sheet.
- 6. Installation instructions

Wico has meant dependable
Automotive Accessories since 1897



WICO ELECTRIC C	O., 72 Phelon Ave., W. Springfield, Mass.
· Please send me your kit,	including free advertising materials on the AUTOSTOP.
Name	(please print)
FIRM	
STREET	
Стт	STATE

### Winter Needs

Continued from Page 86

undercar parts. Feel underneath the fenders to see if the car has been undercoated. If not, the customer should be approached on the subject. Undercoating sells well as a pre-winter service. Besides the protective qualities, it reduces rattles and road noise which is so noticeable when driving with the windows closed. Also, undercoating helps to seal out drafts and fumes. Most manufacturers of undercoating material provide dealers with demonstrators which are very convincing evidence of the need of undercoating.

Paint should be protected. The elements plus the hazard of the road salt make it a necessity to protect a car's finish. The number of improvements in the field of finish protective compounds make it easier for servicemen to sell this work as well as to perform the job. New developments in waxes, silicone polishes and other products, make it possible for a shop to offer anything from that inexpensive, long lasting polish job to a protective coating which will be good for six months or longer. Also, modern machines and spray equipment speed up the job and produce an excellent finish.

Driving with the windows closed, as motorists will do in cold weather, creates a particular hazard which repairmen should try to eliminate. This is the danger of exhaust system leakage. Fumes from the leaking exhaust pipe, muffler or tail pipe can work into a car to asphyxiate the driver. While the car is on the lift being lubricated, it only takes a few minutes to examine the exhaust system and make recommendations for necessary parts replacements.

Windshield wipers work overtime in winter. The blades may become dried out from exposure to the summer heat, and usually they are not tried until they are needed—when it may be too late. If the car is equipped with windshield washers, it is a good idea to test

(Continued on page 90)

Chilte

Here Ot DA ....

An Instrument of Modern Styling and Showmanship!

Edelmann's

"900 DELUXE"

FREEZ-D-TECTOR

with the "ROLL-A-ROUND"
CORRECTION CHART!

A twist of the tuning dial revolves the chart and instantly brings the proper anti-freeze solution table into full view.

The ONLY
Direct Reading
Instrument on the
Market

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No guesswork!
No temperatures to remember!
Exact freezing point INSTANTLY
visible on the large TV screen!

Check these Outstanding Features

DIAL TUNING

A quick flick of the dial "tunes in" desired correction table on TV screen.

"ROLL-A-ROUND" CORRECTION CHART

Displays the 4 basic anti-freeze solution tables, each with a different background color for instant identification.

ANTI-FREEZE PROTECTION DATA

for all car models. First fill and refill information at a glance.

ORDER FROM YOUR JOBBER.

E. EDELMANN & CO.

2332 LOGAN BLVD CHICAGO 47, ILLINOIS

Chilton's MOTOR AGE, OCTOBER, 1951

them and to add anti-freeze solution which is available for this special use. On cars not so equipped, there's a good sales op-

It goes without saying that heaters and defrosters should be tested before cold weather starts. This equipment cannot last indefinitely without service and motors, heater cores, tubing. and electri-

cal connections should be looked over carefully. Replacement heater motors are readily available and permit a shop to give the car owner new heater performance at a low cost when the old one is defective. Also, some cars are driving around without heaters in areas where a heater-and especially a defroster-are essential. Possibly no one has ever approached the owner on the subject of purchasing a unit, and the owner has never bothered about it himself. On a job like this, the early bird will catch the worm.

Throw-type floor mats make good winter sales items. They are attractive and very useful in weather which is so detrimental to the regular floor mats in a car. These rubber mats are easily removed and cleaned when dirt accumulates.

The important point to remember in pre-winter service is that a "special" should not be sold to a customer who does not need a product and, by the same token, a sale should not be lost because the item is not in stock-especially when the customer needs it. The man obviously would like to have a windshield wiper installed in his car-don't drop the sale because it is not in the shop-"get it from your jobber." Before the lubrication job is completed, the jobber may be able to have it in the hande of the mechanic and the installation can be made without lost time. Selling, winter service can be an excellent opportunity to increase a shop's volume.



This model and other Fox Powerchargers are available with conventional electric timer control if desired. Wire or write Dept. G for full details.



The ONLY completely automatic

electronically controlled

battery chargers

Fox Powerchargers bring a new,

fool-proof simplicity to battery charging. Just connect Powercharger to battery, turn current on. That's all! No time clock to set, Powercharger does the rest. Perfect job, automatically, every

Safety Therment Control . . . a Fox "exclusive" It detects and constantly reports battery condition to charger. If it is improperly used or accidentally removed, Powercharger cuts off automatically. Safety Therment, exclusive with Fox, has no moving parts, is virtually

indestructible.

Other features:

Year's Guarantee.

Compensated Cut-Off . . . Dynamic Comparator Battery Test . . . Automatic Trouble Light . . .

Fast or Slow Charging . . . Full

PRODUCTS COMPANY HILADELPHIA 41, PA.,



### **Fruehauf Trailer Net Shows Big Gain**

Fruehauf Trailer Co. reports a net profit for the first six months of this year of \$3.651 million compared with \$2.655 million for the same period a year ago. Fruehauf currently is converting part of its facilities to defense work, which will amount to about 30 per cent of sales by October.

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CHEVROLET

America's finest franchise!



CHEVROLET DIVISION OF GENERAL MOTORS, DETROIT 2, MICHIGAN

### Warner Brakes . . . .

Continued from Page 44

and proceed to wrap itself into the drum. The band cannot revolve with the drum, since the opposite end of the band is held by the brake anchor which is mounted on the backing plate. Thus the greater the amount of current reaching the magnet, the greater will be the pressure exerted by the magnet on the band and the tighter the band

will wrap itself into the drum.

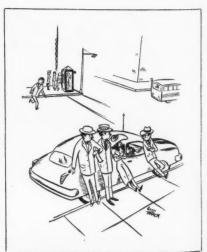
When the pressure has been built up, slippage will occur between the magnet and the armature thus preventing the brake from sliding the wheels under normal braking conditions. When an emergency stop is being made, however, the slippage between the magnet and the armature ceases, and the entire unit (the magnet, armature, and wheel) will lock and slide the tire, providing the brake is of proper capacity for the load.

No brake adjustment is ever necessary because the magnet movement is sufficient to wear the brake lining down to the rivet heads. At this point the magnet comes against an automatic stop which prevents the rivet heads from scoring the drum.

One of the most common failures on electric brakes is the wiring. In checking it be sure that the electrical circuits of the vehicle are connected to the electrical circuit of the trailer. Remove either terminal from the controller and connect a low reading direct current ammeter. Set the load control at No. 4 position or 100 per cent. Start the vehicle motor and remember that the electric brakes use no more current than a tail light. The current is taken from the hot side of the starter and comes directly from the generator. To get an accurate test of the electrical circuit the motor must be running. Battery current is used only to supply power for parking purposes. In Figure 4, pull the control arm all the way on and check the reading. If the ammeter reading goes the wrong way, reverse the terminal wires immediately. Current of the wrong polarity in the ammeter for any length of time may damage it. At the controller, the ammeter reading must be the approximate sum of the averages for each brake in the system, shown in the table.

(Continued on page 94)





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# STROMBERG

Better Performance for Your Customers, Better Business for You



Satisfied customers are an old story to the men who sell and service Stromberg\* Carburetors—the improved performance, gasoline economy and added service life always make a hit with motorists. But, equally as important are the many advantages Stromberg Carburetors offer you. The extra quality becomes customer goodwill. The scientific design and exclusive engineering features result in customer confidence. The mechanical simplicity makes it easy to do a good job every time.

\*REG. U. S. PAT. OFF.

These Bendix signs stand for good business and for good business relations between factory, dealer and customer.





Original Equipm on most cars





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Chilton's MOTOR AGE, OCTOBER, 1951

### Warner Brakes.

Continued from Page 92

In Figure 5, disconnect either wire from the brake and connect it to the ammeter. Connect the other lead of the ammeter to the brake terminal from which the wire was disconnected onto wire system. If the reading at the controller or at the brakes is too low, check the complete electrical circuit, watching for loose connections at terminal and broken wires.

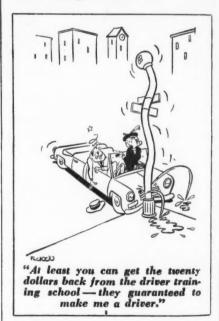
Make sure the wire is of the proper size, at least 12 gage for house trailers and 10 gage for truck trailers.

Should the ammeter go off the scale or be in excess of the recommendation given on the chart, it is an indication of a dead or partial short. The complaint of weak or intermittent brakes is usually the result of this condition in the

electrical circuit. All short circuits, stop lights, tail lights and so forth, must be excluded from the brake circuit.

Check for loose wheel bearings. Before removing the hub, place a bar under the wheels and pry up and down. If the bearings have been properly adjusted the wheels should not be loose on the axle. Remove the hub assembly and check the wheel bearings for damage. Worn bearings should be replaced.

Check the drums. Make sure the drums are not out-of-round. This can best be done by using a dial indicator, which is very accurate. or with an inside caliper. The drums should not be out-of-round more than .010 inch. Out-of-round brakes cause erratic and grabbing brakes. The band size may be determined with the use of an outside caliper. With the inside caliper check the drums for oversize. An oversize drum may cause weak brakes. If the drum is more than 1/8 inch greater in diameter than the band size, shim stock must be used under the lining to compensate for the larger drum bore.



Check the lining. Check for greasy or worn out lining. If either of these conditions exist, replace the lining. Use only Warner recommended lining because of the high radial pressure developed by electric brakes. A soft lining will not stand up and will damage the drum, causing the brakes to fade.

(Continued on page 96)

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AJAX—"THE COVERAGE LINE" OF DELUXE QUALITY JACKS



make your shop
Winter
Service
Headquarters

Ask your NAPA Jobber
for your copy of this
big, colorful NAPA poster

Here's one good way to sell your customers the kind of winter service that gives them *real* protection . . . and at the same time earns a real profit for you!

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From your NAPA Jobber, get a copy of the NAPA Winter Service Poster shown above. Get it up in your shop where it can be seen by everyone who comes in for service. And remind those customers that you are featuring the *same* winter service they've seen in The Saturday Evening Post and in Collier's. Then sell the complete, car-saving checkup-changeover that the poster recommends.

And remember: your NAPA Jobber has more than posters to help you do a real job on that winter service business. From him, you can get the genuine quality parts that your customers want. And when you deal with your NAPA Jobber, you can be sure of getting those parts when you need them. In other words...in any season... "Your NAPA Jobber is a Good Man to Know!"

USE COUPON BELOW TO ORDER YOUR POSTER

is the largest Independent Parts Organization in the Automotive Industry!



-	NATIONAL AUTOMOTIVE	PARTS A	SSOCIAT	ION		-
	Detroit 1, Michigan Please ask my NAPA Jobbe Winter Service Poster.	r to bring	me an N	APA		
	COMPANY		1 1 8%	**************		
1	ADDRESS			STATE	*****************	
	CITY					

# "It adds to our shop revenue"

says G. J. SCHUSTER, Sales Manager ATLAS MOTORS, INC., CINCINNATI



Motorcycle Service Co., 1924 Central Pkwy., Cincinnati, Ohio Dear Ray,

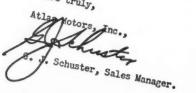
Oct. 6, 1950

we are very pleased with our 1951-Harley. We are to nuts us in a nosition to handle customers who cannot met to convinced that it adds considerably to our shop revenue since it puts us in a position to handle customers who cannot get to.

We service quite a few cars while it puts us in a position to handle customers who cannot ge our service department. We service quite a few cars while their owners are working in machine shops near new Withhele our service department. We service quite a few cars while their owners are working in machine shops near us. Without our Harley this business would be lost.

Yours truly,

GJS:ra





### Send for this Servi-Car booklet

It tells you how Servi-Cars are used to keep shop work rolling on schedule, how they bring in new business, how they please customers and how they advertise you all over town. Send for your free copy today, or see your dealer.

HARLEY-DAVIDSON MOTOR CO., Dept. MA, MILWAUKEE 1, WISCONSIN

### Warner Brakes

Continued from Page 94

Check magnet and armature relationship. When the magnet is new (as in Fig. 8) it is so constructed that the poles or metal edges are .007 to .010 inch higher than the magnet facing. This permits metal to metal contact with the armature, which is necessary for proper functioning of the brake. The armature must remain in contact with the magnet at all times. As a result grooves are worn in the armature, as in Figure 9. This is a normal condition. If the poles of the magnet are worn down lower than the facing (as in Figure 10) then the magnet poles are no longer making contact on the magnet and



appointment at 3:45!"

the unit should be replaced. Return the worn magnet and the armature to the factory where they will be checked. If the magnet facing becomes glazed then sandpaper or undercut facing material, 7 to 10 thousandths of an inch to remove the glaze. Under no circumstances should the poles of the magnet or the armature feed be machined in the field. If the magnet must be replaced, the armature must be replaced also. Never use an old armature with a new magnet. Check the armature depression with an armature gage (Fig. 11) which is simple to use. The armature should at all times have 5/32 inch depression when in contact with the magnet.

To determine the amount of the depression place the ends of the (Continued on page 98)



paint job he gets in my shop. I don't guess or gamble on results. I play it safe by always using Martin-Senour thinners and reducers. They're FACTORY-PACKAGED and FACTORY-SEALED so I know what I'm getting and I know how it will perform.

### MARTIN-SENOUR THINNERS AND REDUCERS GIVE YOU TOP PERFORMANCE, TWO-WAY PROTECTION

M-S Lacquer Thinners

6286—PREMIUM THINNER for top quality results. Recommended for hot, humid weather and when the smoothest possible finish is desired.

6295—"GENERAL USE" THINNER—medium drying. Recommended for all 'round shop use with lacquer colors and undercoats.

6298—FAST DRYING THINNER—economical price. Often preferred for undercoats.

M-S Synthol Reducers

8001—FAST DRY—Recommended for cold weather use and where conditions require fast drying.

8002—FLEET REDUCER—Slow drying. Recommended for fleet and commercial work or use in extremely hot and humid weather.

8004—SYMETRO-FLOW—Amazing flow without retarding dust free or drying time.



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he he JOHN OWEL, HEAD PAINTER AT COSTELLO FORD SALES, INC. KALAMAZOO, MICHIGAN, SAYS:

"The thinners and reducers you use can make the difference between a good job and a bad one. We want only good jobs to go out of our shop so we

don't take any chances. We use Martin-Senour factorypackaged and factory-sealed thinners and reducers." Be sure! Specify Martin-Senour!



Your N.A.P.A. Jobber has Martin-Senour Thinners and Reducers

### **MARTIN-SENOUR**

2520 South Quarry Street, Chicago 8, Illinois

Factory Packaging ... the only Positive Control from Factory to Finisher

### Warner Brakes.

Continued from Page 96

gage against the magnet face and push the center rod of the gage against the bearing shoulder. Next tighten the screw on the frame and then push the collar down to the frame and tighten the screw on the collar.

With one man holding the armature disc out against the stops (Fig. 12), place at least three wedges, evenly spaced, under the

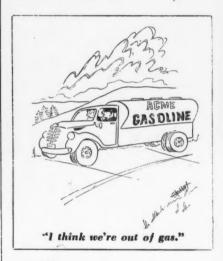
armature disc to force it out against the stops. Place the inner-bearing in the hub. Reverse the gage and now place the opposite ends of the gage against the armature face. Loosen the thumb screw on the gage frame only, and push the center rod against the bearing. Tighten the thumb screw on the gage frame.

The distance between the cross

piece and the collar indicates the amount of depression. It should be between 1/8 inch and 3/16 inch. If the depression is less than 1/8 inch. place armature shims under the armature ring to bring it to 1/8 inch. Use three shims evenly spaced in the 171/4 inch series brakes, and four shims evenly spaced in the 161/2 inch series brakes. If the depression is more than 3/16 inch. place a hardened spacer which comes in various thicknesses between the inner bearing and the bearing shoulder. If the wedges have been used under the armature disc, be sure to remove them.

(N. B. The armature is labeled either right hand or left hand. And it must be installed accordingly.)

A Go-No-Go Gage (Fig. 13) is an easy way to measure armature depression. The small end of the pin should slip between the cross piece and the collar easily and the large end should not slip at all.

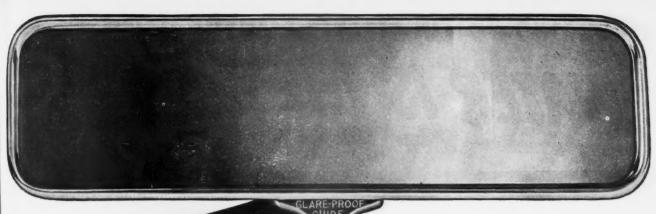


### Ford to Sell Plant In N. Michigan

Ford is taking another step in its program of eliminating unprofitable outlying plants by negotiating the sale of its large Iron Mountain, Mich., industrial property. Major operation at the plant has been station wagon body assembly. The operation originally was based on the large supply of wood available locally, but since the trend from wood to steel bodies has proved unprofitable because of the required shipping of materials from Detroit to the factory and shipment of bodies back to Ford.



Oil City, Penna. • Los Angeles, Calif.



There's PROFILE IN Plain's sight in plain's with GUIDE

# GUIDE GLARE-PROOF REARVIEW MIRROR

Here's what you want . . . if you're in the market for a fast-selling accessory. The new Guide Glare-Proof Rearview Mirror is naturally a big seller because its advantages are obvious. The 8½-inch-long prismatic mirror gives an extra-wide view to the rear . . . eliminates the glare of headlights behind at the flip of a finger! Order a supply of Guide Glare-Proof Mirrors now. Available for most makes of cars.





GUIDE SPOTLAMP WITH REARVIEW MIRROR Two popular accessories are combined in this superb Guide product—a high-quality sealed beam spotlamp and a handsome outside rearview mirror. Both can be quickly and easily adjusted from inside the car. gets its current from the cigarette lighter receptacle. Its 14-foot-long cord makes it a portable lamp that can be used in and all around a car. Provides a spare headlamp sealed unit—a real friend when needed.





GUIDE LAMP—A UNITED MOTORS LINE
Available everywhere through
UNITED MOTORS DISTRIBUTORS

Guide LAMP

Division of General Motors Anderson, Indiana

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# ACCORDING TO LUBRICATION AUTHORITIES... WATER IS THE SOURCE



heavy duty oils.

# OF CORROSIVE ACIOS IN THE OIL!

# Exclusive Walker Patented Laminar Construction not only removes road dirt, metal and other abrasives . . . but provides extra protection against acid corrosion, too!

• According to leading lubrication authorities, it is now generally recognized that the chief cause of engine wear is corrosion and chemical attack by moisture and acids originating as "blow-by" products of combustion.

Highly corrosive combustion fumes upon contact with water form damaging "wear acids" which "blow-by" the pistons and accumulate within the engine and in the crankcase oil. Because these acids are water soluble, they are carried in the water contamination of the oil to all parts of the engine.

Of course, Walker Oil Filters protect the engine from road dirt, metal particles and other abrasives by fa-

mous "3-way filtration," but Walker Oil Filters do not stop there. Because of the unusual moisture absorbing ability of the particular wood celluiose fibres used, Walker Oil Filters provide extra protection from corrosive acid wear by absorbing the acids contained in the water selectively removed from the oil.

Walker Oil Filters recognize and act against the "triple threat" of water—the most objectionable of oil contaminants. By selectively removing water from the oil, along with ordinary solid contamination, Walker Oil Filters not only help reduce acid corrosion to a minimum but help prevent the formation of sludge by keeping the moisture content of the oil

below the sludge "danger zone"... and help preserve the detergent-dispersant action of modern heavy duty oils by absorbing water which can cause precipitation.

Here is a new concept of what an oil filter can and should do—protection from all dangerous oil contaminants—including water. Give your customers the benefits of this extra preventive service made possible by the exclusive Walker Patented Laminar Construction. There is a Walker Replacement Cartridge for most every make and model of filter.





tomers was unprofitable. It cost this organization \$2.88 to pack, ship, bill and collect for any order, regardless of size, and the gross dollar margin earned on most orders received from 57.5 per cent of the customers was less than that.

Another company made a cost analysis to determine the minimum size order which could be handled at a profit and found that 50 per cent were unprofitable. The cost of handling each order was \$3.38 if it came in by mail, if taken by a salesman at \$4.25 per call, the average cost, then the cost per order was \$7.63. The margin was 28 per cent of sales. Fifty per cent of all orders from sales-

men were for \$25 or less, \$10 or less on mail orders. Handling and selling costs exceeded the margin earned on them. Another company found that 25 per cent of its dollar volume came from orders under \$10 and that it lost 44 per cent on sales from this business. A Small Order Loss Survey made not long ago showed that distributors broke even or lost money on 30.1 per cent of the dollar sales volume.



This condition is not a product

of our inflationary cycle or war economy. It has existed a long time. In the first distribution cost study made by the Bureau of Foreign and Domestic Commerce in 1927, it was found that a large proportion of the sales of a hardware wholesaler was handled at a loss. In this case, the wholesaler eliminated about 50 per cent of the number of his customers and dropped about 30 per cent of the number of items carried in stock. In spite of an appreciable decline in sales volume, in the first year after this policy was put into effect, the following results were obtained: The operating expenses were reduced significantly-four percentage points below the average expense ratio for the trade as a whole-prices to customers were lowered, and dollar net profits were three times as great as average annual earnings had been previously. Research discloses that the picture hasn't changed today, in fact, because of increased costs and skyhigh taxes, the situation is far more serious now and all auto-



31" off the ground, and not a quiver! SAF-LIFT has double-support where it counts most!

WOBBLE on hillsides

Saf-Lift's unique two-legged design assures a safe, steady foundation. High lifting range of 31" is ample for lowestslung cars. Folds into small package that takes up minimum of space. Its safety and ease of operation make Saf-Lift the car owners' "dream jack"—when they see it, they want it! Write for latest catalog. Auto Specialties Mfg. Co., Dept. MA-10, St. Joseph, Michigan.

auseo,

models for car owner and service use

(Continued on page 106)

# POWER BRAKING

ASSURES Feather I touch CONTROL



Today's most advanced development in power braking is Kelsey-Hayes amazing "VACDRAULIC", forerunner of even more startling Kelsey-Hayes developments for tomorrow's motor cars.

Kelsey-Hayes "Vacdraulic" is the only unit to power the brake action instantaneously, with perfect "feather-touch" control, assuring perfect "pedal feel" in direct proportion to the pressure applied. Kelsey-Hayes "Vacdraulic" cuts foot pressure by as much as two-thirds that required for ordinary brakes!

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"Vacdraulic", the only unit utilizing complete hydraulic control with a fixed reaction ratio, insures perfect "feather-touch" control at all pressures.

NOW! . . . Kelsey-Hayes "Vacdraulic" power brakes are standard equipment on over 100,000 cars of one of the world's leading automotive manufacturers. (Kelsey-Hayes engineers will gladly consult with you on the superior advantages of VACDRAULIC POWER BRAKES as original equipment on your new cars.)



ASSURES PROVEN PRODUCTS AT

KELSEY-HAYES WHEEL COMPANY

DETROIT 32, MICHIGAN



PRODUCTS: Wheels—Hub and Drum Assemblies—Brakes—Vacuum Brake Power Units—for Passenger Cars, Trucks, Buses—Electric Brakes for House Trailers and Light Commercial Trailers—Wheels, Hubs, Axles, Parts for Farm Implements.
PLANTS: Kelsey-Hayes Plants in Michigan (4): McKeesport, Pa.; Los Angeles, Calif.; Davenport, Iowa; Windsor, Ontario, Canada.



PISTON

RINGS

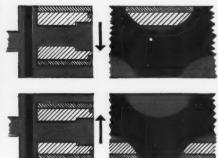
FOR YOUR CAR



### LEAK-PROOF OIL RING

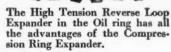
### GREATER OIL CONTROL CAPACITY

Here are two drawings, the two at the left are cross-sections of the ring and expander; the two at the right are straight-on views looking from the inside of the ring and expander to the outside. The red indicates the flow of oil.



A piston ring never stands still while a motor is in operation. On the up stroke of the piston the ring is at the bottom of the ring groove. On the downstroke, the ring is at the top of the ring groove. The oil behind the ring splashes from top to bottom. The arcs cut in the expander behind the Leak-Proof ring are on both top and bottom. Thus there is a greater and clearer flow of oil through the extra wide slots in the ring, through the top and bottom openings in the expander. The result is greater oil control capacity.





- 1. Resists breaking.
- 2. Retains tension-does not "set."
  - 3. Compensates for variations in ring groove depths.
  - 4. Exerts more equal radial tension.

A series of circular arc sections are cut out of both sides of the expander at mathematically calculated intervals. High-Pressure ears are formed between these cutout arcs allowing independent pressure against the steel segments. This construction also gives the expander a uniform spring section all around its circumference.

SION REVERSE LOOP EXPANDER

McQUAY-NORRIS MANUFACTURING CO

### Yours for the Asking



### AD-A-SHIRT

### TOU WORK YOU WHILE

It tells your customer what you sell, arouses his curiosity and gives you the opening you need.

A genuine Mark Twain, gray, light-weight, cotton broadcloth shirt. It is fully preshrunk, registered and guaranteed. Available in four sizes: small, medium, large and extra large. It is the same as shirts sold by retailers at from \$3.00 to \$3.50 each.

Yours for the Asking

Place your order for four sets of LEAK-PROOF Piston Rings of your selection. Ask your jobber for one of these fine shirts. Sign the special order form and the shirt will be mailed direct to you. You pay your regular price for the LEAK-PROOF sets with nothing extra for the shirts. How much simpler could a plan be?



McQUAY-NORRIS MFG. CO. St. Louis 10, Mo. Please send full details on "AD-A-SHIRT" to:

Name\_\_\_\_

Addraes

City Zone State

EAK-TROOF PISTON RINGS

### **Small Orders**

Continued from Page 102

motive businessmen should attempt a practical solution in order to maintain reasonable profits.

Modern transportation is partly responsible for the small order. Years ago when the convivial salesman with the fat cigars and Jim Brady paunch roamed the hinterlands, he showed up only once or twice a year. Jobbers and

retailers bought heavily then because they knew they could not get re-orders in a hurry. Today, motor truck, fast freight and plane rush goods to purchasers in a jiffy. So many retailers assume that it is unwise to tie up cash in big purchases when they can buy from hand-to-mouth and satisfy their trade demands just as well. But

the research done on the small order problem shows this to be a fallacy, that the retailer, also the jobber, often loses more than the profit on a small order through handling expense.

The seller should use functional costing to determine the profitableness of an order, breaking down the operations to the function, determining the cost of the function, then dividing this total by the number of units handled to get the unit cost of each function. The functional costing table shown details the unit of measure. ment, which will vary according to the organization. It shows the many functions required to process an order sent to a producer or distributor and why small orders are loss-orders. Do not assume, as too many businessmen do, that if the cost of handling an order is \$5, that there is a profit on all orders over \$5. The borderline between the profit and unprofitable order depends upon the margin earned. Before management can make a profit on a small order, the margin or gross profit must exceed the handling and selling cost, including all the paperwork attendant thereto. In simplified form. this is how to figure it:

Order received totals . . . . \$5.00 Margin earned on order 1.50—30%

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Total cost of order to management ..... \$5.95 Received for order .... 5.00

Orders of this type are being filled at a loss by many suppliers unknown to them because they do not cost their sales.

Cost studies of internal distributive functions, such as storage, order assembly, order routine, receiving and shipping, have shown that there are large areas for improvement. The one-story streamlined warehouse in the wholesale field is one example of how efficiency can be improved and distribution costs reduced. Orders are handled on the assembly line principle, mechanical tabulating equipment prepares invoices, makes sales analyses and records the perpetual inventory.



The reconditioned or rebabbitted rods supplied by your Federal-Mogul jobber are processed by the best facilities in the industry. No waiting, no question that it's the right number. You get what you want—and you get it from stock—at your Federal-Mogul jobber's!

FEDERAL-MOGUL SERVICE

(Division of Federal-Mogul Corp.)

DETROIT 13, MICHIGAN

Ask Your FEDERAL-MOGUL Gobber



backed by...

In thousands of busy and prosperous service shops such as Klein-Weil Chevrolet, you'll find this same strong preference for "Snap-on Tools backed by Snap-on Service." Because the whole Snap-on Idea "makes sense" . . . top-quality automotive tools brought right into the shop, right to the bench, so a man can select and try them right then and there, on the job! No wasted time. No guesswork. No wrong choices. No wondering about quality. The Snap-on line of more than 4,000 tools is described in the big 104-page catalog. Ask your Snap-on Man for a copy, or write -



#### SNAP-ON TOOLS CORPORATION

8036-J 28th Avenue Kenosha, Wisconsin

Snap-on is the trademark of Snap-on Tools Corporation

### delivered by 800 men like these . . .

trained, friendly, helpful . . . calling regularly on shops from coast to coast.



Caesar Izzo Brooklyn Branch



Lister Horn







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Harry P. Becnel

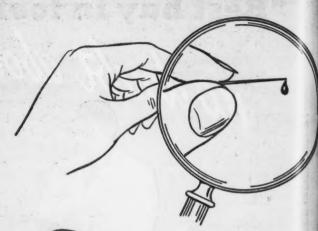








# 6 Reasons Why Every Carburetor Needs GUMOUT "on-thε-εnginε" Carburetor Cleaning

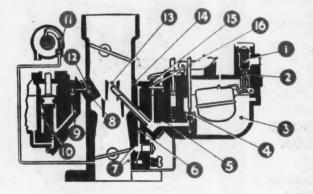


A SPECK OF GUM CAN STOP A CAR

Carburetor jet openings are calibrated in tenthousandths of an inch. A particle of gum, sludge muck, dirt or corrosion, no thicker than an eyelash, can reduce jet openings by 25%. This restricts the flow of gas by that much or more, and upsets air-fuel mixtures. GUMOUT removes all gum and other foreign matter.



CARBURETOR PASSPORTS
MUST BE KEPT CLEAN



Every carburetor has 16 tiny passages, vents, screens through which gas and/or air must flow. The slightest obstruction in these "passports" will reduce the power, efficiency, economy and performance of the car. Carburetors should be cleaned frequently with GUMOUT and always at the first sign of engine trouble ... before looking for trouble elsewhere.



16 TO 1 IT'S GASOLINE GUM

Gum, sludge and other obstructions in any of the 16 Carburetor Passports can cause the following "motor miseries."

#### "PASSPORTS"

- 1 Screen
- 2 Needle Valve & Seat
- Float & Bowl Assembly
- 4 Metering System.
- 5 Low Speed Jet
- 6 Low Speed Passages
- 7 Idle Ports
- 8 Venturi, Intake Manifold
- Accelerator Passages, Valves
- Accelerator Piston, Cylinder
- 11 Automatic Choke System
- 12 Accelerator Pump Jet
- 13 Hi-Speed Jets and Nozzles
- 14 Air Vents & Bleeds
- 15 Economizer System.
- 16 Anti-Percolate

#### DIAGNOSIS

Insufficient Gas, Hard Starts

Flooding or No Gas

Bucking, High Gas

Consumption

Stalling, Sluggishness

Stalling, Rough Idle

Low Speed Bucking, Stalling Stalling, Wasted Gas, Rough

Low Vacuum, Hard Starts

Slow Pick-Up, Bucking, Flat Spots

Flat Spots, Slow Pick-Up

Hard Starts, Wasted Gas,

Flat Spots, Slow Pick-Up Low Top Speed, Popping

Wasted Gas, Poor Idle, Hard Starts

Stalling, Sluggishness, Rough Engine

Vapor Lock, Engine Failure

When in doubt, use GUMOUT

Sangain des entre la sangaine de la

#### **GUMOUT IS FORCED-FLOW CLEANING**

GUMOUT, like gasoline, is forced under pressure through all *internal* carburetor passages. It completely cleans *every* passport through which gas must flow. It's the *only* way that a carburetor can be cleaned without removing it from the engine.

### GUMOUT S A REGULAR ROUTINE SERVICE TROUBLE - ZONE Carburder Overhead DEPOSITS CONSTANTLY ACCUMULATING IN CARBURETOR

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During these periods, deposits clog up carburetor openings of cause troubles that are frequently blamed on other editions

UMOUT is not a complicated carburetor overlip job but a cleaning service that should be
formed periodically... and with every tunejob. Carburetors must be kept clean—but
dom are. Offer this new and needed "on-thegine" carburetor cleaning service to your
comers!

PENNSYLVANIA REFINING COMPANY CLEVELAND 4, OHIO

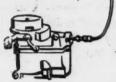
Butler, Pennsylvania Edgewater, New Jersey

Refiners of Penn Drake Products since 1880



1. Disconnect and plug fuel line. 2. Attach
GUMOUTER
tube to
carburetor.

3. Suspend GUMOUTER can above engine.



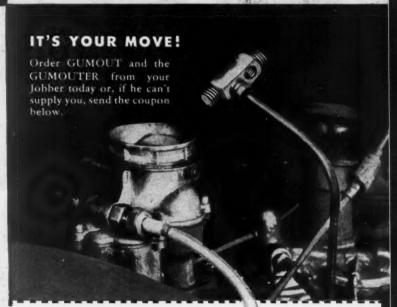
4. Run engine at all speeds.



5. Remove
GUMOUTER.
Reconnect fuel
line. Clean outside
of carburetor
with GUMOUT.

#### **GUMOUT IS A 20-MINUTE JOB**

Anyone can clean carburetors with GUMOUT in 20 minutes at a cost of only 90c per job. One case of GUMOUT and the GUMOUTER (total cost \$24.55) will put you in the carburetor cleaning business at a 195% profit even if you charge only \$3.00 per job.



GUMOUT DIVISION,
Pennsylvania Refining Company,
2686 Lisbon Road, Cleveland 4, Ohio
Please send

MA

Name			 	
Control of the Contro				
Address	 			
City	Zone	State		

Jobber's Name .....

### There's Punch Behind It

Continued from Page 41

And get an official certificate of membership, plus a three-color decalcomania of the "Care Will Save Your Car" emblem for shop display, plus a catalog describing all the cooperative material such as posters, bulletin "Specials," newspaper ads, mailing cards and radio commercials, all tied into the "Care Will Save Your Car" slogan.

Did you know that the campaign is a non-profit plan being promoted by the Automotive Advertisers Council in the interest of the entire automotive service industry?

Did you know that the Automotive Advertisers Council is a group of highly skilled advertising men who know your selling problems and who have designed this cam-

paign to help you?

The campaign has a vigorous punch in a widespread publicity program supported by national consumer magazines. One of the best examples is Collier's, whose Preventive Service publicity started in 1939, and which is now tied into the "Care Will Save Your Car" program. Here Collier's tells its millions of car owner readers how to take care of their cars. This month, the Oct. 27 issue of Collier's will carry another important message on Car Care, with twentyseven advertisers of automotive products supporting the theme.

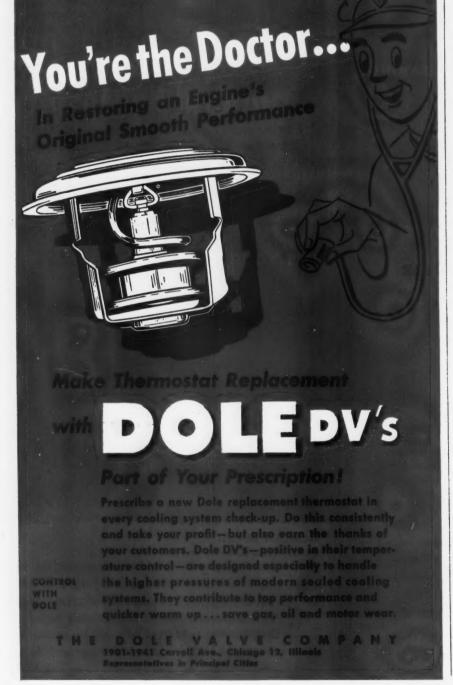
A national farm publication— Farm Journal—is promoting automotive vehicle care and maintenance by using two and three page editorial stories with good dealer tie-in material. Since last July, their "Keep 'Em Rolling" stories have carried the "Care Will Save Your Car" symbol to the 2,850,000 farmers who read Farm Journal.

Mechanix Illustrated has a special department on Car Care and its one million readers spot the "Care Will Save Your Car" emblem each month.

The Saturday Evening Post is helping to put across the campaign, not only by recognizing the "Care Will Save Your Car" program, but by using the idea in its promotional campaigns.

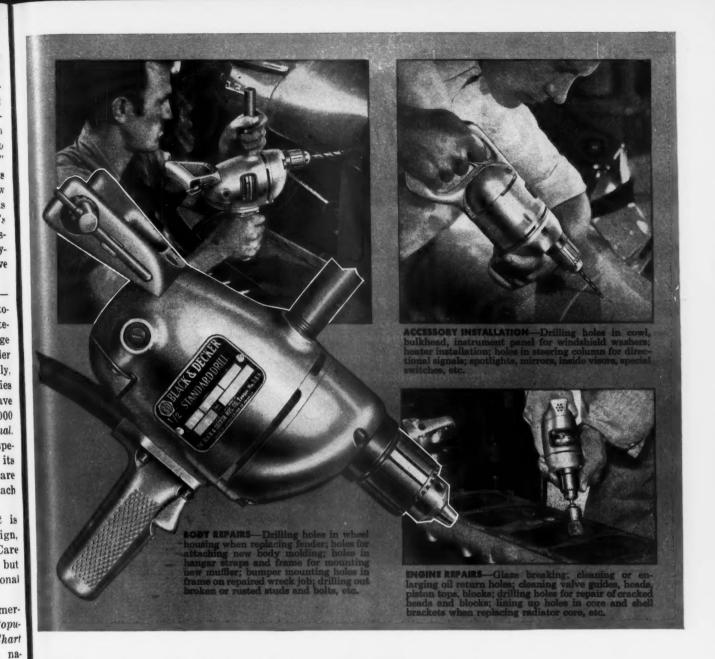
There are others like the American Automobile Association, Popular Science Monthly and Chek-Chart who have lent wholehearted na-

(Continued on page 114)





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### Black & Decker Drills are versatile, practical, profitable All Over Your Shop!

EVEN this brief sample of uses makes it plain why electric drills are worth their weight in gold in your shop. And remember: Black & Decker is your best buy in electric drills! That's because you get powerful B&D-built electric motors—full ball-bearing construction—extra-tough gears, shafts and chuck spindles—husky housings, streamlined design, perfect balance—and a choice of 25 models, 1/4" to 11/4" capacity in steel; choice of speed, power and price in most capacities. See your

nearby B&D Distributor for demonstrations. Write for free catalog of over 100 Electric Tools to: The Black & Decker Mfg. Co., 627 Pennsylvania Ave., Towson 4, Md.



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ER, 1951



### YOUR BEST SALESMAN 30,000,000 SALES CAL

And where were these calls made? Right where you want them made... in the territory from which most automotive dealers and distributors get most of their business. Over 80 percent of the dealers and over 70 percent of the repair shops are located in towns of 25,000 and under. These men say they get most of their business from out-

of-town customers. And among the best customers of the dealers, Farm Journal provides coverage like a heavespaper.

Manufacturers want action at the dealer level. They want to help dealers sell products and services. The best want do this according to the dealers themselves is with inten-

### OUR SECOND YEAR OF "KEEP 'EM ROLLING" EDITORIAL PROMOTION OF AUTOMOTION

If you need more information on the market, the program, or Farm Journal itself, write Dealer Service Department, Farm Journal, Philadelphia 5, Pa.

Chil

### How to head off breakdowns





IF THERE'S anything more examperating thus a breakdown right amack in the middle of a July rush job, what

With a little care, it doesn't need to happen to you. In the last several months, Farm Journal has been giving you seasonal tips on how to keep your car. Truck, tractor, and implements valling.

Here are some more practical ideas that could have you hours and head-aches, not to mention a good bit of money.

low's the Tractor Doing?

Here's a quick, easy way to supleaks around the cylinder bend gasket. Remove the fan belt so that the water pump isn't working. Then foll the radiator as full as you can, and leave of the cap. With the engine running, hithe throttle hard and water for air bulbles. If you see holder, it's a good sign that there is leakage around the cylin that there is leakage around the cylin a note to buy another, so as to have a

believe a good use for leaky radiator hose. Fred Crary, Sanilac County, Mich, slipa a piece of old hose over the tractor's power take-off shaft. The hose keeps the splines clean and shirp, and the power take-off in always easy to countly us.

You wouldn't think of running with the radiator shutter half-closed on these hot summer days. Yet that's exactly what happens when the radiator fins fill up with chalf, bugs, and dust. Blow out the fins with compressed air or a water hose. As simple a thing as this may save you a rayled entire block.

Chances are the engine could stan a tuning-up. Next time rain keeps yo out of the field, take a few minutes: I clean and adjust the distributor point and the spatk plugs. A quick check of the timing might surprise you. Even little bit of extra power is worth havin; > Try this test on the carbureter: Will

### HAVE YOU HEARD?

- Your biggest salesman in the biggest automotive market in America is Farm Journal.
- Dealers want local coverage. You get coverage of a dealer's best outof-town customers like a local newspaper when you advertise in Farm Journal.
- Intensive editorial support promoting better automotive maintenance is exclusive with Farm Journal in America's biggest automotive market.
- You get more business when your products are advertised in Farm Journal.

### Extra Zing for the Work

It's a mighty spare. Here a equipment gol



### LOR YOU THIS YEAR

hers of the davertising. That's what Farm Journal delivers. So make sure like a leproducts you sell are advertised in Farm Journal. Make sure your ler tie-in material is put to good use. Make sure you take every able advantage of the sales promotion opportunities presented best will the "Keep 'Em Rolling" editorial help which Farm Journal—the interdesiral provides in America's biggest automotive market.

OMOTIONUCTS AND SERVICES BEGINS OCTOBER 16



BER, 1951

### There's Punch Behind It

Continued from Page 110

tional publicity to this—your personal, local advertising campaign. (You can make it yours for a buck!)

Walt Kirkpatrick, of Wilkening, who is chairman of the Committee on Industry-Wide Advertising for the non-profit Automotive Advertisers Council, once said: "All national advertising is local." By that

he meant that nothing is sold nationally. The sale is made between you and the man who has just left his car with you for repairs.

Well, then, did you know that the "Care Will Save Your Car" program is your newest tool for unscrewing (Printer: Get that right, please!) the biggest problem facing you today? That problem: How

to capitalize on a big publicity campaign to bring old and new customers to you. You can!

To get started write to Automotive Advertisers Council, send one dollar for enrollment in the National "Care Will Save Your Car" Institute, 105 Jennings Building, New Castle, Ind. Tell them Frank Tighe of Motor Age sent you.



#### Dynaflow, Hydramatic Total 4 Million

Two General Motors Divisions have produced nearly 4 million automatic transmissions since the end of World War II. Detroit Transmission Division early in August completed its 3 millionth automobile type Hydra-Matic transmission and at about the same time Buck announced that it had built 1 million Dynaflow units. Significantly of the 3 million Hydra-Matics, only about 200,000 were built before the war with 2.8 million being turned out since 1945. Buick began production of the Dynaflow in 1948.

#### Chevrolet to Utilize Own Plants for War Work

In order to hold employment as high as possible in its own plants during the anticipated restriction of automobile production, Chevrolet is planning to do much of its own manufacturing of components for the Wright R-3350 engine for which it holds contracts. Chevrolet officials have surveyed all of its manufcturing plants and will place as much defense work in them as there is open capacity.



BOX 550, EL MONTE, CALIF.

Send us FREE copy of your booklet on increasing service shop profits.

NAME

FIRM

ADDRESS

CITY

STATE

CLAYTON MANUFACTURING CO.

HIGHER

AVERAGE

PARTS AND

ABOR SALES

MA-10

NO MORE COSTLY "COME-BACKS"

profits multiply.

A PROVEN PLAN
TO FINCHAMO
SERVICE
PROFITS

This booletells you

how the Dynamom-

eter can build your service shop busi-

customer is satisfied with his car's

improvement ... and your bill.

Costly "come-backs" are com-

pletely eliminated, and service

MAIL

THIS

COUPON

full story

for the

Chil

# PROVED!

### Ads in Country Gentleman Help You Sell More Goods!



When a manufacturer puts an ad in Country Gentleman, it's the strongest kind of help to you in selling your best rural customers! This has been proved in a nationwide survey of men and women heads of Country Gentleman homes. Not only do they read Country Gentleman more, use it more, like it more than the other big farm magazines—but they also . . .

For travel the Davises, Oklahoma Country Gentleman family, have 2 cars; for farm operations, 4 tractors, 2 trucks, a combine and other equipment.

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- READ THE ADVERTISING in Country Gentleman...in 96.2% of homes.
- GET BUYING IDEAS from the advertising in 3 out of 4 homes.
- 3 RECALL DEFINITE BUYING IDEAS in over 3 out of 4 of these homes.

### . that's why dealers like you give Country Gentleman a lead of more than 2 to 1

when voting for the farm magazine that helps most to sell local customers

GREATER POWER TO MOVE PEOPLE GREATER POWER TO MOVE GOODS That's why Country Gentleman also rates first with advertisers. They invest more advertising dollars in Country Gentleman than in any other farm magazine.



took the car around the block, taking careful mental notes on the performance. Then he drove back up in front of the shop and let the engine idle. He raced it a few times, then grinning broadly, he turned off the engine.

He had learned that the vibration occurred whether he was driving along the road or standing still and had thoroughly assured himself that the difficulty was not in the drive line. It was noticeable with the car standing with the engine at part throttle. Immediately he checked the motor mounts but to his surprise they were tight and in excellent condition.

"It must be inside the engine," he told himself. "Probably a flywheel out of balance." Promptly he went for his tool box to begin to pull the pan. But before he had crawled under Larry came in.

"Pop's really taking chances these days, isn't he?" snapped Larry, "letting you work on a car like this."

Tommy explained the five dollar bonus involved and Larry's face dropped a foot. "You mean you get five bucks just for taking the vibration out of a practically new engine?" he said. "Boy, that's a straight gift if I ever heard of one. It's in the motor mounts."

"No. I checked them." Tommy said, shaking his head.

"How about the fan?." said Larry. "If that has a bent or busted blade that would cause vibration, too. Roll her over once. and I'll check it for you."

"Pop bet me that I couldn't get the trouble. I'm sure that you could get it," said Tommy.

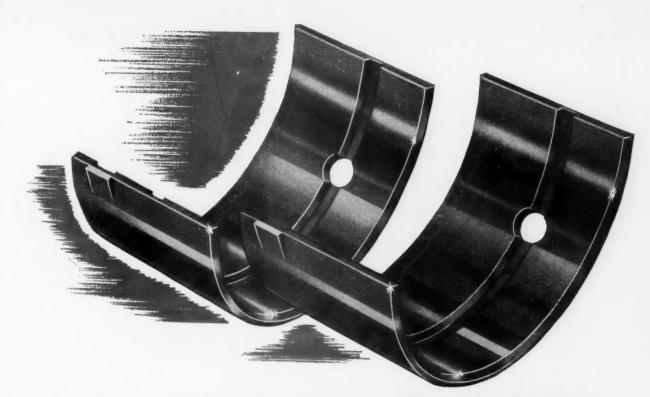
"You bet," said Larry. "You don't never see Pop offering me a fin to do an easy job like that. But then, of course," he added modestly, sticking out his chest and thumbing his armpits, "I'm a mechanic."

At the moment Tommy was too down in the mouth over his own inability to find the trouble to think of any adequate reply. So he left Larry to deflate naturally as it became necessary for him to exhale the big breath he had taken to give him a chest. Then he picked

(Continued on page 118)







### Master Engine Mechanics Prefer MONMOUTH

TODAY'S cars are powered with the finest engines ever built.

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For a great majority of these engines, master designers and makers specify and use CGB thin wall bearings.

When replacement becomes necessary, master engine mechanics maintain the standard of engine performance with Monmouth Bearings. These bear-

ings are identical in every detail with the original bearings. They excel all others in finish, in precision, in quality and in engineered performance\* at standard prices.

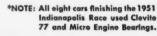
Efficient N.A.P.A. Jobbers coast to coast are anxious to give you Minute-man service on your needs for genuine Monmouth Bearings.



Clutch Plates and Parts





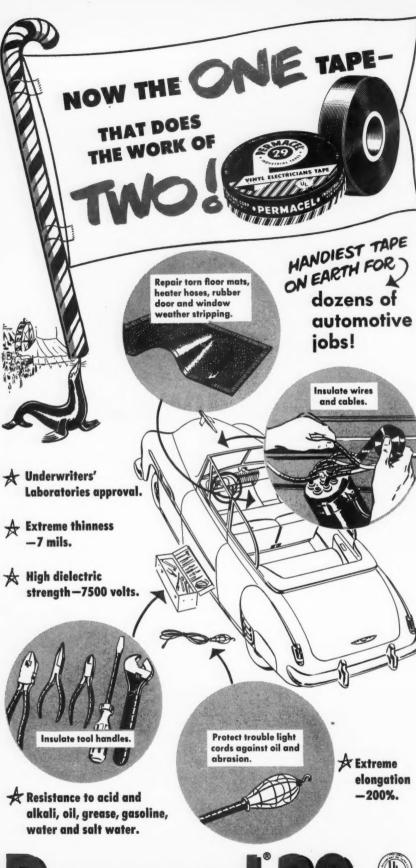


All Monmouth Replacement Parts are engineered and precision made to safeguard the reputation of the master automotive mechanics and insure user safety and satisfaction.



### THE CLEVELAND GRAPHITE BRONZE CO.

REPLACEMENT SALES DIVISION
6545 Carnegie Ave. • Cleveland 3, Ohio



### Permacel 29

7 MIL VINYL FILM ELECTRICIANS' TAPE

INDUSTRIAL TAPE CORPORATION, NEW BRUNSWICK, NEW JERSEY

Makers of ®TEXCEL Cellophane Tape, and a complete line of pressure-sensitive tapes for industry.

#### Pop O'Neill

Continued from Page 116

up the conversation quickly again.

"At any rate, I don't believe it is the fan at all," he said. "I've already looked at the blades and none are broken or bent."

"Then you'll have to pull the heads and pan, all right," said Larry. "It must be inside the engine."

Fortunately for Tommy, Pop had overheard part of the conversation and came walking in to join them. "What's up, boys?" he said.

"Nothing," said Larry. "Everything's got to come down."

Pop shook his head. "Not unless I'm wrong. Which I doubt."

"Look," said Larry, "how's about stoppin' playing games. Give me the fin you promised the kid, and I'll fix the Cadillac for you."

"Unh, unh," Pop shook his head.
"You never pay me for the right answers."

"But I'm not old money bags around here," said Larry.

"Me neither," said Pop. "Between you fellows and the government you keep me broke most of the time." He turned to Tommy, "I don't believe you'll have to pull either the pan or the heads on that job," he said. "You spend a little more time looking for the trouble without the heavy work. Then when you think you've got it, call me. I'll give you another half hour."

(Continued on page 122)

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Chilton's MOTOR AGE, OCTOBER, 1951

## New Britain FLEX HANDLE A HANDFUL OF JOB-POWER FOR EVERY MECHANIC!

When you get your hands on a New Britain Flex Handle you'll know why they're Tops in Tools! Their solid feel tells you here's a Tool built for rugged, fast action, and lots of it! It's perfectly balanced, slim and long reaching to get in those tough spots!

Feel that hand-hugging grip ... prevents slipping and fumbling when you put extra pressure on tough nuts. Run your eye down the gleaming shank of finest alloy steel, expertly forged and heat treated for tremendous pulling power, triple plate, chrome finished for long rust-free life. See the five position adapter? It's designed to work at all angles, gets you into tight places, around obstacles!

Here's brute power that handles like a baby . . . team it up with famous New Britain Sockets, Cross Bars, Universals and Extensions to turn out fine work the fast, easy New Britain way. Call your NAPA Jobber, he'll gladly show you the great New Britain Line. The New Britain Machine Co., New Britain, Conn.

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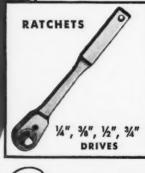
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UNIVERSAL JOINTS %", ½", ¾" DRIVES

EXTENSIONS

Britain

CONNECTING

ROD SOCKETS

1/4" DRIVE

GREATER STRENGTH . BETTER FIT

# AUTO-LITESIA

Auto-Lite wire and cable is beautifully packaged...

sells on sight...meets every car need. It's original equipment, too.

SPARK PING SPARKETSET

RACKED BY THE BEST ADVERTISED NAME

## complete wire washe line

PLUS

### AUTO-LITE Stelductor SPARK PLUG WIRE

This constanding Silver Sheathed Auto-Lite Steelductor high tension ignition cable employs a seven-strand conductor of stainless steel instead of the conventional nineteen strands of copper wire. Gives remarkable improvements in performance when stainless in shielded discusses.



plus

### AUTO-LITE Flowerand

Highly resistant to attacks of heat and oil, Auto-Lite Silver Sheathed Flextrand primary wire permits easier stripping and soldering . . . gives long life . . . and is easy to install.



PLUS

### AUTO-LITE Power Line BATTERY CABLE

Auto-Lite Battery Cable, complete with the new Power Line Terminal that resists corrosion . . . assures excellent contact . . . complete customer satisfaction.



It will pay you to switch to the Auto-Lite Wire and Cable Line . . . the complete line—Steelductor Spark Plug Wire, Flextrand Primary Wire and Auto-Lite Power Line Battery Cable with the new Power Line Terminal that holds tight. Sign up today with Auto-Lite for the best dollar-making merchandising combination in the industry.



The Auto-Lite Wire and Cable Catalog, giving complete specifications for every automotive vehicle, is available on request.

### Pop O'Neill . . . . . . Continued from Page 118

Twenty minutes later Tommy was no nearer a solution than he had been first thing in the morning. "Well," he told himself, "I'll clean up that fan a bit before I call Pop. It looks pretty dirty to me." He washed the accumulation of dirt and grease from the fan blades and scraped off a hunk of undercoating which had adhered

to one blade. Then he went to call Pop.

"I give up, Pop," he said, "I just can't find it, I'm afraid, and time's going by pretty fast. I guess you'll have to donate the five bucks to your favorite charity."

Pop came out to the Cadillac and took one look inside. He saw that Tom had cleaned up the fan and had given the top of the block a swipe with his rag. Without a word, Pop fished his wallet from his hip pocket and handed Tommy a crisp, new five dollar bill. Dumbfounded, Tommy took the bill and watched in silence while Pop walked back into his office.

"What was the trouble, kid?" said Larry, his eyes popping at the sight of the five bucks in Tommy's hand.

"Darned if I know," said Tommy.
"He just took a look at the engine and handed me the bill."

"He's gettin' pretty old," said Larry. "We'll have to watch out for him from now on. He usta know what a dollar was worth. Stick it in your pocket and forget it anyway. I'll help you out."

Larry slipped behind the wheel and gave the Cadillac a spin around the block. He came back, switched off the engine. "Makin' a sucker outa me, hey?" he growled. "There's nothin' wrong with this car. What'd you do to it?"

"I don't know what I did," said Tommy. In bewilderment he turned on the engine himself and revved it up. The engine purred smoothly and powerfully without any vibration at all. Tommy turned the key, stepped out of the car with decision and marched straight into Pop's office. He laid the five dollar bill down on the desk.

"Okay, Pop," he said, "I guess I'll give it back."

(Continued on page 124)





FISH-EYE KILLER is a special substance that is easily added to your primers, standard hot or cold lacquers, or enamels before spraying. FISH-EYE KILLER is guaranteed to eliminate fish-eyes caused by painting over silicone polished cars.



It saves hours of labor because it eliminates solvent washings to remove silicones.



FISH-EYE KILLER is completely harmless to finishes . . . will not change paint colors. Treated paint stays permanently fish-eye proof whether used at once or stored for long periods.



FISH-EYE KILLER can be used on any car or any finish whether it has been siliconed or not.



One bottle of FISH-EYE KILLER treats 28 pints of paint or primer . . . enough to completely paint four cars.

easy to use

Put only one eye-dropperful (dropper furnished with each bottle of FISH-EYE KILLER) in each pint of your standard paints or primers thinned to spraying viscosity. Shake slightly—then spray. Takes less than a minute.

#### **Enough FISH-EYE KILLER to treat 28 pints of paint only**

MONEY BACK GUARANTEE! If you are not completely satisfied your money promptly refunded! FISH-EYE KILLER is approved by leading auto repair and refinishing shops.

\$200

We pay postage



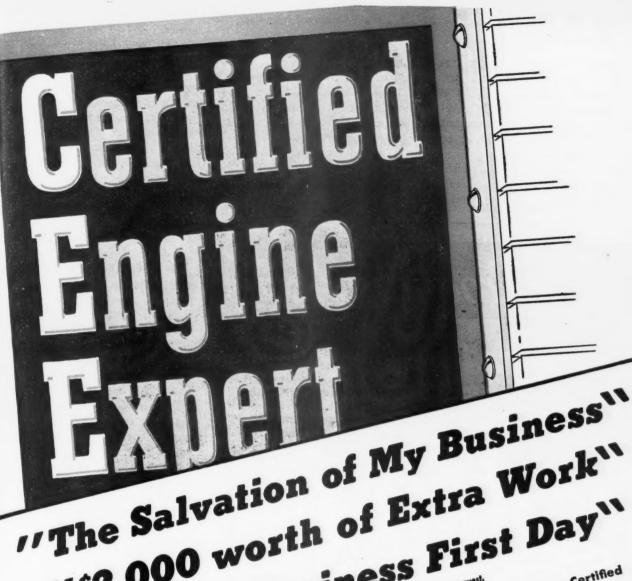
JOBBERS! DON'T MISS THIS OPPORTUNITY. WRITE FOR COMPLETE INFORMATION



TONE MFG. COMPANY 712 Monroe Ave., N. W. Grand Rapids, Michigan

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1	Please send me bottles of FISH-EYE KILLER.
1	Name
1	Address
1	CityState
1	Sorry, no C.O.D. orders accepted. Please send cash, check or money order for full purchase price with your
1	order.





11\$2,000 worth of Extra Work"

Business is BOOMING for Koppers Certified the new Koppers Program. Names on request. Engine Experts! Thousands of repair shops are boosting business with Koppers red-hot SALES BOOSTER PROGRAM and BUDGET REPAIR PLAN. Ask your Koppers American Hammered job-

ber how YOU can cash in on the big program. DO IT TODAY! KOPPERS COMPANY,

INC., Piston Ring Dept., Baltimore 3, Maryland.

Work Financed No Down Payment

In Canada: Colonial Traders, Ltd., Toronto

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### Pop O'Neill

Continued from Page 122

"How come?" asked Pop in surprise. "You earned it fair and square."

"No," said Tommy, "I didn't. Apparently I fixed the vibration, but I don't know what caused it, or how I stopped it."

"Simple, really," said Pop, chuckling at Tommy's embarrassment. "Did you notice anything wrong with the fan?"

"No," said Tommy, "there wasn't a thing wrong with the fan. Larry thought too it might be a bent blade or a broken one. But there was nothing wrong with the fan."

"Why did you clean it up?" said

"Oh, no reason," said Tommy, "it just seemed a shame to have un-

Profit-minded dealers and servicemen

know from experience that it pays to push these famous products.

Millions of motorists recognize

buy SOLDER SEAL for safe,

easy use and dependable

results . . . that's real

profit-producing for you!

dercoating on a fan on an engine in as nice a car as that one."

Pop nodded his head, "It was a shame. Someone had slipped, and that blob of undercoating stuck on the blade, was heavy enough to throw the fan out of balance. That was what caused the vibration. As simple as that. So simple that two other shops with good mechanics had both missed the car's trouble. Sometimes, you know, the best of mechanics loose sight of the trees because the woods get in the way. Engine troubles are not all caused by complicated mechanical failures."

He shoved the five dollar bill back across the desk. "Put it in your pocket anyway, Tommy. You're about due for a raise."

Out of curiosity, Larry had followed Tommy through the door and at the mention of raise, his ears perked up. "Say, Pop," he said, "how about me, too?"

The air was tense for a minute, but when Pop smiled everyone relaxed. Tommy was the first to speak.

"I guess I'm here first," said Tommy. "Sorta reminds me of a story they told in the army about a mother coming into her darkened living room to find her daughter.

"'Mabel,' shouted the mother, 'get off that young man's knee."

"'Oh, mother,' pouted Mabel, 'I got here first.'"

### N.A.D.A. Asks for no More Tax Boosts on Cars

At a recent Senate Finance Committee, the National Automobile Dealers Assn. asked the committee not to put more taxes on autos. They said that the automobile already is hauling the biggest load by far in the government's excise tax program. Charles C. Freed, of Salt Lake City, spokesman for NADA, quoted the figures from Secretary of Treasury Snyder, to show that automobiles, trucks and parts account for 82 percent of the total revenue from manufacturers' excise taxes under present law. That does not include the take from federal gasoline taxes. The committee is currently considering the House approved tax bill to increase both the gasoline levy and the excise tax on cars, trucks, accessories.

### Solder & Produces Profits



### Liquid Radiator Repair

Dependable radiator repair seals leaks instantly! Free-flowing, will not clag cooling systems.



#### Water Pump Lubricant

Amazing dual-purpose product. Lubricates water pump bearings and seals . . . prevents rust and corrosion in the cooling system. Works equally well in water or anti-freeze solutions.



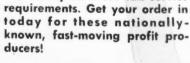
#### **Block Seal**

Makes strong, durable metallic seal of all leaks in engine blocks or cylinder heads. Quick and easy to use. Withstands extreme range of heat, pressure and vibration.



#### Super Solvent

Cleans cooling systems thoroughly without reverse flushing. Powerful oxalic acid formula removes rust, grease, scale and sludge. Double-action neutralizer conditions cooling system and retards formation of engine-clogging deposits which cause overheating.



Stock up now for fall service



### RADIATOR SPECIALTY COMPANY

CHARLOTTE, NORTH CAROLINA
RADIATOR SPECIALTY COMPANY OF CANADA, LTD



### **897 SALES EFFORT**

In order to promote sales jeopardized by a disgruntled owner who placed a placard on his car reading "This is the only way you can drive a Winton" and pulled it through town with a team of horses, the manufacturer followed him pulling a wagon with a jackass in it and a sign reading "This is the only animal unable to drive a Winton."

### N...this aggressive PROSPECT FOLLOW-UP SYSTEM can help you Organize Sales Effort and Increase Sales!

With a minimum of "paper work" this simplified Prospect Follow-Up System gathers and organizes the facts you and your salesmen need for effective creative selling. It aids in planning daily contacts and provides information needed to effectively direct the salesmen. It also reflects each salesman's daily efforts-shows whether they are productive or non-productive—how many prospects buy competitive makes. The Prospect Follow-Up System prevents the loss of sales from lack of follow-up by showing each morning those prospects due for follow-up that day. In addition the system evens-out work distribution by providing an opportunity to add prospects to salesmen who have too few.

For complete information mail the coupon below. You will promptly receive the booklet entitled PLANNED SELLING which gives complete information on how Reynolds & Reynolds aggressive PROSPECT FOLLOW-UP SYSTEM will increase your sales. ncrease your sales.

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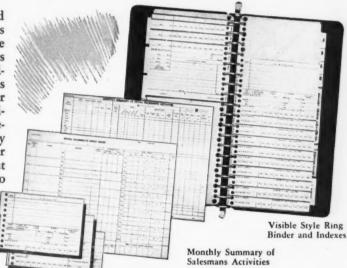
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Reynolds & Reynolds produce several hundred sales aids and operating systems that build and protect your profits.



Salesman's

Daily Guide

The Reynolds & Reynolds Company

Record Card

Celina, Obio Please send me the booklet, PLANNED SELLING Cars Handled\_ Name\_ Address\_

Firm Name

The REYNOLDS & REYNOLDS Company

OFFICES IN PRINCIPAL CITIES
WESTERN BRANCH: 3044 RIVERSIDE DRIVE, LOS ANGELES

come into this department), two compounders and waxers and a porter. These nine men work on an hourly rate with an incentive bonus.

The building is modern. Each work bay has its own overhead door, so traffic tie-ups are virtually eliminated. There is an abundance of light. The doors are glass almost to the bottom and, during

the warm weather, all the doors are left open for maximum light and ventilation. A large battery of flourescent lights provides excellent illumination regardless of the outside source of light. A spacious wash room is provided for employees' use.

To provide maximum working space, the compressor is mounted out of the way in the second floor

"loft," Also, all large parts are stored upstairs.

Two work bays have flush-type two-post hoists, one of which is used for undercoating. There are two one-end lifts and two floor jacks. Also, the shop is equipped with a complete set of power straightening tools and all of the latest hand body dinging tools. In one corner of the building is an up-to-date paint spray booth. Each work bay has its own electrical outlet and air connection.

Another valuable asset of Warrington's body shop is the tremendous paved parking area, measuring 45,000 sq ft. Besides being used to park cars which have not been brought into the body shop, this space handles all of the overflow from the main service and sales department (which is two blocks away). Of course, this area also figures into the long range expansion program, which includes adding onto the new building when the necessity arises. The plan of the structure is such that it can be built onto with a minimum of modification to the original part.



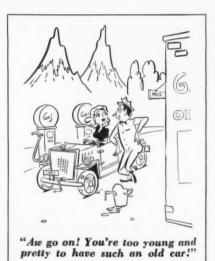
### Recommended by Men Who Know!

The men who know the importance of quality replacement parts use and recommend G-H Front End Suspension Parts, Tie Rod Ends and King Bolt Sets. Each G-H replacement part is scientifi-

cally engineered, precision built of the finest materials to give guaranteed performance. Increased sales, better profits, more satisfied customers are yours with the complete G-H "Safety Parts" line. Ask the G-H man or write us.



HERSHEY METAL PRODUCTS, INC.
Derby, Connecticut



### New Center for Texas K-F Dealer Covers Over Ten Acres

The Alexander Motor Company of Dallas, Texas, Kaiser-Fraser dealer for Dallas and 55 Texas counties, has a new automotive sales and service center covering  $10\frac{1}{2}$  acres and reported to be the largest in the world. It is located near the metropolitan area and includes a showroom 300 ft. long with a capacity for 65 cars.



equipment in new passenger cars than any other

### THE LEADING NEW-TRUCK BATTERY!

Trucks require a rugged, long-lasting battery for profitable operations. Manufacturers know that Delco batteries more than meet these require-

### THE BATTERY ENGINEERS PREFER!

Automotive engineers choose Delco batteries for original equipment because they know Delcos are dependable . . . deliver starting power when needed.

### THE NO. 1 REPLACEMENT BATTERY!

Delco batteries are the choice of millions of car owners. For reliable starting power . . . for long life . . . America knows that Delco's the buy.



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### DELCO BATTERIES - A UNITED MOTORS LINE

Available Everywhere Through United Motors Distributors







Available as individual parts, and as completely assembled sylinders.

You can depend upon Wagner quality because Wagner products are used as original equipment by automobile, truck and trailer manufacturers.

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LOCKHEED HYDRAULIC BRAKE PARTS and FLUID . NoRoL . CoMax BRAKE LINING . AIR BRAKES

DIFFERENT BRAKE CYLINDERS - All from one source!

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Please send me copies of HU-17 and HU-197
...TIPS ON BETTER BRAKE SERVICE

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FIRM NAME

ADDRESS

ZONE\_STATE

INDUSTRIAL CRANE BRIDGE BRAKES

### Selling Automobiles . . Continued from Page 43

boy who does this had better watch out or he will get into a second class, that of feeling sorry for himself, in which case the bony part of his spine turns into a soft colloidal substance known as "soap" and he is absolutely worthless.

The second class of lad-I generally have very few of them-is

the slicker, the mucker, who tries to get by by playing unfair football. And I tell that type of boy that we cannot afford to have him on the team, for he will bring discredit on our organization, and also impress on him that slugging and unfairness does not pay either in a game or in life after leaving school.

Then, third, there is the boy who lacks courage, who is afraid. What is courage? Courage means to be afraid to do something and still going ahead and doing it. If a man has character, the right kind of energy, mental ability, he will learn that fear is something to overcome and not to run away from.

And before the first game of the year I talk to them again along the same lines on ambition. I say ambition-the right kind of ambition-means that you must have the ability to cooperate with the men around you, men who are working with you; and it is my observation that ability to cooperate is more essential than individual technique. In this day and age of ours no individual stands alone any more; he must be able to cooperate in every sense of the word; and that is not a very easy thing to do.

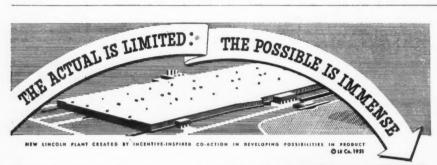
Now I want to impress the necessity for cooperation on the minds of you dealers, sellers of trucks and automobiles. Unless you understand the problems of production, engineering, bookkeeping, service, advertising, and all departments that go to make up your organization cannot succeed. The failure of any one of them may cause you to fail.

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Later on after a game or two, and particularly after a game where I have seen the lads give up, I talk to them further some noon on ambition. I tell them that there can be no ambition without perseverance. By perseverance I (Continued on page 132)



Simple to Install ... operates on single phase power.

Portable . . . has wheels for easy moving.

"Arc-Booster" to start the arc automatically.

Handles 34," to 14," electrodes

g. 3—"Fleetwelder" 200 AC—low in price. Has Lincoln famis industrial construction... yet sells for less than other welders. comparable capacity.

Fig.

### REPAIRS ALWAYS SAVE MAN-HOURS AND CUT COSTS



Fig. 1—Cuts Radiator Leaks by welding this simple support directly to truck frame. Allows radiator to float independently of cab body and reduce damage from road pounding.



# BUILT FOR LIGHT OR HEAVY WELDING TO SIMPLIFY YOUR REPAIRS

Now, even the inexperienced operator makes strong, quality welds. With the "Fleetwelder's" wide current range and its non-sticking arc, heavy frame and axle repairs as well as light body jobs are done in a minimum of time . . . with the minimum of cost.

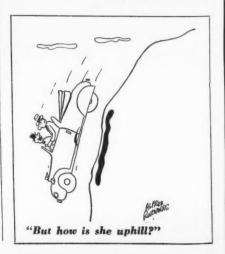
CONTRUDUS
CURRENT CONTROL
SUBLE
CURRENT
INDICATOR
SWITCH
S

Fig. 2—Patches Torn Fender by first tacking on sheet metal patch and then adding body solder with electric arc torch. Concentrated heat from electric arc cuts distortion... saves on sanding and finishing.

HERE IS HOW

Write for Bulletin 1301 on "Fleetwelder" 200. Dept. 305

### THE LINCOLN ELECTRIC COMPANY CLEVELAND 17, OHIO



### Boost Radiator Hose Profits with Modac's Big, New

PADLOCK

PROMOTION

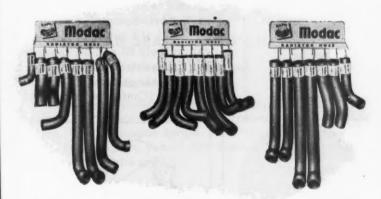
Most motorists winterize their cars with anti-freeze early in the season.

That's the time to sell radiator hose — "advance" protection against leaks, complete hose failure, loss of valuable anti-freeze, severe engine damage.

Modac's new "Padlock" promotion is a simple, dramatic, effective means of increasing your hose business. All you do is hand the padlock to the motorist to read while you fill up the gas tank, drain the radiator, or otherwise service his car. It points up, drives home, the sound common sense of then-and-there radiator hose inspection . . . and immediate replacement if needed! You'll make sales and sales and more sales!

If you are not vet using this sales-producing promotion, see your nearest Modac Jobber at once. Don't delay — get the padlock on *your* share of the season's radiator hose profits.





With this small assortment of Modac Curved Hose, you'll service almost every car that drives into your station. Only 14 sizes will give you fast turnover, easy profits.

### Modac's PADLOCK PROMOTION IS EASY TO USE!

Gives you everything you need FREE
— to quickly "up" Radiator Hose
Sales. This tested simplified plan is
easy to use, requires no extra work
on your part. Ask your nearest NAPA
Jobber for complete free dealer kit!



Assurance of Quality

HAYWOOD INDUSTRIES WAYNESVILLE, N. C.

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### Selling Automobiles . . Continued from Page 130

mean the ability to stick in there and keep giving the best of one's self. The ability to keep in there and keep trying when the going is tough and you are behind and everything seems hopeless. There can be no success, no reward, unless every man has the ability to stay in there until the last whistle blows.

One year we had played our schedule of eight games, and the ninth and last game was with Southern California in Los Angeles. With but seven or eight minutes to play we were ahead seven to six. I, of course, thought the game was pretty well over and felt that the one point lead we had was sufficient to win, but just then

the Southern California boys began to collect themselves and started an irresistible drive down the field. I changed my guards, tackles, and still on they came three and four yards at a time over our goal line for a touchdown and, although they missed the goal, that made the score 12 to 7 in favor of Southern California with about three minutes to play. Well, I said, "I guess it is all over but the shouting."

We elected to receive the kickoff and brought the ball back to the 20-yard line. Here we tried three plays without making an inch, so finally on the fourth down kicked down the field to Southern California, who, much to my very pleasant surprise, punted the ball right back as if to say: "There it is—what are you going to do with it?" We had 70 yards to go. In those three plays on the 20-yard line I had seen something I had hoped I wouldn't see. I saw ten men still doggedly trying for all they were worth, but the eleventh lad, a little third string quarterback, was through. As far as he was concerned, the game was over. Hope had eluded him. I don't blame him, for he was just a normal young lad nineteen years old. I turned around to a little chap sitting behind me on the bench who had been injured earlier in the season and had not played much-little Art Parisien-and I said, "Art, how do you feel? Do you think if I put you in there you can pull old 83 and 84, those lefthanded passes of yours, and maybe still pull the game out of the fire?" (Continued on page 134)







"I proved to myself that there's

### **50% MORE PROFIT**

IN

### Wokorode"

#### UNDERCAR SEALER AND SILENCER

"Concentrated Lion Nokorode gives me 50% more profit on each drum!"

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Most ordinary undercoatings have a big percentage of solvent. When sprayed 1/8'' thick they dry about 1/16'' thick. Lion Nokorode sprays 1/16'' thick.—dries about 1/16'' thick. Result: you do 50% more cars per drum! Yet Nokorode costs no more.

"Lion Nokorode is easier, quicker to apply—saves labor costs!"

Nokorode is uniform for smooth application. It's homogenized—won't clog guns. That means you do more jobs at less labor cost. It's naturally black—no useless coloring added.

Made and Guaranteed by

### LION OIL COMPANY

EL DORADO, ARKANSAS



\*\*Nokorode

IS NATIONALLY ADVERTISED IN

THE SATURDAY EVENING Post TIME

Powerful, Consistent Advertising
That Pre-sells Your Customers!



"I clipped this coupon for full details on Lion Nokorode's profit plan!"

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LION OIL COMPANY, El Dorado, Arkansas

Please send me complete details on how I can increase my undercoating profits with Lion Nokorode Undercar Sealer and Silencer.

Name\_\_\_\_\_\_Street\_\_\_\_\_\_

Brand of undercoating I am using now, if any

Chilton's MOTOR AGE, OCTOBER, 1951

### Selling Automobiles . . Continued from Page 132

Before I had finished talking he had his head gear on and was already on the field. As he was leaving, he turned around and hollered back to me, "Coach, it's a cinch."

That may sound like egotism, but it wasn't. A man once defined egotism to me as "the anesthetic that deadens the pain of one's

stupidity." You can be assured that that was not the case with this lad. He felt that he could do it, for he had done it just a short time previously against Northwestern in Chicago, and he felt that he could do it because he was filled with hope. On the first play he pulled a play of 9 yards straight through the line, after which he

called time out. Then he called those ten lads around him (for he could not talk to them until after the first play) and you could see him imbuing them with his optimism. He lifted those ten team mates of his and, to my very pleasant surprise, they lined up and did pull old 83, that left handed pass. which is good for a gain of 23 yards. I thought that that was fine, but I still didn't see how we had a chance, but I thought it would at least sound good to the alumni over the radio. There was now left only two minutes and a quarter to play. Next he pulled a side end run to the right side of the field for position, and there was less than a minute to play. Then he pulled old 84, that left handed pass to a lad named Niemic, who went over for the winning touchdown. Winning the game is not important, although interesting. The interesting thing to me was the fact that this team wouldn't be beaten and proved to me that the team or the individual that

That applies to you men out there on the firing line. You men are facing keen competition this year, perhaps facing more opposition than you ever faced in your life, but I say that is the sort of thing you should thrill to-any kind of challenge-any kind of organization ought to thrill to. I think your organization, the Studebaker organization, has demonstrated that you can go better (Continued on page 138)

# wouldn't be beaten couldn't be beaten.

### NOW... There's no trick to removing tail pipes or mufflers!





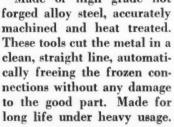
Herbrand's No. 490

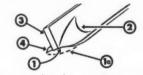
### MUFFLER and TAIL PIPE CUTTERS

a Tool-of-the-Month selection

Without damage to the good part, tail pipes or mufflers can be removed quickly and easilv. The No. 490 set consists of two companion tools: No. 491 cuts internal and No. 492 cuts external.

Made of high grade hot





- 1. Concave surface (on No. 492) fits smoothly over inside tube while cutting outside tube, prevents wabble and damage.
- 1a. Convex surface (on No. 491) fits under outside tube; does same as above for cutting inside tube.
- 2. Curved "plow share" pulls the cut tube away from good part, breaking seal of rust and corrosion.
- 3. Sharp cutting edge turns up clean ribbon of metal.
- Right angle straight edge keeps tool cutting straight ahead.



The No. 490 set is Herbrand's current TOOL-OF-THE-MONTH selection. See it at your Herbrand distributor or write us.



Herbrand Tools Fremont 7. Ohio THE BINGHAM-HERBRAND CORPORATION



"Thank goodness-that roadman is just going to cut up—I thought he might have come in to cut-back!"



Manbee Equipment Division 185 N. Wabash Avenue Chicago l, Illinois

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As I have mentioned personally on several occasions our Dyn-A-Lyzer has more than doubled our Alignment Service Profits.

Our customers can see that dynamic 4-wheel alignment with the Dyn-A-Lyzer gives them far greater protection than ordinary alignment and they pay more for it.

We are doing a great deal more alignment work since we got the Dyn-A-Tyrer. Measuring alignment with the wheels revolving under load, as well as setting toe and centered staering as well as settings to eand centered staering as well as settings. Since we have the first and develop interest. Since we have the first byn-A-Tyrer in this area, we are naturally benefiting greatly.

We have long been aware of the importance of good alignment to the satisfaction of our customers and we take pride in providing the most complete and accurate service obtainable.

Yours very truly,

BROADWAY BUICK SALES CO.

Mask King General Service Manager

"The Dyn-A-Lyzer is by far the fastest, most accurate and easiest to use alignment machine I have found in 20 years experience," says Tom Miller, Broadway Buick's says Tom Miller, Broadway Buick's alignment specialist.

"Less than twenty minutes is my average time for a complete Dyn-A-Lyzer job, which includes checking and correcting camber, caster, king pin inclination, turning radius, tracking, toe and centered steering position-and my jobs don't come back.

"When the customers see me throw the switch and revolve the wheels to restore true driving position, brother, they are sold. Then when they see me check tracking, set toe and center the steering wheel with the tractoscope they know they are getting plenty of extra protection.

"Since Dyn-A-Lyzing takes less time and we get much more per job it's made a big increase in my pay checks. Maybe you think I don't like that.'

For complete information on Dyn-A-Lyzing, the newest and most profitable automotive service, just mail the coupon.



#### MANBEE EQUIPMENT DIVISION 185-A North Wabash Ave., Chicago 1, Ill.

Send complete information about the Dyn-A-Lyzer®-Manbee's Dynamic, 4-wheel Alignment analyzer.

Name	Title
Company	
Street	
City	Zone State

# Johnnie Plug



Johnnie Pluq-Chek really made sales for me last Fall!

"The Auto-Lite Spark Plug Johnnie Plug-Chek Promotion last fall did a swell job for me... plug volume jumped and I increased sales on every item I stocked."

alkhan

### Proven Displays to Boost Sales of Your Key Fall Items

The Auto-Lite Johnnie Plug-Chek Kit is designed to make your fall selling program more successful than ever. Contains colorful window posters and counter cards that add life to your windows... and tie you in with famous "Johnnie Plug-Chek" who will be selling for you on the Auto-Lite "Suspense!" program on radio and TV. Kit also includes sales tips to help you boost your sales by selling more to more customers. Be sure to get your Johnnie Plug-Chek Kit... today.

THE ELECTRIC AUTO-LITE COMPANY

Toledo 1, Ohio

Taronto, Ontario



AUTO-LITE

# Chek helps you SELL everything you handle!

on NETWORK
RADIO...

Famous Johnnie Plug-Chek . . . on the top-rated Auto-Lite "Suspense!" program on radio and TV . . . will be telling customers to see their friendly Auto-Lite Spark Plug Dealer . . . have their

on NETWORK
TV...

cars made ready for cold-weather driving early . . . and to have "Spark Plugs Checked, Too." This means more customers and more sales for all Auto-Lite Spark Plug Dealers.



### Selling Automobiles . . Continued from page 134

when the going is tougher, so I say to you that this year you should thrill to this challenge.

I remember very well just before that game everything was quiet in the dressing room. I could hear the band playing in the distance and gradually the music died away as the band marched off the field. Pretty soon the referee rapped on the door and said we had three minutes to get out on the field. I turned to the team and said, "Boys, you are today going up against a great football team; how great we don't know, but I don't think they are a bit better than you are. I think you are just as good as they are. I think I know just about what shape you are in physically. I think I know what shape you are in mentally, and how much football you know, but there is one thing that I don't know and that is—what is in your hearts? That is going to tell the story on the field this afternoon and it is up to you to go out there and show 90,000 people just what is in your hearts. Now if we win the toss, we are going to receive the ball, but if they receive we are going out there and tackle hard and play a good defense. I want you full of pep. Hit them hard and take the heart out of them in the first few minutes; and you men in the backfield, play heads up football all the time and watch for forward passes, and when that ball is in the air, go and get it, and when we get that ball that is when we go to work. I want every man to block with everything he has in him and I want every man on the team to dig in his toes, lift those knees high and when we start driving down the field for the goal line, that is when I want you to go, go, go, go, go, go!"





### "Now be reasonable dear, remember I told you I was getting a new piece of office equipment."

#### Government now Controls Strategic Metal Production

The National Production Authority has discarded its open-end Controlled Materials Plan and has switched to closed-end CMP. This means that the government has taken over complete control of steel, copper and aluminum production.

# THE DODGE TRIPLE PROFIT OPPORTUNITY

Is an Unmatched Opportunity for You in a No.1 Retail Field

DODUL

AMERICA'S MOST

AMERICA'S MOTOR CAR

DEPENDABLE MOTOR

PLYMOU II.

3 RD. LARGEST SELLING
CAR IN AMERICA

DODGE "JOB-" (KOO)
MEET 98% OF
MEET 98% NEEDS
ALL HAULING

All available in one sales agreement. The only one of its kind in the industry

DODGE • PLYMOUTH • DODGE "Job-Rated" TRUCKS

DODGE DIVISION, CHRYSLER CORPORATION . DETROIT 31, MICHIGAN

as of ic-

51

#### New Products.

Continued from page 66

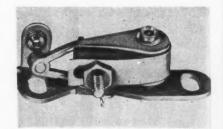
415. New Container

R. M. Hollingshead Corporation announces a new funnel-type cylindrical container for "Whiz Zorbit" gas line anti-freeze. The manufacturer claims that pouring is made easier without spilling with this funnel-type container which fits directly into the gas tank opening. Zorbit serves as a fuel tank anti-

freeze and gasoline conditioner, absorbing water deposits in both the gasoline and in the fuel system and dispersing into fine particles that flow with the gasoline.

416. Ignition Parts

The Holley Carburetor Co. is marketing a heavy duty breaker arm and bracket assembly. They are interchangeable with the points used on all Holley pressure distributors. The new Holley Heavy Duty contacts are made



INCREASE YOUR



The Quick, Easy Profitable Way



NO OTHER LIFT DOES THE JOB AS WELL NO MATTER WHAT THE COST OR CLAIMS

Guaranteed-Safe-Economical...

IDEAL FOR ...

Steam Cleaning Racks — Body and Fender Depts.

— Paint and Brake Depts. — Auxiliary Greasing

— Shock Absorber Service — Front End Rebushing — Tightening Work — Undercoating Work.





Portable Pneumatic Auto-Lift...

Lifts either end of any car to 50 inches with safety. No "tricky" attachments required. Load is supported by air tight cylinder and made doubly safe at any height by automatic safety lock.

Raises car to the most convenient working height. Eliminates tiresome, back-aching crouch. No part of Bay-Lift extends beyond area occupied by car thus saving valuable floor space. Can be moved as easily as a jack and used indoors or out by simply attaching air hose. Leading car manufacturers have approved Bay-Lift.

HEAVY DUTY MODELS FOR TRUCKS
Bay-Lift heavy duty model offers all the features of the passenger car model but has
capacity of 5,000 pounds and operates on 150
p.s.i. air pressure. Indispensable for truck repair and maintenance work.



Write today for detailed information to DEPT. B

BAY MANUFACTURING COMPANY

BOX 578 — TORRANCE, CALIFORNIA OVERSEAS DIVISION, 145 W. 45TH STREET, NEW YORK 19,N.Y with a vent in the center of the stationary disc to permit air to surge past the contact faces when they are opened. This is claimed to prevent the cone shaped deposit of transferred metal to improve their service life.

#### 417. Castor Shim

The Jibo Tool Co. has added three new products to its line. The Jibo steel castor shim, painted black so that the paint will adhere to the chassis of the car and stick tight to eliminate slipping, is one of these items. Also included in the line are Nash castor shims in fair thicknesses to make all adjustments, and a Nash spacer ring for the top rear spring.

#### 418. Stabilizer

Champs-Items Inc., announces the No. 480 steering idler third arm stabilizer for Chevrolet cars and sedan delivery trucks, 1949 to 1951 inclusive. This part is designed to eliminate front end noises, stop excessive wear on

(Continued on page 142)



"I'd heard that Fred had his driver's license revoked."

WHEN THE
MUFFLER GOES BAD

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1951

MAKE SURE THE REPLACEMENT IS GOOD





Soundmaster Muffler

One mark of a first-quality muffler is accurate fit. Another is long, safe, quiet performance. In Soundmaster Mufflers, you get both on every replacement. Each Soundmaster is engineered for FIT—Fast Installation Time—on each particular car. And Soundmaster's strict adherence to rigid standards of endurance, noise control and low back pressure insure utmost performance and safety in service. Ask your NAPA Jobber for the muffler that fits right and performs right... Soundmaster!

DEKOVEN MANUFACTURING COMPANY . RACINE, WISCONSIN

#### New Products . . . . Continued from page 140

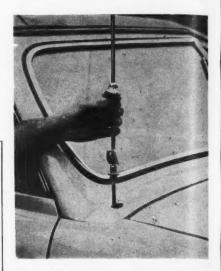
bearings and couplings, and correct front end weave and tire wear for more positive steering.

419. Chrome Protector

Liquid-Glaze, Inc., has introduced Chrome-Gard, a product designed for protecting the "flash" chrome trim found on many new cars as a result of Defense Department regulations. Sold with a rust dissolver solution, Chrome-Gard is also suitable for restoring and protecting weathered chrome on older cars. It is a clear coating which is said to adhere indefinitely to the surface. It is also claimed to withstand frictional contacts such as bumper shocks.

#### 420. Antenna

National Electronic Mfg. Corp. is manufacturing a new auto radio antenna called the "Tripl-



Kwik." It can be installed by one man working only on the outside of the car. The base of the antenna contains a special captive cup washer, which, after it is dropped through the hole in the cowl or the fender, adjusts itself to the shape of the latter to form a solid anchor for the whole assembly. The antenna proper consists of three telescoping sections of heavily chrome-plated brass, extending to 59 inches.

#### 421. Toy Jeep

Vibro-Roll Products, Inc., is marketing a new toy jeep, operated by a real electric motor and powered by two flashlight batteries. It runs forward or backward under control of a push-button re-(Continued on page 146)



pie in when you light your oven?"

#### "VIXEN" FILES ARE MADE ONLY BY HELLER



the flawless body and fender refinishing you get with a "VIXEN" every time

When you run your hand over any job done with a "VIXEN", you can quickly feel how evenly the surface has been smoothed. It's good as new. Of course, your eye also will confirm this. Note the absence of scratches and file marks.

This flawless refinishing results from the superior cutting power of the "VIXEN" milled curved-teeth. They shear the metal almost like a plane. The wide, deep teeth don't clog . . . don't scrape.

Let "VIXENS" cut your refinishing costs. Ask your jobber.



HELLER BROTHERS COMPANY

America's Oldest File Manufacturer Newcomerstown, Ohio



Ch

## FRAM! Fastest Selling ENGINE SAVER

Famous FRAM Oil & Motor Cleaner built a 16-year sales miracle



1st in Sales. Today, 15 million American motorists keep their engines clean with Fram... and keep coming back for new Fram Replacement Cartridges. That's the "miracle" of Fram! Every Fram Oil and Motor Cleaner sold starts an endless chain of profits. And Fram helps you sell with giant billboards from coast to coast and powerful advertisements in Life, Collier's, Saturday Evening Post and Popular Science. That's why it pays you to sell Fram!



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### Cash in on New Fram Sales Miracle

Now! Fram dealers throughout the country are cashing in on another Fram "miracle"—the sensational Radiator & Water Cleaner that stops formation of rust and scale and removes particles from cooling systems. The need for cooling system protection is vital—over \$100,000,000 annually is spent on cooling system repairs alone! The Fram Radiator & Water Cleaner is a "natural" for this big market. And every one you sell starts an endless chain of profits from Replacement Cartridge Sales!



#### 1st in Performance.

Positive proof of Fram's value was obtained in recent Dust Tunnel tests, when Fram Complete Engine Protection cut engine wear 90%! Outstanding performance like this has brought Fram to its present position of leadership in just 16 years! And it's this same outstanding performance that helps you sell more filters . . . more cartridges . . . and assures you of satisfied customers.

FRAM CORPORATION, Providence 16, R.I. In Canada: J. C. Adams Co., Ltd., Toronto, Ont.

# Car dealers cashing in on FAB-SPRAY! Used car interiors and color-smart



#### FAB-SPRAY DOES THESE 4 THINGS FOR FABRICS...

IT COLORS ... without leaving "painty" hard surface or appearance; actually penetrates fabric; will not clog or fill

IT COVERS dirt stains, fade streaks, water blemishes, oil and grease spots

IT RESTORES the original soft "luxury" feel to fabric nap

IT PROTECTS from wear and fading, moisture and sun; is water repellent

CI

# made "clean" at record low cost

Only product of its kind ever developed (<u>not a tint</u>, <u>paint or dye</u>)... FAB-SPRAY does for the inside of used cars what a new paint job does for the outside. Dealers report getting \$50 to \$100 more per used car easily after quick "once-over" FAB-SPRAY application



pending on humidity.

WIDE COLOR CHOICE

Mix any desired shade from complete assortment of basic Fab-Spray colors (which include black, white, basic Fab-Spray colors (which include black, white, clear, aluminum). Or use standard Fab-Spray blue, clear, aluminum). Two-tone effects are easy and smart.

Used CAR SHOPPERS like what they see inside a car refinished with Fab-Spray. Dealers close deals more easily . . . increase profit per car . . . speed inventory turnover!

Anyone can apply Fab-Spray — no high-cost, "expert" labor is required. Working time per car averages one hour. A single quart (\$2.25 cost to dealer) reconditions completely the average sedan interior.

Automotive jobbers are now distributing Fab-Spray. Contact your local jobber or factory direct for immediate shipment or additional information.

Fab-Spray is a unique, thoroughly tested and proved product of scientific research. Get Fab-Spray and profit with it!



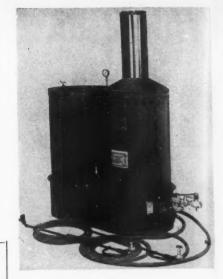
FAB-SPRAY is a product of HENDERIZE, Inc. Home office at 5667 Freeport Blvd., Sacramento, California

1951

mote control box. It steers straight in forward speed and curves in reverse.

#### 422. Steam Cleaner

Chem-Therm Manufacturing Co. announces a new, completely automatic steam cleaner for both large and small auto laundries. Known as the Chem-Therm Model XLA, this new unit is gas-fired and has a 180 gallon per hour capacity. It is equipped with two guns with instantaneous shut-off and control at each nozzle, a feature that is claimed to save 1/3 to ½ on both gas consumption and cleaning compound. The manufacturer also claims that with



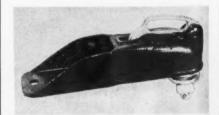
the new Model XLA, no hand operations nor pre-brushing is required on white sidewall tires, wheels, bumpers, grills and that only one compound is needed. Chem-Therm D-3 Compound is recommended for use in this new auto laundry.

#### **423.** Chrome Cleaner

Howard Smith & Company is marketing a new chrome cleaning compound known as Slik-Trik Chrome Cleaner, to be retailed through service stations, garages and car dealers. This product is a powder compound which may be used on a wet cloth or mixed with a small quantity of paste. In addition to cleaning chrome, Slik-Trik is said to dissolve rust and protect chrome finishes.

#### 424. Tractor Hitch

Texas Foundries is manufacturing the Texhitch Trailer Coupling, which features a positive leverlocking principle designed to as-



sure a tight connection regardless of wear. Ease of operation is not affected by rust or grit, according to the manufacturer. A safety latch prevents handle from working loose and a hole is provided to permit the use of a padlock. Load capacity is 6000 pounds.



C

18 Million car owners are pre-sold on **Moraine Engine Bearings** 

More than 18 million car and truck owners-nearly half the owners of all registered vehicles-are pre-sold prospects for Moraine Engine Bearings . . . original equipment on all General Motors cars and trucks. Owners are pre-sold because they know they can depend on Moraine bearings for better performance for a longer time.

The new Moraine Market

is even bigger

Moraine now makes available replacement bearings for other

makes of cars and trucks. You can

stock Moraine Engine Bearings

and supply top-quality replace-ments for most of the 35 to 40

million vehicles on the road.

IF YOU THINK THAT'S GOOD

LOOK AT THIS!

## New and different

THE BEARING HIGH COMPRESSION DEMANDED

Original Equipment on Cadillac, Buick, Oldsmobile, GMC, and other leading makes of cars and trucks

Today's high-speed, higher-compression engines call for an entirely new kind of engine bearing. DUREX-100 is that bearing . . . a bearing tough enough to withstand the tremendously increased loads imposed by today's stepped-up requirements. The addition of DUREX-100 to the full Moraine Original Equipment Bearing Line adds owners of high-compression engine cars to your list of pre-sold replacement prospects.

THE MATRIX MAKES THE DIFFERENCE

Steel-backed middle layer (or matrix) of porous copper-nickel bonds mechanically and metallurgically with babbitt overlay to give increased embedability and greater resistance to fatigue.

#### MORAINE PRODUCTS

DIVISION OF

GENERAL MOTORS DAYTON, OHIO



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A UNITED MOTORS LINE Available Everywhere Through UNITED MOTORS DISTRIBUTORS

#### 8 ways better!

- 1. Greater Resistance to **Fatigue**
- 2. Increased Load Capacity
- 3. Greater Conformability
- 4. Better Embedability
- 5. Stronger Bond
- Greater Resistance to Scoring
- 7. Greater Resistance to Corrosion
- 8. More Durability

#### **Readers Clearing House**

Continued from page 57

found no dirt. We filled the block with 20 per cent hydrochloric acid for a day, but still no dirt appeared. Then we rebuilt the water pump and put on new hoses and a new spring in the lower one to keep it from going together. Then we put in a new heat gage and timed the motor and set the cam angle. We took the cylinder heads

off and cleaned the water holes and installed new gaskets. Still no improvement. Submitted by: William Danzer, Danzer's Garage, Youngsville, New York.

#### We Suggest:

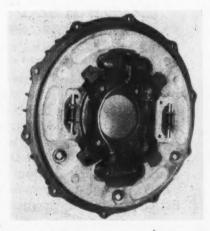
You have done a thorough job in trying to overcome this overheating problem and about all I can add is to check the core to see if it is the original one as some replacements were made of steel and they didn't cool as well as copper. Also make sure the air isn't obstructed and that the fan blades have their proper pitch. If the car overheats while at idling speed, the cause could be due to a tight engine but if it overheats at high speed, the water circulation is poor or the core capacity isn't sufficient.

#### How the Chrysler Disc Brake Works

We have a 1950 Chrysler equipped with disc brakes which we service regularly and we were wondering how the brakes were adjusted on these models. Could you give us any information on this subject. Submitted by: A. C. Walters, 1728 Cherry Street, Phila., Pa.

#### We Suggest:

The brakes are self compensating and no service adjustments are provided. The brake consists of two flat pressure plates inside the flat brake housing with six steel balls placed between the plates in small sockets. When the brakes are applied the outer plate



is rotated by the two hydraulic cylinders with respect to the inner plate, and the balls are pushed with a rolling motion, out of the sockets and up into the small ramps in the plate. This forces the plates apart until they contact the inside flat surfaces of the rotating brake housing. The rotation of the wheels and the housing ac-

(Continued on page 166)



These lamps have greatest attention compelling value in the busiest traffic — day or night. They are brighter — an arresting warning that assures action! Rugged construction—designed and built for heavy-duty truck service. There's no better directional signal made than this Grote Truk-Line. Meets all SAE specifications, State and ICC requirements.

#### LINE 'EM UP . . . AND COMPARE VALUES -

Compare the streamlined design and durability of the Grote Marker Lamp and its plastic lens with any other you have used. Compare the 205 brighter, safer light and the lower clearance of the Grote No. 225 clearance lamp. See the greater reflectivity of the Grote No. 110 long range reflector. Rigid comparison of appearance, effectiveness and economy has caused the largest truck operators to specify Grote Truk-Line safety lights and reflectors. Ask your Jobber. Send for the catalog of the complete Grote line 0-110

p. 2400 Set. Includes No. 212 Series

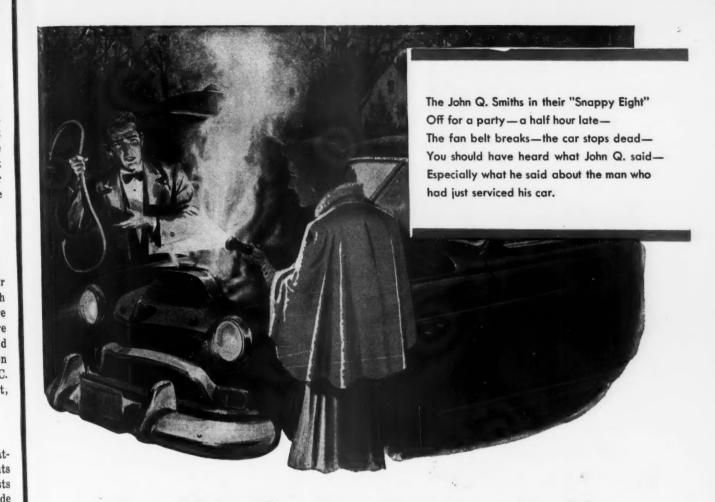
lamps, brackets, flasher, switch and harness for easy installation. Other sets for all bus,

tractor and trailer combinations.



THE Grote MFG. CO., INC.

GROTE SQUARE
BELLEVUE, KY
(Opposite Cincinnati)



#### Was This The Car You Serviced? ... or do you always replace the fan belt before it fails?

Everything hangs on the fan belt, cooling, ignition, lighting systems. A sure fire way to lose a customer's good will—and lose the custo ner, too is to let a broken fan belt leave him stranded on the road.

To postpone replacing the fan belt is simply laying up trouble for the customer and yourself.

Make your replacements with Thermoid Fan Belts. As you know, inferior belts soon stretch, lose their grip, wear out quickly. But Thermoid Fan Belts are "a horse of a different

color." Thermoid Fan Belts come to you pre-stretched for a longer life of more dependable service.

Thermoid Company • Trenton, New Jersey

#### Tell Your Customers These Facts **About Fan Belts**

A fan belt takes an awful beating from oil, grease, engine heat and just plain wear.

Automotive engineers advise playing safe by replacing fan belts every two years, or every 20,000 miles.



Brake Linings • Fan Belts • Radiator Hose • Hydraulic Brake Parts and Fluid . Car Mats . Clutch \*Facings • Thermoid Precision Process Equipment

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1951

These Hygrade-System Shops say:

"... it pays to know
carburetors inside-out"



"The Hygrade System does just what the advertising says" reports H. C. Wilson, San Bernardino, California



"It's a good business builder because I save customer's time" writes Julius Ferran from Coyote, New Mexico



"Carburetor jobs up 60%; bench time down 50%;" says Al Gross, Al's Repair Shop, Philadelphia, Pa.



"It boosts my reputation because one customer tells another" reports Bill Picone, Houma, La.

## He's making money in there!

Look what happens to you when you take on the Hygrade Fingertip System of Carburetor Rebuilding:

A complete sales promotion program in your locality builds you up as "the shop that knows carburetors inside out".

Ads in Popular Science and Popular Mechanics mean that one out of 6 car-conscious men will be looking for your shop—the Hygrade System Shop.

You get everything you need to rebuild all carburetor makes, right in your own shop: the famous Hygrade Manual, tools, instruments, kits.

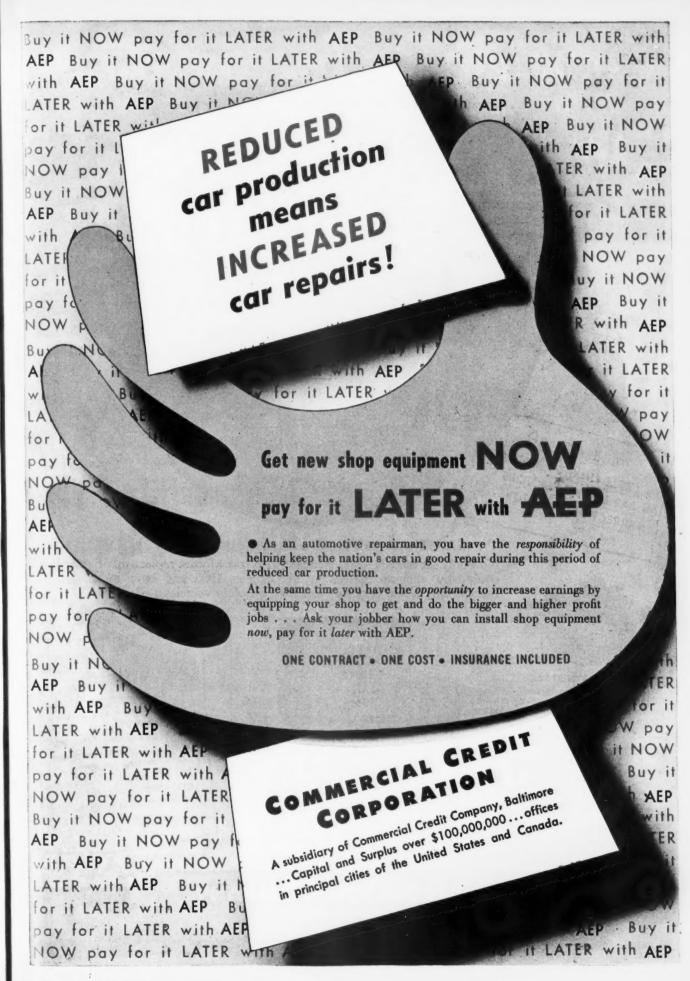
#### It's easy to become an expert:

With the revolutionary Hygrade System, you'll be able to rebuild a carburetor the first time you try, and after 5 or 6 jobs, you'll be expert at it.

Interested? Just write "FINGERTIPS" on your letterhead, billhead or business card and mail to: HYGRADE, 37-18 Northern Boulevard, Long Island City 1, New York.

## HYGRADE FINGERTIP SYSTEM OF CARBURETOR REBUILDING

by the makers of Blue Streak Ignition Products



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## Compléte Replacements

for ALL Vacuum Windshield Wiper Motors\*



AND THE PROPERTY OF THE PERSON OF THE PERSON



#### MAXIMUM SERVICE with MINIMUM INVENTORY

Now only six models Anco Windshield Wiper Motors replace all original equipment vacuum motors on all vehicles 1935 and later models—(except only a few very rare and long obsolete vehicles).



#### OPEN STOCK

All Anco Motors—as well as Anco Blade and Arm products—may be ordered...in any quantity needed... from open stock.



#### KOVERS-ALL MOTOR SERVICE SET-UP

This factory-sealed carton starts dealer with everything required for full-range service.



#### MOTOR SERVICE CABINET

This all-metal cabinet contains an "organized" stock of everything required for dealer's full-range service. Cabinet may be used separately or combined with Anco All-Car Service Windshield Wiper Blade and Arm Cabinet making a complete windshield wiper service department.



#### BONDED

... to please owner as long as he keeps the car on as he keeps the car on which installed ... Lots more power ... Lots less stall ... Adjustable blade travel setting compensates for linkage wear and prevents blade slapping against edge of windshield.

#### THE ANDERSON COMPANY

GARY, INDIANA

Makers of Accepted Automotive Products Since 1918



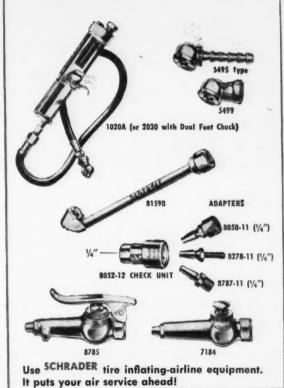
### Make <u>Certified</u> Air Service <u>your</u> ticket to PROFIT

Thousands of dealers actively participating in Schrader's Certified Air Service Plan like this new idea in "sales-thruservice". It builds customer volume and goodwill... as well as profit.

Find out first hand how this timely new service idea, based on the application of the easy-to-follow "5-3-0" heat build-up formula, can help you in your daily customer contacts... get the specially low-priced Schrader #530-U "Certified Air Service" Merchandising Unit. It contains the products, signs and instructions, including the finest Schrader Gauge (#8106B Trutest Special), 50 #880MB Valve Caps, 50 #4000 Valve Cores, 5 #5050 Gauges and the new Manual that shows how to start to profit the easy way. Get your #530-U Merchandising Unit from your supplier today!

A. SCHRADER'S SON, BROOKLYN 17, N. Y.
Division of Scovill Manufacturing Company, Incorporated







FOR ORIGINAL EQUIPMENT AND REPLACEMENT



### Which lamp is ready to burn out?

NE of the General Electric "All-Glass" headlamps on the test car above has just been lighted for the first time. It's at the beginning of its life. The other G-E lamp... the one on the left... has been burning day and night for many, many months. Yet when the photo was taken it was impossible to see any difference in the light output of these 2 lamps!

That's because General Electric "All-Glass" headlamps give an average of 99% as much light just before burning out as when new. Both the lens and reflector of the G-E headlamp are made of hard glass, fused together into one piece. Road and laboratory tests prove that this one-piece unit keeps out the dirt and moisture that might otherwise gradually rob the lamp of light output.

Because they DO NOT GROW DIM, G-E "All-Glass" headlamps mean easier, SAFER night driving. Use them to replace burnouts during the summer driving months! Ask your supplier about General Electric "All-Glass" headlamps today!

G-E "All-Glass" Headlamps
DO NOT GROW DIM!



CAPT. EASY Says:

CAR DEALERS AGREE JOBS GO EASY WHEN
YOU HAVE THE RIGHT
FITTING ON HAND!



G-400 Salesmaker— parts for every make of car, bus, truck and tractor.

to sell

TANY to stock

TANY to identify

TANY to install

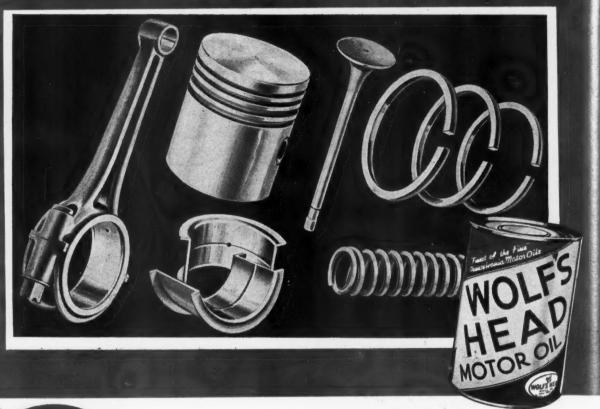
FREE latest Weatherhead Catalog...completely illustrated ...shows all fittings, all Salesmakers. Full details including catalog numbers, interchange numbers, fittings sizes. Address: Dept. D, The Weatherhead Company, 300 East 131st Street, Cleveland 8, Ohio.

The Mine to handle is...



951





TO BE TO BE PARTICULAR ABOUT YOUR

Cars don't wear out! The parts do. And in every engine, more than 300 precision-made parts... machined to hairline accuracy... depend entirely upon a microscopic film of oil for protection against friction, excessive wear, heat, corrosive acids.

Be sure that you recommend and sell the best protection that money can buy . . . Wolf's Head Motor Oil—100% Pure Pennsylvania, "Premium Grade." Wolf's Head, made from nature's finest crude, is refined three steps further than ordinary oil:

- 1 THOROUGHLY DEWAXED—flows freely at all temperatures and gives instant, full-bodied lubrication.
- 2 DOUBLE-DISTILLED—free from impurities that cause excessive oil consumption, sludge, undue wear.
- 3 TRIPLE-FILTERED—highly resistant to sludging and oxidation. Non-corrosive to bearings. Won't thin out at high temperatures or get sluggish at low temperatures.

WOLF'S HEAD means the "Finest of the Fine" to millions of motorists everywhere!

Folder. Contains safety hints, speed laws, driving regulations for all states. Write for a copy.



Wolf's Head Oil Refining Co., Inc., Oil City, Pa., New York 10, N. Y.

## WOLF'S HEAD

MOTOR OIL AND LUBES

100% Pure Pennsylvania "Premium Grade"



Member, Penna. Grade Crude Oil Association

HOW YOU CAN DO THE MOST JOBS ...in the Least Time ... at the Lowest Cost with Your

**SUNNEW** Honing Machine

Go Easy on the Foot Pedal.

"Tromping down" on the pedal

causes the stone to "bite" too fast-

may actually damage the stone in

rough or out-of-round holes. Depress

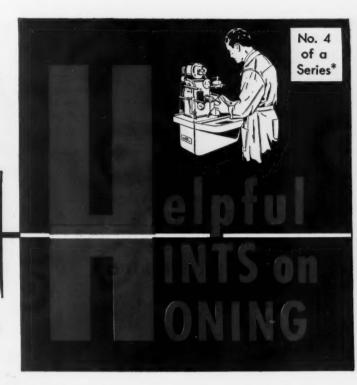
the pedal slowly at first to knock off

the high spots, then go all the

way. Make sure that

crank arm contacts

stop pin.





#### These Tips Are Tops for Doing a Better Job

Be Sure to Set the Controls Right.



Use the pin fitting gage to measure stock to take out. Set the Feed Dial Accordingly. Use the recommended cutting pressure — heavy for roughing out lots of stock, light for finishing to size.

#### Always Use Sunnen Honing Oil.



It's especially blended for best honing results. Inferior honing oils or substitutes may cause galling or stone glazing and slow the job-may even ruin the work. Use only Sunnen Honing Oil.

Get your free copy from your Sunnen Jobber or write direct.

\*This series of

advertisements is designed to help

users of Sunnen

conserve materials and manpower.

equipment

Follow these suggestions to do the job faster and eliminate waste. New, free booklet, "Sunnen Service Hints," gives you many additional tips to help you save time and materials with your Sunnen equipment and supplies.

#### Sunnen Products:

Bushing Grinders • Cylinder Grinders • Crankshaft Grinders • Bearing Sizers • Rod Aligners • Service Tools



SUNNEN PRODUCTS COMPANY

7918 Manchester Ave., St. Louis 17, Missouri • Canadian Factory: Chatham, Ontario

1951

"Some 15,000 employees in all branches of our organization are taking advantage of the Payroll Savings Plan..."



Chairman of the Board, Burlington Mills



"The Payroll Savings Plan is one of the important personnel services offered to the employees of our company. At the present time some 15,000 employees in all branches of our organization are taking advantage of this splendid plan for systematic savings. In times of national emergency this plan assists in stabilizing the economic life of the employee, the community and the nation.'

Last call for the 1951 Defense Bond Campaign!

While the campaign was scheduled for six weeks, beginning Labor Day, the accounting period will include all Payroll Savings Plan bond purchases and enrollments in September and October.

If you haven't conducted a person-to-person canvass to put a Payroll Savings Blank in the hands of every man and woman in your company there is still time to join the thousands of companies which have added nearly a million employees to the Payroll Savings Plan through person-to-person canvasses.

Phone, wire or write to Savings Bond Division, U. S. Treasury Department, Suite 700, Washington Building, Washington, D. C. Your State Director will give you all the help you need—application blanks, posters, envelope stuffers, personal assistance.

Give your employees an opportunity to save for their fu-

ture and at the same time, help to maintain America's economic security—put an application blank in their hands.

#### Results of a few recent person-to-person canvasses

Firestone Tire and Rubber Company (40,000 employees), 87% participation; Universal Atlas Cement Company, 67.8% of 4,789 employees... Martha Mills, 71% of 2,200 employees... Lit Brothers, 52% of 3,600 employees... Delta Air Lines, 65% of 2,100 employees; Aerojet Engineering Corporation, 78.1% of 2,000 employees... Brown-Lipe Chapin Division of General Motors, 87% of 1,750 employees; Fabricast Division, General Motors, 85% of 1,700 employees.

#### Person-to-person canvasses now under way include:

								nployees
38 Major Railroads	 							993,142
Radio Corporation of America .	 							40,000
<b>Owens-Illinois Glass Company</b>								25,000
Cudahy Packing Company	 							17,000
Pacific Gas and Electric	 							17,000
Willys-Overland					-			6,750
Owens-Corning Fiberglas Corp.	 							6,500
White Motor Company								6,500
Fruehauf Trailer Company								5,700

The U.S. Government does not pay for this advertising. The Treasury Department thanks, for their patriotic donation, the Advertising Council and

MOTOR AGE





O. A. Chillson, veteran head of Chieftain Pontiac, active aggressive Indianapolis car dealer, features the car appearance service shown above in ads, radio and TV.

#### AN ENTERTAINING SHOW THAT SELLS MORE REFINISHES

**This** midwest automobile agency is profiting two ways with this De-Vilbiss Showroom Spray Booth.

First, customers (and prospects) enjoy watching vehicles being refinished, are attracted by the well-illuminated interior, clean working conditions. They see for themselves the fine results obtained in a De-Vilbiss Spray Booth. This is good advertising any way you look at it.

**Second,** this customer-pleasing service, in turn, results in increased paint shop business and increased profits.

A DeVilbiss-equipped paint department is one of the best investments you can make in your business. You'll find DeVilbiss equipment will help you refinish vehicles better, faster, at lower cost . . . with more profit per job and professional results every time!

For complete information about quality DeVilbiss products — Spray Equipment, Air Compressors, Exhaust Systems, Hose and Connections — contact your nearest DeVilbiss Branch Office or distributor.

#### THE DEVILBISS COMPANY Toledo, Ohio

Windsor, Ontario • London, England Santa Clara, Calif. Branch Offices in Principal Cities





Hose and Connections



Spray Guns



Spray Booths



## Gasket Right to insure Praise-Winning Jobs!



Follow these 3
approved procedures
BEFORE
replacing
HEAD GASKETS:

#### No. 1. Clean Bolts and Studs!

Make sure that bolt and stud threads are perfectly clean before using them. Give them a good wire brushing to remove all traces of rust and carbon. Dirty threads make studs and bolts hard to turn and will give false torque readings when the head is replaced. A dirty bolt can throw torque readings off as much as 20

pounds or more. Gasket failure can quickly result from such improper tightening of the head.



#### No. 2. Use Thread Compound!

Too few mechanics realize the importance of coating threads of bolts and studs entering the water jacket with waterproof thread compound. This simple precaution will prevent rusting and corrosion of bolts and studs and make removal and installation faster and easier. Use any good waterproof thread compound, of a

non-hardening type, such as FEL-PRO C-5, and cover thread ends of bolts and studs completely.



#### No. 3. Chamfer Bolt Holes!

Here's another of those easy-tooverlook steps that can mean the difference between long gasket life and early gasket failure. Inspect bolt holes carefully, especially if the block has been refaced. If the threads run up to the surface, chamfer the hole slightly so that threads will not be drawn above surface when

bolts are tightened. This slight irregularity is often enough to cause early gasket failure.



**REMEMBER-Always use new fel-pro Gaskets**—never install a used gasket no matter how good it looks, a few pennies saved may mean lost customers and expensive come-backs.

## Gasket Right with FLIND Gaskets!

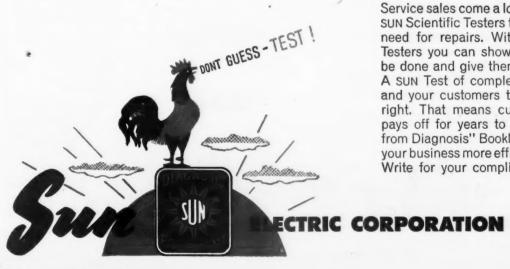
"Little Drips"
disappear when you
Gasket Right
with FEL-PRO!



For over 30 years, FEL-PRO has supplied many of the nation's leading car factories with original equipment gaskets. You can be sure that every FEL-PRO Gasket you use is made to match or excel original equipment in FIT, QUALITY and PERFORMANCE! Guaranteed to give long service and full satisfaction. That's why it pays to specify FEL-PRO!

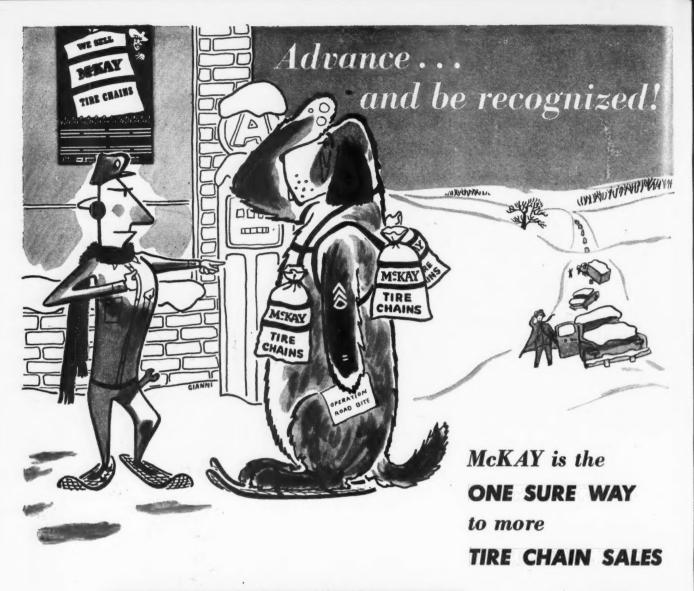
FELT PRODUCTS MFG. CO., 1521 Carroll Ave., Chicago 7, Illinois FAST SERVICE ASSURED By Warehouses Near You — ATLANTA, BOSTON, NEW YORK, LOS ANGELES, OAKLAND, PORTLAND





Service sales come a lot easier when you use SUN Scientific Testers to show customers the need for repairs. With SUN Master Motor Testers you can show them what needs to be done and give them accurate estimates. A SUN Test of completed jobs assures you and your customers that each job is done right. That means customer goodwill that pays off for years to come. SUN's "Dollars from Diagnosis" Booklet shows how to make your business more efficient, more profitable. Write for your complimentary copy TODAYI

DEPT. A, 6353 AVONDALE AVE. CHICAGO 31, ILLINOIS



#### McKAY Multi-Grip TIRE CHAINS

Give "TWICE THE ROAD BITE"

of any other Tire Chain

Here's why

- 312 Gripping Points Dig Into Ice & Snow
- 2 156 Links Have 2 Case-hardened Cross Bars Each for More Wear
- More Surface Contact for Move Road Grip





#### OTHER McKAY PRODUCTS

- McKay Metal-Fil
- McKay-Rod Electrodes
- Mild and Stainless Welding Electrodes
- Industrial and Commercial Chain



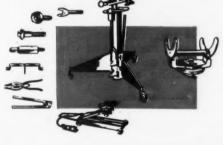
462 McKAY BUILDING

PITTSBURGH 22, PA.

See your jobber for McKay Chains Now I

#### No Danger of DAMAGING parts when you use





NOW! IMMEDIATE DELIVERY ON KENT-MOORE SPECIAL
SERVICE TOOLS FOR "HYDRA-MATIC" TRANSMISSIONS!

Now . . . right now . . . you can start cashing in on the everexpanding volume of profitable "Hydra-Matic" Transmission service work. Because now, in spite of material shortages, you can get immediate delivery on all the Kent-Moore Special Service Tools you need to perform complete factory-approves service on all cars equipped with "Hydra-Matic" Transmissions. So get set now for extra profits. Write today for Kent-Moore's 8-page, fact-filled Tool Guide for "Hydra-Matic" Transmissions! One thing you can be sure of when you use Kent-Moore Special Service Tools ... you won't wind up "in the red" on the job due to accidental damage or breakage of parts. For you see, Kent-Moore Tools are by no means "Special" in name only. They're "Service Engineered" tools . . . developed in close cooperation with leading automobile manufacturers to meet essential service requirements for which no adequate standard tools exist. Each one is designed to perform a specific repair operation in accordance with factory-recommended standards and procedures. And each one is built to do its particular job quickly, easily, accurately . . . without danger of damaging parts . . . and at lower cost than is possible by means of improvised makeshift methods.

Kent-Moore's Composite Tool Guide lists all the essential Special Service Tools you need for more efficient, more profitable service on nine leading makes of cars. Send for your copy today.

#### Kent-Moore organization, INC.

5-105 GENERAL MOTORS BUILDING • DETROIT 2, MICHIGAN
Sales and Service Engineering Representatives in Principal Cities Coast-to-Coast







Help Customers Hold Off



## D-X MOTOR OIL with Extrinol

This year, many of your customers' cars will pass their 3rd birthday—the "repair age." You can help them—and all your customers—avoid costly repairs by recommending wear-saving, guaranteed D-X Motor Oil with Extrinol.

Extrinol is the "extra" that helps D-X keep motors cleaner, protect bearings and fight sludge. It makes D-X a better oil for all cars—particularly those near the "repair age."

You'll find that D-X is a profitable oil for your service department, too. This year

D-X is backed by the biggest advertising campaign in its history. Motorists will want it — and you'll cash in on the demand. If you're located in the Middle West, write for information about the profitable D-X Franchise for car dealers.





MID-CONTINENT PETROLEUM CORPORATION
TULSA, OKLA.

Waterloo, Ia. Chicago, III. Terre Haute, Ind.

d. Omaha, Nebr. Minneapolis, Minn. BUMPER TO BUMPER ...

you need CHANNELLOCK

Made only by CHAMPION DEARMENT

On almost every repair job in the garage you use pliers—and where pliers are used you Need Channellock.

Channellock pliers are designed to give longer Service and more efficient operation. The patented Channellock principle permits a wide range of sizes without loss of grip or leverage. They are made of strongest materials by Champion DeĀrment who for nearly 3/4 of a century have been making and selling highest quality tools.

If you are working on cars you use pliers—and if you use pliers You Need Channellock.

Remember, ONLY Champion De Arment makes Channellock.

Send for Catalog D8 today.

CHAMPION DEARMENT TOOL CO.

Chamellock pliers are listed in the Yallow Pages of most Telephone Directories under "Tools"

CHAMPION DEARMENT makes

CHAN NEL LOCK

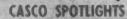
THADE MARK MED.

D. SUPATERS CONTREE.

Everyone...yes

everyone will buy

accessories this fall!



FINEST MADE! INNER CONTROLLED!
Powerful sealed-beam light turns in a complete circle. Smart, streamlined design . heavily chrome-plated.

JUNIOR: No. S40 Thru-the-Post No. S35 Thru-the-Door LIST \$17.50 STANDARD: No. 541 Thru-the-Post No. 536 Thru-the-Door

(Standard Models also available for 12 volts)

#### ASCO GLASS WINDSHIELD DEFROSTER

SAFEI SUREI PROFITABLEI Exclusive Switch Control plug provides positive "on and off" heat control. Defraster, 8" x 16", works wonders in sleet, ice,

#### CASCO 2-SPEED 6" RUBBER-BLADED AUTO FAN

QUIETI DEPENDABLES Fans have chrome plated metal trim and swivel arm. Motor case is die-cast, has universal mounting brackets for quick, easy installation.

#### CASCO HUB REPLACEMENT ASSEMBLY

TREMENDOUS NEW MARKET EVERY DAY. Worn out fons of every make are replaced daily with the reliable
CASCO Hub Assembly, Merchandising package includes
6 Hub Assemblies — each 3 mounted on display card.
No. 7-14 LIST \$2.00

#### CONSISTENT NATIONAL ADVERTISING

in great mass magazines like the Saturday Evening Post, makes CASCO a familiar



#### CASCO ALL-WEATHER VISORS

WORLD'S BIGGEST SELLER! ONE MODEL FITS 90% OF ALL CARSI Aero-oluminum, finished in sating pearl gray Hammerloid enamel, with beautiful chrome brackets and frim. Can be repainted, if desired. V-13 series LIST \$21.95



DEPENDABLE PRODUCTS FOR OVER A QUARTER CENTURY (BASSIC) CASCO PRODUCTS CORP., BRIDGEPORT 2, CONNECTICUT

#### ADD THIS PRODUCT | Clearing House . . Continued from page 148



#### ERY OIL CHANGE



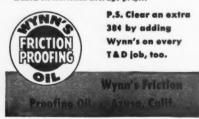
#### FOR MORE PR



#### WYNN'S GIVES YOU AN EXTRA 35¢ CLEAR PROFIT ON EVERY OIL CHANGE

Try this on every oil change job: Tell your customers Wynn's boosts gas mileage 10% or more, reduces carbon and sludge, gives engines more power, less wear. Takes a minute to sell - means 35¢ extra profit for you - simply for opening a can of Wynn's. Best of all, Wynn's nails down repeat business. Once a customer has tried it, he'll be back for more Wynn's every 1000 miles.

\*Based on national average profit.



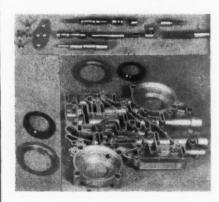
centuates this action with the balls acting as wedges further forcing the discs apart.

#### **Automatic Transmission** Problem on Packard

We have a 1950 Packard on which the automatic transmission doesn't seem to work right. It seems to drag in high range and in reverse. We adjusted the linkage and changed the lubricant. Submitted by: Neville Shea, 79 East Creek Road, Wilkes-Barre, Pa.

#### We Suggest:

Check the low band adjustment and it may be too tight. The low range piston may be jammed in the "on" position which should be freed up, or the timing valve may be stuck in the low range position, keeping the low band applied.



I would remove the control valve assembly. Disassemble the valve assembly and examine all the moving parts for dirt and Wear

#### **Buick Has Vibration After** Rod and Piston Replacement

We have a 1942 Buick Special which had a burnt out rod and a scored cylinder.

#### What We Did:

After we installed a new rod and a new piston we found the engine had developed a vibration around 20 to 50 miles per hour. The cylinder in which we put the new rod is making a noise that sounds like the rod is loose again. Can you offer any suggestions on what might be the cause of this noise? Submitted by: Weiserman's Auto Service, Williow Grove, Va.

#### We Suggest:

On your 1942 Buick, I was wondering if you checked the rest of the pistons on this job. In 1942 the '40 series used cast iron pistons and these pistons are almost a pound heavier than the aluminum type. So if an aluminum piston was used in this cylinder it would account for the vibration. As for the rod burning out, I would mike this journal and make sure it is not out of round and not scored. Also check the oil pump gears for wear and the end plates to make sure you are getting the proper oil pressure. I would also make an oil pressure test.

ro

pi

#### Chevrolet Truck Blows **Head Gaskets Repeatedly**

A few thousand miles back we did a ring and valve job on a 1947 Chevrolet truck. Since then it has had head gasket trouble. About seven have been replaced. We did not install the new gasket in any except the last two cases and then it was number five cylinder.

#### What We Did:

We dressed the head and block. We have always re-torqued the head. The last we worked on the Chevrolet we installed two gaskets. This apparently helped but don't know for how long. It should not be necessary. Apparently he has had no trouble before overhaul. Submitted by: Ralph Steele, Goehry's, Inc., Brewster, Washington.

#### We Suggest:

Check this head on a surface plate to make sure it isn't warped. Also make sure that the head is tightened after the engine has been started and heated up. Torque not only the head but also the rocker arm brackets. Installing two head gaskets is not the answer and by so doing the compression will be lowered and this would cause the engine to lose power. Maybe the cylinder bolts are bottoming due to dirt and carbon getting into the thread holes.



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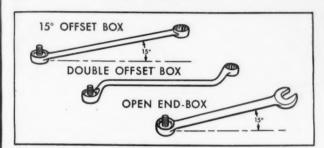
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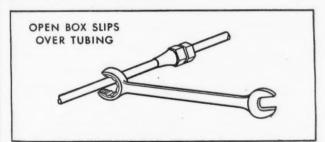
951

## Momo How to do it right with to machanics WILLIAMS BOX WRENCHES

Williams Box Wrenches are extremely popular because their thin walls allow them to be operated in close quarters. A 12-point box wrench will continuously rotate a nut where the swing of the wrench is limited to only 30°. Since the nut is gripped on all sides slipping of the wrench is eliminated.



Most commonly used are the 15° offset and double offset box wrenches. They are offset in such a manner to provide clearance for obstructions in the working area and space for the mechanic's hand. Open-end box wrenches, having the same opening in each end, are particularly useful in tight corners. Where one head will not operate the other will.



Flare Nut Pattern "Superrenches" are designed especially for use on non-ferrous flare nuts and fittings found on hydraulic and pneumatic tubing assemblies and air conditioning equipment. The 12-point openbox end slips over the tubing and has a thick head face, an assurance against marred fittings in final tightening.

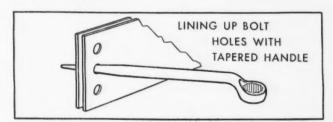
Structural Box "Superrenches" have long sturdy handles for extra leverage on heavy work. Tapered





ends are easily inserted into bolt holes to bring them into line. Handles are offset to clear obstructions.

Williams Striking Face Box Wrenches are made in straight and offset patterns. They are designed for heavy work where large nuts must be set up tight or frozen nuts loosened.



All Williams Box Wrenches are drop-forged from selected steel and fully heat-treated for maximum

Copies of this and other "Memos to Mechanics" are available free upon request.

OPEN END, BOX, ADJUSTABLE & RATCHET WRENCHES; DETACHABLE SOCKETS & SETS; IMPACT SOCKETS, TOOL HOLDERS; LATHE DOGS, "C" CLAMPS, CHAIN PIPE TONGS & VISES; FLANGE JACKS; PLIERS; SCREWDRIVERS; PUNCHES & CHISELS, SOFT FACED HAMMERS, HOIST HOOKS, EYE BOLTS, ROD ENDS, CRANK & BALANCE HANDLES; THUMB SCREWS & NUTS; BODY & FENDER TOOLS.



J. H. WILLIAMS & CO., BUFFALO 7, N. Y. Distributors Everywhere





INDIANAPOLIS 6, INDIANA





#### Calendar of **Coming Events**

Oct. 14-16—Tennessee Automotive Assn. convention, Buena Vista Hotel, Biloxi, Miss.

Oct. 15-16-1951 Fall Convention Middle Atlantic Automotive Whole-

Salers Convention, Chalfonte-Haddon Hall, Atlantic City, N. J. Oct. 21-23 — Florida Automotive Dealers Assn., 1951 Annual Conven-tion, Tampa Terrace Hotel, Tampa, Florida.

Oct. 21-23 — Georgia Automobile Dealers Assn., General Ogelthorpe Hotel, Savannah, Ga.

Oct. 22-26 - Annual Convention American Trucking Assn., Hotel Stevens, Chicago, Ill.

Oct. 24—Annual Meeting Equipment & Tool Institute, Hotel Sheraton, Chicago, Ill.

Oct. 24-31-Annual Meeting National Lubricating Grease Institute, Edgewater Hotel, Chicago, Ill.

Oct. 29-30 - Annual Convention Ohio Automobile Dealers Assn., Day-

ton Biltmore Hotel, Dayton, Ohio. Nov. 3-6—Texas Automotive Deal-ers Assn., Shamrock Hotel, Houston,

Nov. 4-5—Texas Used Car Dealers Assn., 1951 Convention, Waco, Texas.

Nov. 5-8-Annual Meeting American Petroleum Institute, Chicago, Ill.

Nov. 7-9 — American Society of Body Engineers, 6th Annual Technical Convention, Rackham Memorial Building, Detroit, Mich.

Nov. 14-15 - Annual Meeting of Oklahoma Automobile Dealers Assn., Skirvin Hotel, Oklahoma City, Okla.

Nov. 19-21 — Automotive Trade ssn. of Virginia, John Marshall Hotel, Richmond, Va.

Nov. 27-29—Annual Convention of National Used Car Dealers Assn., Hotel Tampa, Terrace, Tampa, Fla.

Dec. 3-5 - Annual Convention of Motor & Equipment Wholesalers Assn., Stevens Hotel, Chicago, Ill.

Dec. 6-Utah Automobile Dealers Assn. Convention.

Dec. 7-8-Annual Convention, Montana Automobile Dealers' Assn., Placer Hotel, Helena, Montana.

Jan. 27-30 — NADA Convention, Waldorf-Astoria Hotel, New York City.

Feb. 28-March 2-1952 Pacific Automotive Show, Pan Pacific Auditorium, Los Angeles, Calif.

March 20-23—10th Annual South-west Automobile Show, Sam Houston

Coliseum, Houston, Texas.

March 29-April 6-1952 Seattle Auto Show, sponsored by Seattle Automobile Dealers Assn., Field Artillery Armory, Seattle, Wash.

#### **GM Gets Fast Writeoff** On Defense Plants

General Motors has received certificates of necessity for defense production plants in four cities. The certificates provide for fast amortization of GM's investments in these plants, which is said to total more than \$50 million.

#### MORE MONEY

for you and your mechanics

Mechanics are faster on their feet than on their backs. Time studies show that with Globe Hoists every mechanic can do 10 hours' work in 8 hours.

Figure that in terms of the extra jobs you can turn out every day. You will see why Globe Hoists quickly pay for themselves, and earn extra money for you and your mechanics.

(Write for illustrated bulletin MA-315)

GLOBE HOIST COMPANY 1000 E. MERMAID LANE, PHILA. 18, PA. (Factories at Des Moines, Iowa and Phila, Pa.)

Order from Your Jobber



CHAMP-ITEMS, Inc. 6191 Maple Ave. St. Louis 14, Mo.



#### HAVE YOU A JOB FOR A TRAINED MECHANIC?

We have a number of alert young men who have completed intensive training in Automotive Mechanics, Automatic Transmissions and Body-Fender Rebuilding. They learned their trades thoroughly by working on actual equipment under personal, expert supervision. If you need a trained man, we invite you to write for an outline of our course, and for a prospectus of the graduate. No fees, of course. Address:

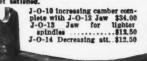
Placement Manager, Dept. P102-10

COMMERCIAL TRADES INSTITUTE 1400 GREENLEAF CHICAGO 26

#### The "Name" Makes Sales Easier



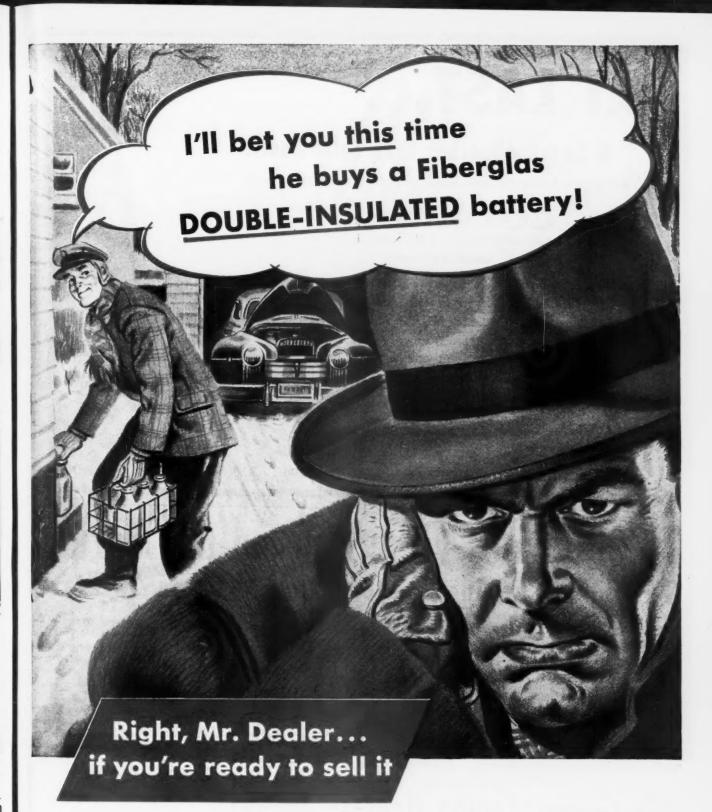
WHEEL ALIGNMENT CAMBER TOOL-FITS IIDU ALL CARS—NEW OR OLD
Mfg. under patent rights. Money back guarantee
if not nationed.



CASTOR SHIMS—5 degrees or thickness AXLE SHIMS—1¾ to 4" in all degrees COIL SPRING SPACERS—top or bottom, contour or flat, for all cars

Ask your jobber or write direct

JIBO TOOL CO., 507 Bitting Bidg., Wichita, Kan.



If you're displaying batteries that are double-insulated with Fiberglas\* Battery Retainer Mats...if you're ready with the story of their longer life... then you're going to make a sale of one of your top-profit batteries. It's easier than ever, today, to do this. People have proved they're ready, willing and able to pay a little extra for longer battery life. Be sure you cash in... with Fiberglas double-insulated batteries. Owens-Corning Fiberglas Corporation, Department 50-J, Toledo 1, Ohio.

\*FIBERGLAS is the trade-mark (Reg. U.S. Pat. Off.) of Owens-Corning Fiberglas Corporation for products made of or with glass fibers.

OWENS-CORNING

IS IN YOUR LIFE ... FOR GOOD

### AT LAST...

#### A Shock Absorber that Sells Itself!

You don't have to use high pressure tactics to sell

One demonstration convinces the skeptic. He, in turn, sells his friends and starts a chain reaction. Everyone benefits, including you, the dealer. The Columbus Luxury-ride Shock Absorber is the only completely different shock absorber now on sale. It has 17 superior features. Tests prove that it will out-perform and outlast competitive types on today's market. Heavy duty throughout, it is priced competitively with conventional shock absorbers.

Don't delay. See your jobber today. "The Shock Absorber that Outsmarts

GUARANTEED 1 YEAR Highways

MANUFACTURED BY HECKETHORN MFG. & SUPPLY CO., LITTLETON, COLORADO

### 75,000 Sales First Time on the Market! G-E Calrod Engine Heaters Move Fast in 38 States



Warms oil to reduce engine wear

Lowers starting load on battery Speeds warm-up of car heater



75,000 sales without advertising! When G-E Calrod\* engine heaters were marketed in U.S. for first time last year, customers in 38 states grabbed them up-without ever hearing about them before!

And in Canada, where the heaters were originally marketed, last year's sales alone were over 100,000

Every anti-freeze customer is a prospect for this new, fast-moving heater that pre-warms car engines for quick, easy starting even in cold weather.



#### Engine Heater

Pre-warms Car Engines for Fast Starts in Cold Weather Quickly and easily installed

Plugs into standard electric outlets

Prevents condensation on spark plugs

#### Brand new 1951 promotion will make greater sales!

Here's what General Electric has for dealers to build Calrod engine heater sales: Big, new 12x36-inch window streamer-six-page counter handout-colorful display cartons-big ad series in Saturday Evening Post-radio spot announcements—ad mats for dealers to tie-in with other promotion!



H-674-71E Box 1441 Chicago, III. ☐ I'd like more information on G-E Calrod engine heaters ☐ Tell me how I can add G-E Calrod engine heaters to m GENERAL % ELECTRIC





Product of General Motors

## "ROCKET" OLDSMOBILE

Up...up...up...soars the popularity of Oldsmobile! That's because people everywhere know that Oldsmobile's new Super "88" is a super value among motor cars! For here is a car with a combination of up-to-the-minute features that no other make can match—a combination of features that can't be beat! "Rocket" Engine! Oldsmobile Hydra-Matic! New Body by Fisher! Rugged new chassis! That's why Oldsmobile dealers are sure—It's smarter than ever to be with Olds!

OLDSMOBILE DIVISION . GENERAL MOTORS CORPORATION . LANSING 21, MICHIGAN

Chilton's MOTOR AGE, OCTOBER, 1951

C

1951

Above, Oldsmobile Super "88" 2-Door Sedan.



NOC-OUT

#### For All Automotive Replacement Uses

With a variety of sizes and types, there is a Wittek Hose Clamp for every hose connection. Easily and quickly applied or removed. See your jobber, or write for details.







Sure-Tite Display Package
100 clamps for every size of radiator hose.

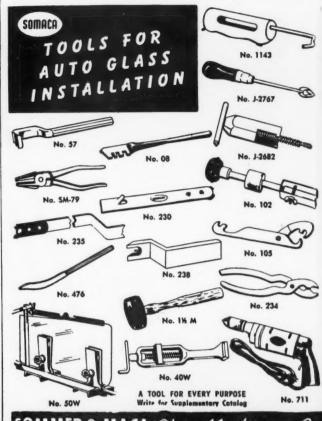
WITTEK Manufacturing Co. 4333 W. 24th Place, Chicago 23, Illinois

Dependable Hose Connections for Over a Quarter Century



for every application.





SOMMER & MACA Glass Machinery Co.

3624 SOUTH OAKLEY AVENUE CHICAGO 9, ILLINOIS



You can get replacement Axle Shafts for early model or late model cars, trucks or buses. Why waste time, simply call the jobber who sells US AXLES. He carries a complete stock.

THE U. S. AXLE COMPANY Inc. POTTSTOWN, PA.



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WRITE FOR FREE FOLDER MANUFACTURING CO. CAMBRIDGE CITY, IND.

#### JOURNALIZE"

complete information.



ALL of the crankpins can be trued with Journalizers on any make car or truck without removing the crankshaft, cylinder head, knee action, axle, steering, oil lines, counterweights or engine supports. Simply remove the oil pan and spark plugs, install Journalizer in place of engine bearing and the starter motor does the work. Tool is supplied with coarse and

fine replaceable inserts for rough cutting and polishing.

#### FOR FAST, ACCURATE. **ECONOMICAL** CRANKSHAFT TRUING

No special skill is required to HONE journals to a smooth round finish to give lasting bearing performance.



Journalizer will true No. 1 journal on ALL engines. "Uni-versal Kit" of five sizes service passenger cars and most trucks (excepting Ford VB)
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1951

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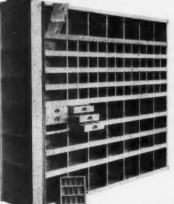
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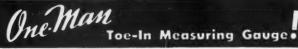


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\*for Long Mileage!

\*Engine Cleanliness!

\*Long Engine Life!



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 Tough Heat-Resistant Body assures long motor oil mileage.

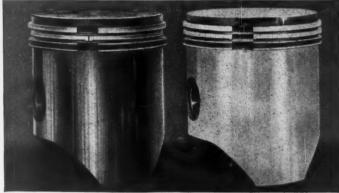
2. Fully Detergent-Dispersant — NEW Sunoco Dynalube cleans engines and keeps them clean. Road dust and contamination from normal combustion are held in practically harmless suspension until oil is drained at the regular interval. (For maximum protection we recommend a complete oil change every 1000 miles.)

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**4. Anti-Rust** and **Anti-Acid**—NEW Sunoco Dynalube counteracts two of the greatest causes of wear in the vital combustion chamber areas of any engine.

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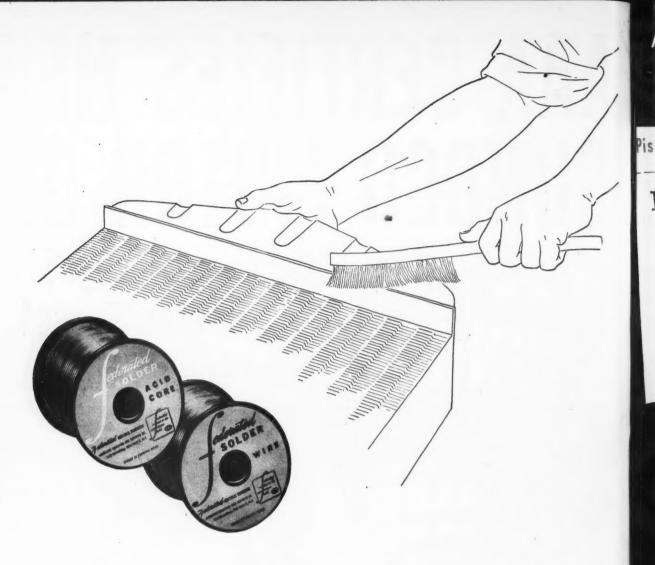


CLEAN PISTON at right shows how NEW Sunoco Dynalube keeps rings free-acting . . . keeps combustion chamber deposits to a minimum. Foo'ed piston with stuck rings, at left, resulted from use of inferior motor oils. To prolong engine life . . . assure top performance . . . recommend NEW Sunoco Dynalube.



LAB FINDINGS. Valve on left shows heavy deposits resulting from use of inferior oils—a common cause of sluggish action and poor valve seating. Clean valve on right shows how NEW Sunoco Dynalube helps engines stay remarkably clean ... keeps valves free-acting ... maintains full engine power. HYDRAULIC VALVE LIFTERS, in particular, need the extra detergent-cleansing protection of this new heavy-duty premium motor oil ... another important reason why motorists owning cars equipped with hydraulic valve lifters should change to NEW Dynalube.

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Make the joint tight and permanent the first time by using the right solder and the right method of soldering.

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Always be sure to clean thoroughly the surfaces to be soldered. Remove all traces of paint, grease, rust, or other metallic oxides. Use an abrasive such as sandpaper, steel wool, a file, or a wire brush to clean well. Solder sticks best to the bare metal.

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Federated Metals Division



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Ramco's original Double-Life Principle places initial reliance on gentle cast-iron...

so that RAMCO ACTUALLY CURBS WEAR

RAMCO RE-POWERING\* Program Helps You to **Help America Fight** Premature Engine Wear

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1951

Use the Ramco RE-POWERING Program to show customers that oil pumping is a warning sign which, if unheeded, will result in Premature Engine Wear. Sign up for the RE-POWERING Station Sign. Get the help of this nationally advertised

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the wall pressures over multiple areas of both cast iron and steel thus placing major reliance on stabilization rather than excessive pressures on steel rails.

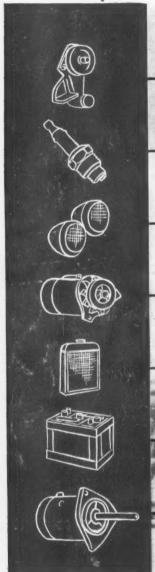
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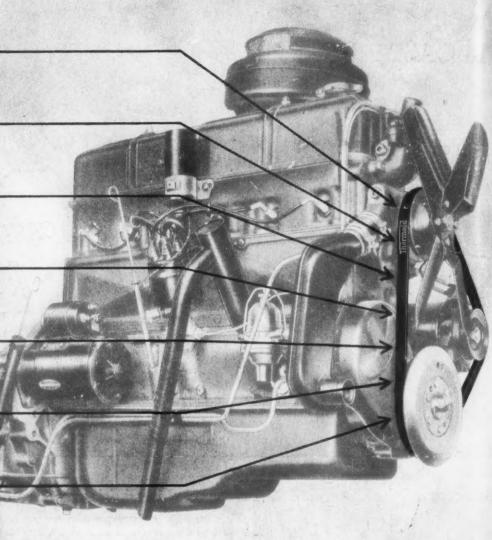
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### Replace the fan belt <u>before</u> it fails . . don't let 'em hang fan belt failure on YO

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